A Assembly instruction
Playground- trampoline Art.-Nr. 20.02.115
(protection mat 40 mm)

Picture follows

operator: _____

location: _____

Revision history

Revision 0 – 2019-10-15

First released version VG

Assembly instruction
Revision 0 – 2019-10-15 VG
protection mat 40 mm FH

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1 Introduction assembling

Allgemeines

General information

This equipment should be installed, inspected, maintained and operated in accordance with EN 1176-7 guidelines.

The BG/GUV-SI 8095 is the basis of installation in schools and kindergarden in Germany.

We advise against the installation in sand!

Please consider that the installation has to be carried out only on even terrain (max. slope up to 3%).

Before installation work commences, please check that you have all of the equipment and fixation components in the parts list provided.

Any spare parts that may be required can be obtained directly from your supplier or from SPOGG Sport-Güter GmbH

address: Spogg Sport-Güter GmbH
Schulstr. 27
35614 Asslar/Berghausen
Tel. +49 6443 811262
Fax +49 6443 811269

Please do not hesitate to call your supplier if you have any problems during installation or with any other questions. You can reach us at the following: **Tel. +49 6443 811262**.

Following installation, complete assembly instructions, maintenance instructions and a maintenance record must be sent to the operator who must confirm receipt in writing. See the last page of this document.

All nuts and bolts are hot-dip galvanised or stainless steel.
One of the characteristics of stainless steel is that uncontrolled cold welding may occur when the nuts are tightened. To prevent this, it is necessary to spray the nuts and bolts with Teflon spray or another similar lubricant.

We hereby confirm that this play equipment has been tested and certified in accordance with the play equipment standard EN 1176-1:2017.

2 Data sheet playground-trampoline “Rolli” Art.-No. 20.02.115

1. Component zone: 3,00 m x 1,75 m,
   Safety zone: 6,35 x 5,10 m
   Height of fall: bis 1,00 m
2. Required safety surface

Surface material	Description (mm)	Min. thickness of layer (mm)	Max. height of fall (mm)
lawn/topsoil			<= 1000*
Chipped bark	**20 – 80 grain size**	**300**	**<= 2000**
		400	**<= 3000**
Wood chippings	**5 – 30 grain size**	**300**	**<= 2000**
		400	**<= 3000**
Sand*	**0,2 – 2 grain size**	**300**	**<= 2000**
		400	**<= 3000**
Gravel	**2 – 8 grain size**	**300**	**<= 2000**
		400	**<= 3000**
Other ground materials	**As recommended by manufacturer**		

*** We advise against the installation in sand!**

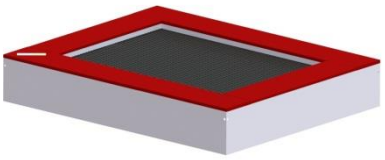
3. **Name and overall dimension oft he largest component:**
   Trampoline (1 piece), 3,00 m x 1,75 m x 0,44m
4. **Name and weight of the heaviest component:**
   Trampoline (1 piece) approx. 356 kg
5. **Age group**: min. 3 years
6. Attention! For ground level installation
7. **Digging size**: 3,20 m x 1,90 m x 0,54 m incl. 10 cm drainage.
8. **Assembly time:** ca. 2-3 hours.
   Required assistence: 4-6 persons.
   Required tools: wheeled excavator, shovel, tape measure

9. Any spare parts that may be required can be obtained directly from your supplier or from Spogg Sport Güter GmbH

   address: Spogg Sport-Güter-GmbH
   Schulstraße 27
   D-35614 Asslar - Berghausen

   Tel. +49 6443/811-262
   Fax. +49 6443/811-269

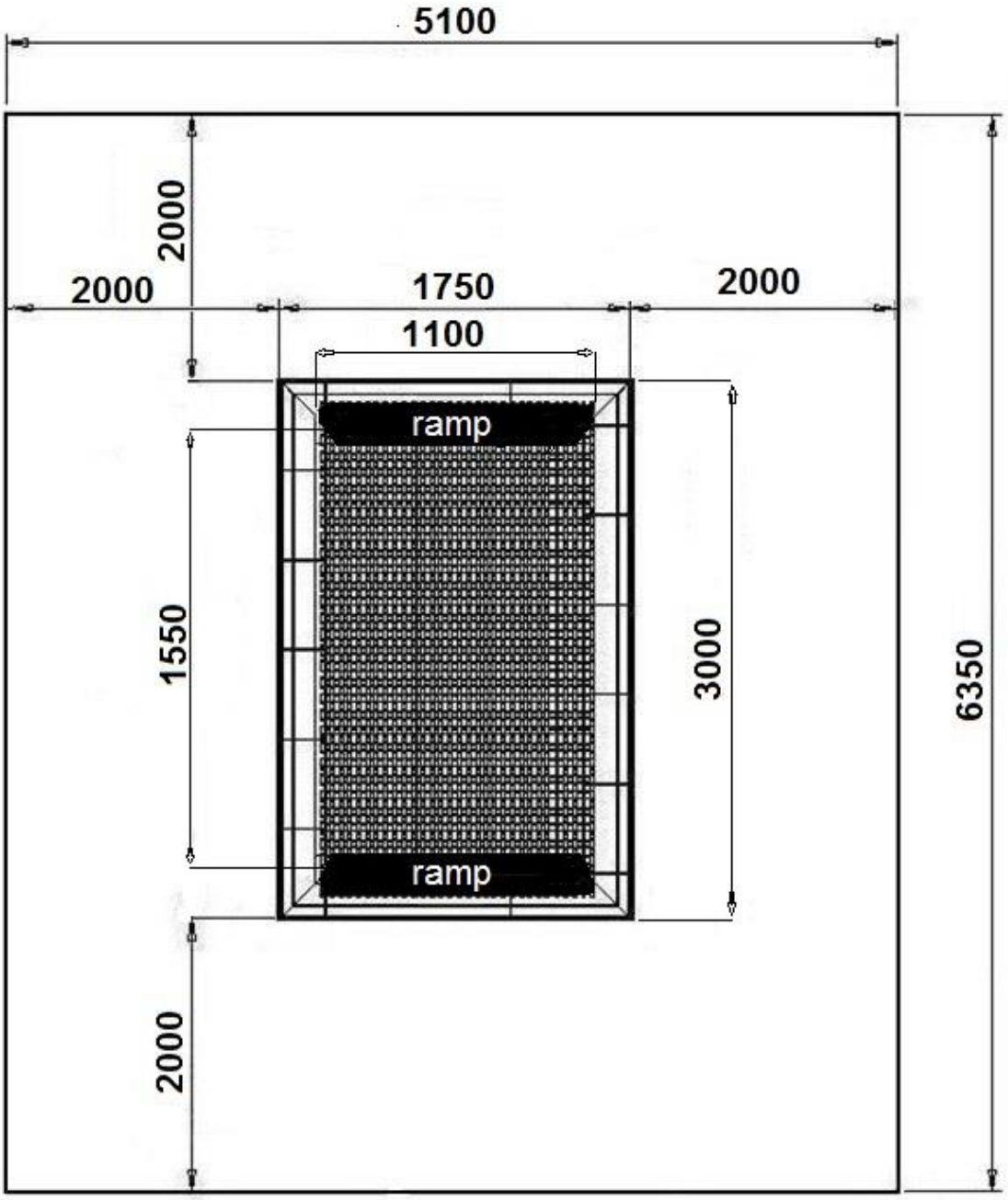
3 Delivery contents

Pos.	Quantity	Symbol	Approx. size
1	1	 Trampoline **incl two ramps** (20.02.115)	3,00 m x 1,75 m

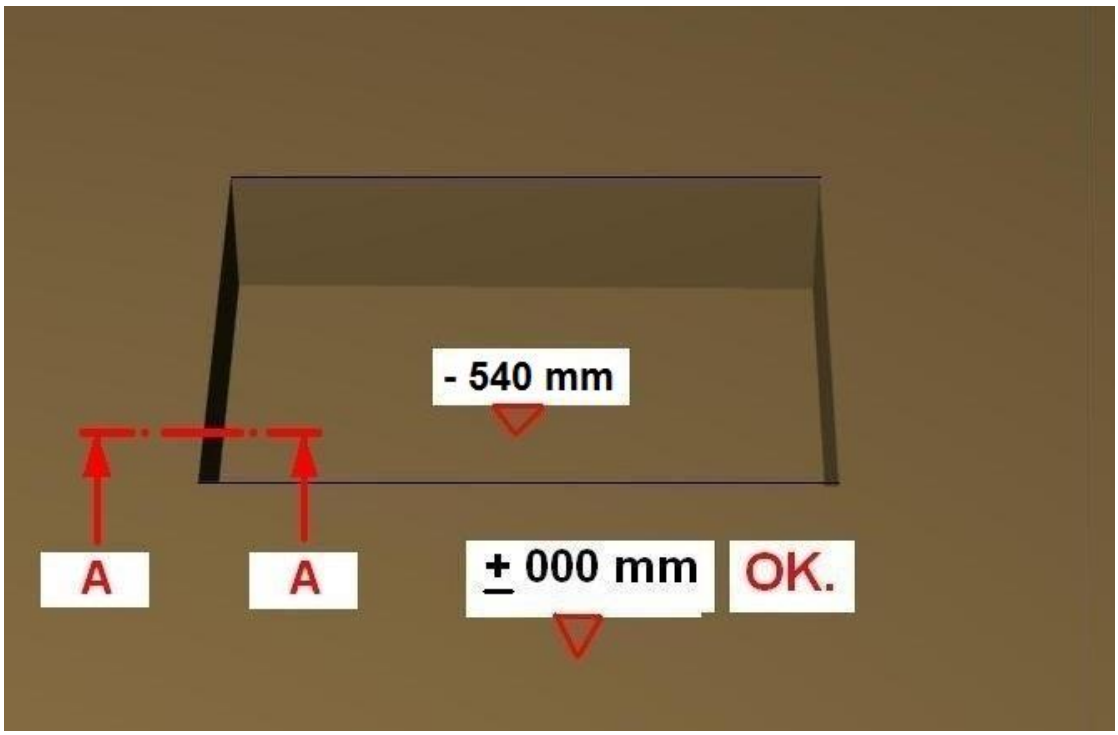
Required tools (not included)

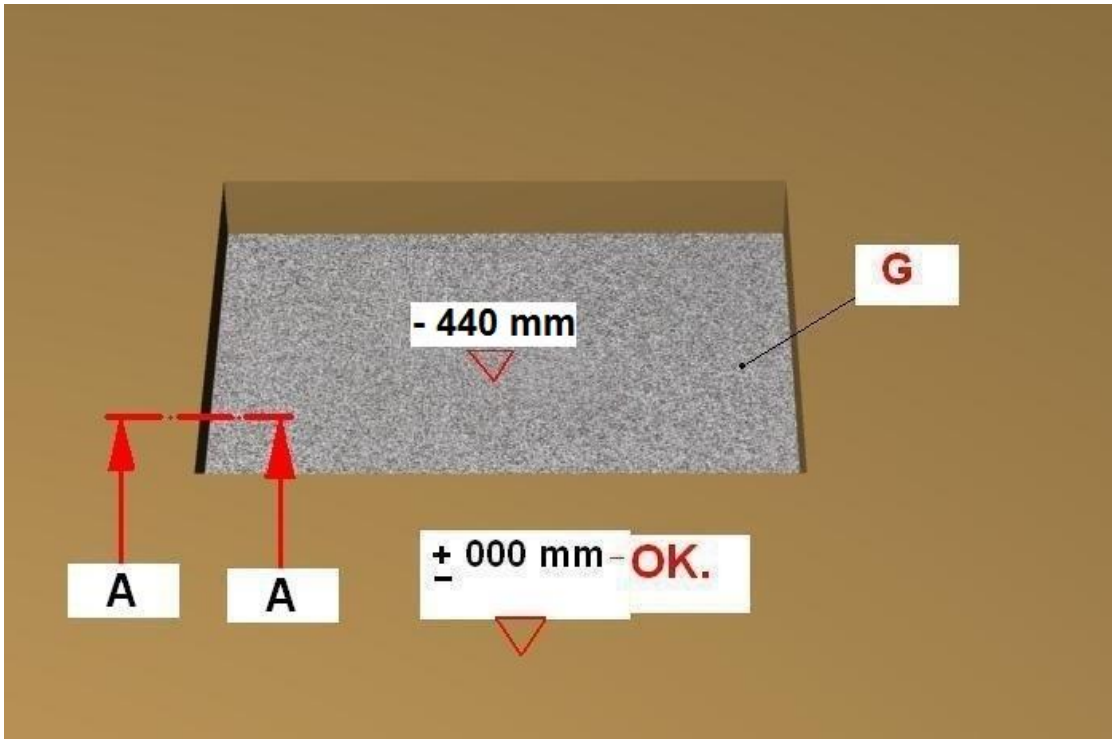
	1		shovel
	1		wheeled excavator
	1		10m tape measure

Please check the pictured safety zone before the installation.

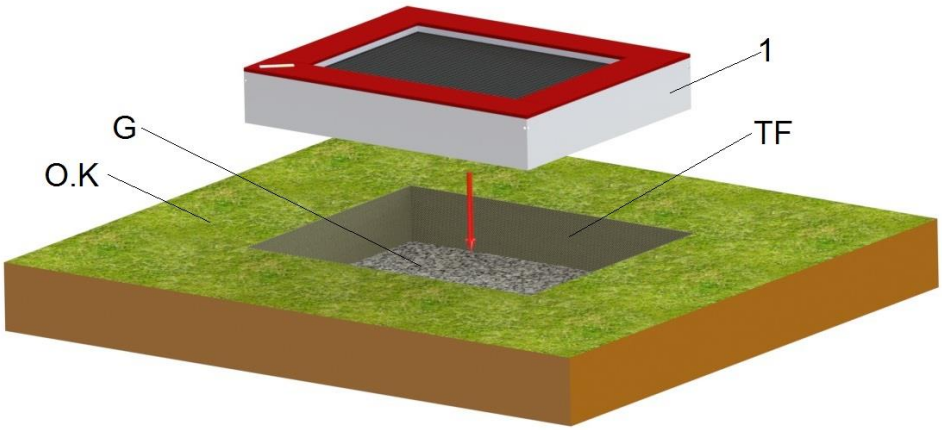


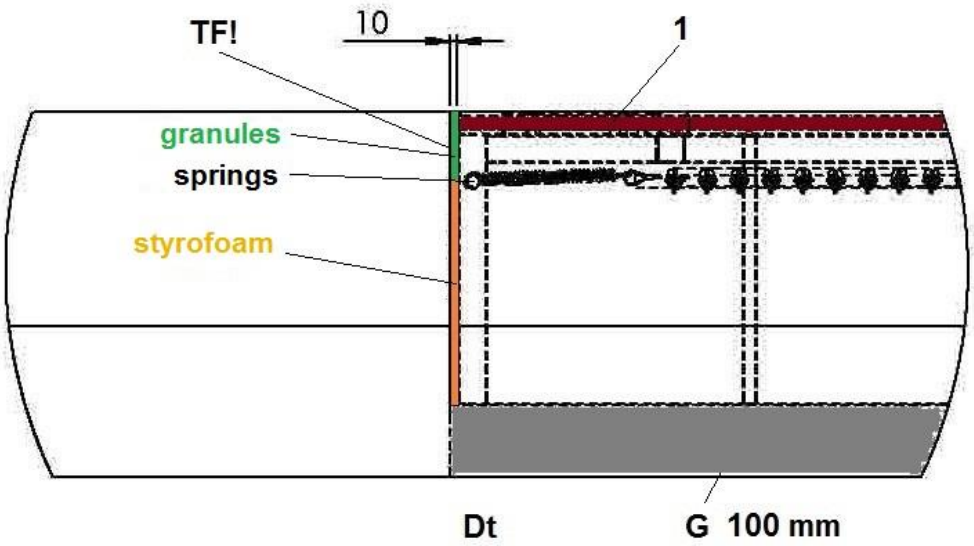
4 Assembly instruction

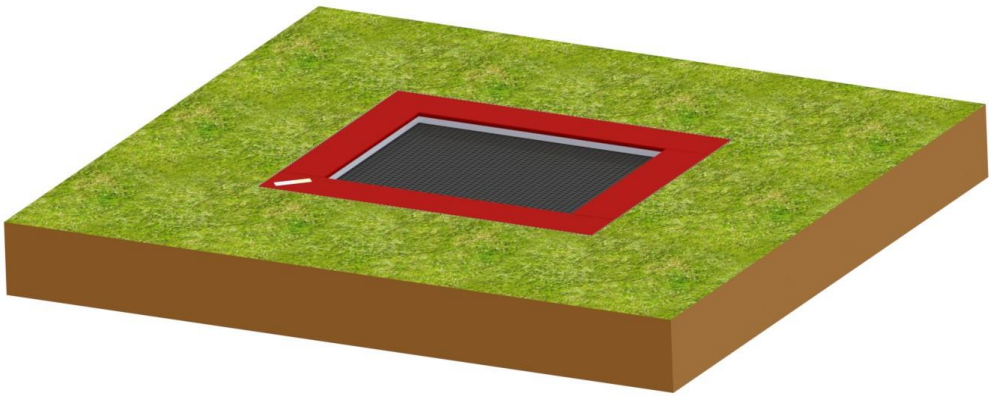




We advise against the installation in sand because of the cleaning interval!


1
G
TF
O.K


TF!
10
1
granules
springs
styrofoam
Dt
G 100 mm



5 Hanging out of the springs

6 List of abbreviations

G	drainage
O.K.	upper edge of playing level
TF!	parting line **(orange)** **max. 0,5 - 1 cm** around the trampoline
TAM	outer dimensions
	To prevent soiling in the parting line please follow this instruction:
Styrofoam	Place 1 cm thick styrofoam in the area around the trampoline (max. height oft he styrofoam ist the lower edge of outer rubber surfacing on top of the trampoline!)
Sand (granules)	Fill the parting line/joint with sand or granulate! (view diagram)

See drawings for details of shortcuts

7 Post installation checks

If the equipment has not been installed safely, you must ensure that the public is prevented from using it.

7.1 Marking filler depth

- Labelling the posts to show the depth of material provided as fall protection (i.e. loose filler)

7.2 The equipment has not been installed safely in the following cases:

- Safe equipment installation is not complete.
- The protective surface has not been installed yet.
- Appropriate maintenance work cannot guarantee operational safety.

7.3 Romoval of all assembly aids

- Please make sure that all assembly aids have been removed from the playing area. The equipment must not be approved for use until this check has been made.

7.4 Information about inspection of the equipment before it is used for the first time.

- There are no special inspection requirements to be met before the equipment is used for the first time.

7.5 Retighten bolts

- After one week of play, please retighten all bolts again. Later upon respective maintenance.

B Instruction for maintenance

Revisionshistorie

Revision 0 – 2018-12-12

Erste freigegebene Version FH

Montageanleitung
Revision 0 – 2018-12-12 VG

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Introduction Maintenance

General Information:

This equipment should be installed, inspected, maintained and operated in accordance with EN 1176-7 guidelines.

The BG/GUV-SI 8095 is the basis of For Installation in schools and kindergarden in Germany

Please note: Providing any necessary repairs are carried out, a piece of play equipment that is inspected regularly cannot become so damaged that it is dangerous.

Any spare parts which may be required can be obtained directly from your supplier or from Spogg Sport Güter GmbH

address: Spogg Sport-Güter GmbH
Schulstr. 27
35614 Asslar/Berghausen
Tel. +49 6443 81 12 62
Fax +49 6443 81 12 69

This equipment should only be assembled, maintained and repaired by persons with the necessary expertise.
A copy of the inspection record should be given to the operator, who must confirm receipt.

This maintenance instruction is based on the standard "EN 1176-1-2017"

General maintenance information

- **Maintenance intervals**
  It is highly recommended to conduct the regular maintenance and checks within the giving periods.

- **Maintenance intervals in the event of intensive use**
  Please note that more frequent inspections and/or maintenance are required if the play equipment is subject to intensive use.

- **Faults that compromise safety**

In the event of a fault that compromises safety, quick action must be taken. This may involve repairing it immediately or shutting down and dismantling the equipment.

- **Faults that compromise function**

Faults that compromise function should also be repaired immediately. Such faults lower the value of the equipment to the user and encourage malicious vandalism, which may render the equipment less safe. Any damage should also be repaired immediately.

Regular inspection and maintenance work

Inspection frequency

Maintenance intervals are based on average use. Please note that more fre-quent inspections and/or maintenance are required if the play equipment is subject to in-tensive use. Factors that affect frequency include vandalism, location (e.g. coastal proximi-ty), air pollution and the age of the equipment.

Monthly maintenance

- Check the ground surface in the area with fall protection for hard objects and loose foundations.
- Check the surface of wooden parts for damage caused by the weather or external influences and mould. Repair or replace if necessary. (Just for trampolines with wood)
- Oberflächengüte auf Beschädigung prüfen und ggf. auswechseln.
- Maintenance of fall protection surfaces
- Maintenance of the jumping mat
- Maintenance of the springs

Quarterly maintenance

- Detailed inspection of the operation and stability of the equipment paying particu-lar attention to any wear and tear.
- Repaint and retreat surfaces.
- Maintenance of fall protection surfaces.
- Check the height of the fall and top up with loose filler if necessary. If the posts are labelled, top up as far as the mark.

Half yearly maintenance

- Ascertaining that the equipment, foundations and surfaces are safe for operation.
- In particular, the equipment should be checked for decay and corrosion. It may be necessary to dig out or excavate certain components in order to do so. Zinc paint should be applied to corroded areas and scratches.
- Pollution under the jumping mat has to be removed.

Spare parts

All spare parts must conform to the manufacturer’s specifications.

Identifying spare parts

All spare parts are listed. The parts list follows the installation requirements.

Special instructions for the disposal of individual equipment components

No special instructions are necessary for the disposal of individual equipment components.

Special measures during the break-in period

No later than 2 weeks after assembly, all screwed connections should be checked and tightened if necessary.

Discharge outlet

All discharge outlets need to be fully opened.

Maintenance of protective surfaces

Surfaces providing fall protection must also be maintained regularly. It is particularly important to maintain the correct level of loose surface material and add more if necessary.

Faults

Faults must be repaired as soon as they are detected. If serious defects that compromise safety cannot be repaired straight away, the public must be prevented from using the equipment with immediate effect.

Loose screws

Loose screws always cause quality problems and put safety at risk. Therefore, loose screws should always be tightened and checks carried out to ensure that there are no missing screws (e.g. look out for holes you can see through).

Close of the device

The device has to be closed due to the following reasons: incomplete installation, disassembly, maintenance and repair work and defacts.

The equipment must be inspected by someone with the necessary expertise in strict compliance with the instructions issued by Huck Seiltechnik GmbH.
A copy of the inspection record should be given to the operator, who must confirm receipt.

Maintenanceprotocol

Name of item: _____ / Art.-No.: _____

Location: _____

Customer or operator: _____
(Town, Town council, Kindergarten)

Date of inspec-tion	Inspector	O.K.	Acces-sible	Barriered	Defects	Re-paired by	Date

Please copy and return once a year after main inspection has been carried out to the manufacturer by Telefax +49 6443 83 11-79. Place the confirmation form in your existing play equipment files.

Hand over document

After the installation of the equipment pass the installation and maintenance documents to the operator. The operator has to receive the hand over documents. The complete filled and signed hand over document should be sent to the supplier Spogg Sport Güter GmbH per Telefax +49 6443 811-269

Art.-No.: _____

Type of item: _____

Serial number: _____

Customer or operator (Town, Town council, Kindergarten, etc.):

_____

_____

Competent person in charge:

_____

_____

Installation company (address):

_____

_____

Responsible assistant (assembler):

_____

_____

Received the complete assembly instructions, maintenance instructions and maintenance printout,

_____

(Signature of operator) (Signature of installation company)
(seal)

Date: _____