



HUCK



Sport nets and ropes

for all ball games



55 YEARS
HUCK

RETAIL CATALOGUE NO. 57

2019/2020

HUCK New for 2019/2020



Safety Nets in Gray, see page 6.3 + 6.4



"Ultra" Football Goal Net, see page 1.1



Reduction for Handball and Junior Football Goals, see pages 1.14 and 2.6



Discus safety nets that conform to DIN 79007-3, see page 7.5



Michael Rossmeißl
michael.rossmeisl@huck.net



Cornelia Schmidt
cornelia.schmidt@huck.net



Thorsten Langenbach
thorsten.langenbach@huck.net



Julian Kunz
julian.kunz@huck.net

55 years of HUCK

... means 55 years of entrepreneurial spirit and HUCK's focus on quality
... means 55 years of development in net technology
... means a good many professional careers.



Dear sport fans,

We are pleased to present the new HUCK sport nets catalogue no. 57.

We have revised the sections covering mini goal nets (section 1) and hammer throwing and discus throwing safety nets (section 7).

The mini goal nets are now covered by the newly-issued EN 16579 standard.

The minimum net height for hammer throwing and discus throwing facilities for competition should be 6 m.

As well as environmentally friendly nets from biodegradable PLA (polylactic acid) in Chapter 1, we also offer high-tenacity nets (SUPERCROSS) in braided knotless netting technology (Chapter 7), which are also available in ultra-high molecular weight polythene (UHMWPE) with high tensile strength.

A new product is the reduction in size for junior goals, so that the game can be adapted to suit the needs of smaller children and young people.

The extensive range of HUCK safety nets in knotless twisted braid technology offers a wide range of choice in material strengths, mesh sizes and colours, incl. now in grey (Chapter 6).

Our experienced sales team will be happy to advise you. Put your trust now in HUCK quality, with its track record.

With best wishes

Manfred Huck GmbH


Valentin Huck Stefan Huck



Please note our Head Office direct telephone numbers:

Switch board: +49 (0) 64 43 / 63-0

Sales department:

Michael Rossmeiß
▶ +49 (0) 64 43 / 63-25

Thorsten Langenbach
▶ +49 (0) 64 43 / 63-27

Cornelia Schmidt
▶ +49 (0) 64 43 / 63-26

Julian Kunz
▶ +49 (0) 64 43 / 63-86

www.huck.net
▶ sales.de@huck.net

Board of Directors:
Stefan und Valentin Huck

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No. 1991-06

“Ultra” Goal Nets in braided knotless netting technology, approx. 4.5 mm diameter

NEW

Nets in braided knotless technology combine the advantages of knotted nets (high linear tensile strength) with the advantages of knotless netting in Raschel technique (less abrasion in the mesh intersection due to the absence of the knot, same breaking strength in twine and intersection).

Just like the traditional knitted knotless nets in Raschel technology nets in braided knotless technology have a nice design and a continuously precise mesh size. That special netting technology provides an optimal force impact thus lengthening the lifespan of the net.

Dimensions: width 7.50 m, height 2.50 m, top and bottom depth 2 m.

No. 1993 **Football goal net, approx. 4.5 mm polyethelene in new braided knotless netting technology.** Mesh size: 10 cm, square mesh design.

Colour: ● € 580,— / pair
(additional safety tensioning lines on request)

Dimensions: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 2 m.

No. 1991 **Football goal net, approx. 4.5 mm polyethelene in new braided knotless netting technology.** Mesh size: 10 cm, square mesh design.

Colour: ● € 495,— / pair
(additional safety tensioning lines on request)

Our football goal nets have the maximum mesh width of 120 mm required by DIN EN 748.

“Ultra” Junior Football Goal Nets in braided knotless netting technology, approx. 4.5 mm diameter

NEW

Dimensions: width 5.15 m, height 2.05 m, top and bottom depth 1 m.

No. 1599 **Junior football goal net, approx. 4.5 mm polyethelene in new braided knotless netting technology.**

Mesh size: 10 cm, square mesh design.
Colour: ● € 300,— / pair
(additional safety tensioning lines on request)

Dimensions: width 5.15 m, height 2.05 m, top depth 1.00 m, bottom depth 1.50 m.

No. 1595 **Junior football goal net, same design as for previous item.**

Colour: ● € 325,— / pair
(additional safety tensioning lines available on request)



No. 1595-06



No. 1023-02

Football Goal Nets with hexagonal mesh

HUCK football goal nets with hexagonal mesh were used during the 2006 world football championship in Germany. As a result of such nets in this special design being well received we now offer an extended range of hexagonal mesh goal nets that includes different depths.

Dimensions: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 2 m.

Dimensions: width 7.50 m, height 2.50 m, top and bottom depth 2 m.

No. 1021 **Knotless goal net in approx. 3.5 mm high tenacity polypropylene, with hexagonal mesh.**
 Colour: ● ○ € 127,50 / pair

No. 1023 **Knotless goal net in approx. 3.5 mm high tenacity polypropylene, with hexagonal mesh.**
 Colour: ○ ● € 200,— / pair

Football Goal Nets with chequered pattern

Thanks to a new manufacturing technique we can offer knotless nets with hexagonal mesh and **chequered pattern**.

European patent no. 22 85 456.

These nets with chequered pattern can be offered in the following sizes and colour combinations.

Dimensions: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 2 m.

No. 1011 **Knotless goal net in approx. 3.5 mm high tenacity polypropylene, with hexagonal mesh (chequered pattern).**
 Colour: ● ○ ● € 136,50 / pair



No. 1013-27

Dimensions: width 7.50 m, height 2.50 m, top and bottom depth 2 m.

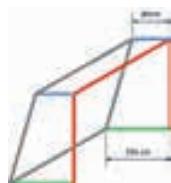
No. 1013 **Knotless goal net in approx. 3.5 mm high tenacity polypropylene, with hexagonal mesh (chequered pattern).**
 Colour: ● ○ ● ● € 215,— / pair

● = 01 = green ○ = 21 = white/green ● = 54 = yellow/blue
 ○ = 02 = white ● = 24 = white/blue ● = 56 = yellow/black
 ● = 05 = yellow ● = 27 = white/red ● = 76 = red/black

When ordering, please specify which colour you require! (e.g. 1013-21)



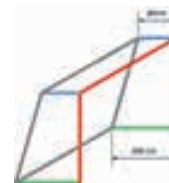
No. 10333-02



Football Goal Nets

Dimensions: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 1.50 m.

- No. 104** **Knotless goal net in approx. 4 mm polyester.**
Colour: ○ € 145,— / pair
- No. 105** **Knotless goal net in 3 mm dia. high tenacity polypropylene.**
Colour: ● ○ ● ● € 63,— / pair
- No. 106** **Knotless goal net in 5 mm dia. heavy duty high tenacity polypropylene.**
Colour: ● ○ € 199,— / pair
- No. 107** **Knotless goal net in 4 mm dia. high tenacity polypropylene.**
Colour: ● ○ € 88,— / pair
Colour: ● ● € 90,— / pair
Colour: ● (as stock lasts) € 99,— / pair



Football Goal Nets

Dimensions: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 2 m.

- No. 1041** **Knotless goal net in approx. 4 mm polyester.**
Colour: ○ € 150,— / pair*
(* as stock lasts)
- No. 1051** **Knotless goal net in approx. 3 mm high tenacity polypropylene.**
Colour: ● ○ ● ● € 66,— / pair
- No. 1061** **Knotless goal net in approx. 5 mm high tenacity polypropylene heavy duty design.**
Colour: ● ○ € 206,— / pair
- No. 1071** **Knotless goal net in approx. 4 mm high tenacity polypropylene.**
Colour: ● ○ ● ● ● ● ● ● € 96,— / pair
Colour: ● (as stock lasts) € 106,— / pair

Please note: All goal nets can be supplied immediately.

- = 01 = green ● = 04 = blue ● = 07 = red
○ = 02 = white ● = 05 = yellow ● = 09 = violet
● = 03 = orange ● = 06 = black

When ordering, please specify which colour you require! (e.g. 107-06)



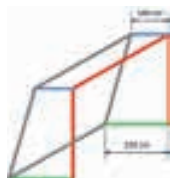
Offer

... and with it:
Net bag No. 1040
(see page 1.4 in our catalogue)



No. 1063-02

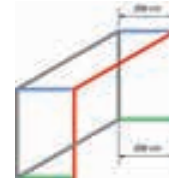
Football Goal Nets



Dimensions: width 7.50 m, height 2.50 m, top depth 1 m, bottom depth 2.25 m.

- No. 1052** **Knotless goal net in approx. 3 mm high tenacity polypropylene.**
Colour: ● ○ ● € 74,— / pair
- No. 1062** **Knotless goal net in approx. 5 mm high tenacity polypropylene, heavy duty design.**
Colour: ● ○ € 216,— / pair
- No. 1072** **Knotless goal net in approx. 4 mm high tenacity polypropylene.**
Colour: ● ○ ● ● ● ● € 102,50 / pair
Colour: ● (as stock lasts) € 112,50 / pair

Football Goal Nets



Dimensions: width 7.50 m, height 2.50 m, top depth 2 m, bottom depth 2 m.

- No. 1043** **Knotless goal net in approx. 4 mm polyester.**
Colour: ● ○ € 195,— / pair*
(* as stock lasts)
- No. 1053** **Knotless goal net in approx. 3 mm high tenacity polypropylene.**
Colour: ● ○ ● € 93,50 / pair
- No. 1063** **Knotless goal net in approx 5 mm high tenacity polypropylene, heavy duty World Cup design.**
Colour: ● ○ € 232,— / pair
- No. 1073** **Knotless goal net in approx. 4 mm high tenacity polypropylene.**
Colour: ● ○ € 128,50 / pair



Net storage bag

Offer

- No. 1040** **Net bag**
– enough space for 1 pair of football goal nets (adult)
– large opening thanks to a practical double zipper
€ 7,50 / each

- = 01 = green
- = 03 = orange
- = 05 = yellow
- = 07 = red
- = 12 = green/white
- = 72 = red/white
- = 02 = white
- = 04 = blue
- = 06 = black
- = 09 = violet
- = 42 = blue/white

When ordering, please specify which colour you require! (e.g. 1052-04)

Prices excluding VAT



No. 10133-26

Football Goal Net optimised for cameras with a different colour design on each side

The "Fans" football goal net is great for cameras. The white side towards the pitch provides a clear outline for players, while the black side towards the stands gives spectators and cameras a great view. **Utility model patent application DE 20 2014 101 841 U1**

Dimensions: width 7.50 m, height 2.50 m, top and bottom depth 2 m.

- No. 10133** **Knotless** goal net „Fans“ in approx. **3.5 mm high tenacity polypropylene**, with hexagonal mesh, **black outside, white inside**.
Colour 26: € 215,— / pair
Other colour combinations available upon request!

Our football goal nets have the maximum mesh width of 120 mm required by DIN EN 748.

Under the latest issue of DIN EN 748 the EN models are no longer restricted to square meshes, such that DIN EN 748 also covers hexagonal meshes.



Prices excluding VAT

Football Goal Nets – Huck Eco-Nets

HUCK now has textile nets for sports uses, helping to protect the environment.

The nets are made from **PLA** (polylactic acid). PLA is **biodegradable** under environmental conditions that can generally only be found in industrial compost works.

This means that consumers can use an alternative method of disposal.

Dimensions: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 1.50 m.

- No. 1033** **Knotless** goal net in approx. **4 mm PLA** (polylactic acid).
Colour: € 140,— / pair

Dimensions: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 2 m.

- No. 10331** **Knotless** goal net in approx. **4 mm PLA** (polylactic acid).
Colour: € 150,— / pair

Dimensions: width 7.50 m, height 2.50 m, top depth 2 m, bottom depth 2 m.

- No. 10333** **Knotless** goal net in approx. **4 mm PLA** (polylactic acid).
Colour: € 195,— / pair



No. 1071-45

Two-Colour Football Goal Nets in Club Colours

With a **greater number of colour combinations**, you can now order even more football goal nets in your club colours!

Every football field can have an attractive appearance thanks to the even structure of the netting and the diagonal alignment of the colours.

In the best Huck quality, of course!

Dimensions: width 7.50 m, height 2.50 m, top and bottom depth 2 m.

No. 1073 **Knotless goal net in approx. 4 mm high tenacity polypropylene.**

Colour:

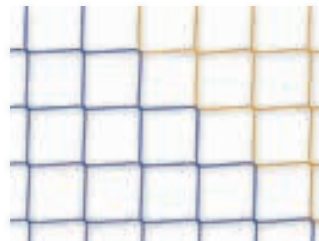
€ 149,50 / pair

Dimensions: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 1.50 m.

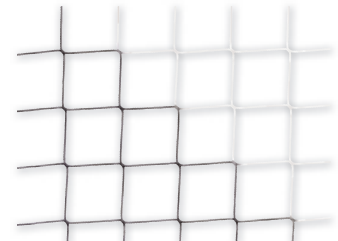
No. 107 **Knotless goal net in approx. 4 mm high tenacity polypropylene.**

Colour:

€ 99,50 / pair



Colour 45:



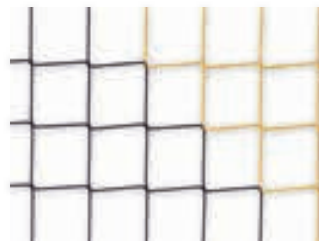
Colour 62:

Dimensions: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 2 m.

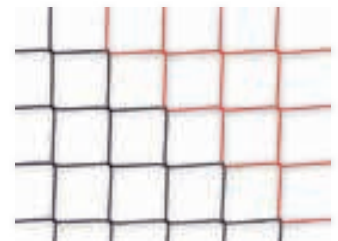
No. 1071 **Knotless goal net in approx. 4 mm high tenacity polypropylene.**

Colour:

€ 107,— / pair



Colour 65:



Colour 67:

- = 12 = green/white
- = 42 = blue/white
- = 45 = blue/yellow
- = 62 = black/white
- = 65 = black/yellow
- = 67 = black/red
- = 72 = red/white

When ordering, please specify which colour you require! (e.g. 1071-12)



No. 1053-045-42

Small-Mesh Goal Nets (45 mm) – 2 coloured

Dimensions: width 7.50 m, height 2.50 m, top and bottom depth 2 m.

No. 1053-045 **Knotless** goal net in approx. 3 mm high tenacity polypropylene. **Mesh size: approx. 45 mm.**
 Colour: ● ● ● € 200,— / pair

Small-Mesh Goal Nets (45 mm) – 1 coloured

Dimensions: width 7.50 m, height 2.50 m, top and bottom depth 2 m.

No. 1053-045 **Knotless** goal net in approx. 3 mm high tenacity polypropylene, **Mesh size: approx. 45 mm.**
 Colour: ● ○ € 180,— / pair

NEW

Small-Mesh Goal Nets (60 mm)

These **anti-hooligan nets** protect the goalkeeper from tins and bottles thrown by the crowd and prevent them being used as climbing nets. **They also add a touch of class to any sports ground.**

Dimensions: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 2 m.

No. 1081-060 **Knotless** goal net in approx. **4 mm high tenacity polypropylene.** Mesh size: approx. 60 mm.
 Colour: ● ○ € 160,— / pair

Dimensions: width 7.50 m, height 2.50 m, top depth 1 m, bottom depth 2.25 m.

No. 1082-060 **Knotless** goal net in approx. **4 mm high tenacity polypropylene.** Mesh size: approx. 60 mm.
 Colour: ● ○ € 172,50 / pair

Dimensions: width 7.50 m, height 2.50 m, top and bottom depth 2 m.

No. 1083-060 **Knotless** goal net in approx. **4 mm high tenacity polypropylene.** Mesh size: approx. 60 mm.
 Colour: ● ○ € 211,— / pair



Goal net with a mesh size of 45 mm to protect the goal keeper from thrown tins, bottles, etc.



No. 1081-060-02



No. 1023-72

2 coloured Football Goal Nets with hexagonal mesh

Dimensions: width 7.50 m, height 2.50 m, top and bottom depth 2 m.

- No. 1023** Knotless goal net in approx. 3.5 mm high tenacity polypropylene with hexagonal mesh.
 Colour:    € 215,— / pair










No. 1023-42










No. 1023-72

2 coloured Junior Football Goal Nets

Dimensions: width 5.15 m, height 2.05 m, top and bottom depth 1 m.

- No. 151** Knotless goal net in approx. 4 mm high tenacity polypropylene.
 Colour:    
   € 68,— / pair

Dimensions: width 5.15 m, height 2.05 m, top depth 0.80 m, bottom depth 1.50 m.

- No. 1515** Knotless goal net in approx. 4 mm high tenacity polypropylene.
 Colour:    
   € 74,— / pair

Dimensions: width 5.15 m, height 2.05 m, top depth 0.90 m, bottom depth 2 m.

- No. 1511** Knotless goal net in approx. 4 mm high tenacity polypropylene.
 Colour:    € 74,— / pair



No. 1515-42



No. 1535-21

Junior Football Goal Nets with chequered pattern

Thanks to a new manufacturing technique we can offer knotless nets with hexagonal mesh and **chequered pattern**.

European patent no. 22 85 456.

These nets with chequered pattern can be offered in the following sizes and colour combinations.

Dimensions: width 5.15 m, height 2.05 m, top and bottom depth 1 m.

Dimensions: width 5.15 m, height 2.05 m, top depth 0.80 m, bottom depth 1.50 m.

No. 153 **Knotless** goal net in approx. **3.5 mm high tenacity polypropylene**, with hexagonal mesh (**chequered pattern**).
Colour: ● ● ● € 90,— / pair

No. 1535 **Knotless** goal net in approx. **3.5 mm high tenacity polypropylene**, with hexagonal mesh (**chequered pattern**).
Colour: ● ● ● € 99,50 / pair

Junior Football Goal Nets with hexagonal mesh

Following the positive feedback from the football World Cup, we have extended our range of junior football goal nets with hexagonal mesh.

Dimensions: width 5.15 m, height 2.05 m, top and bottom depth 1 m.

No. 153 **Knotless** goal net in approx. **3.5 mm high tenacity polypropylene**, with hexagonal mesh.
Colour: ○ ● € 86,— / pair

Dimensions: width 5.15 m, height 2.05 m, top depth 0.80 m, bottom depth 1.50 m.

No. 1535 **Knotless** goal net in approx. **3.5 mm high tenacity polypropylene**, with hexagonal mesh.
Colour: ○ € 94,50 / pair



No. 153-05

● = 01 = green ● = 05 = yellow ● = 24 = white/blue
○ = 02 = white ● = 21 = white/green ● = 27 = white/red
When ordering, please specify which colour you require! (e.g. 153-27)



No. 1515-05

Junior Football Goal Nets

Junior football goal nets in standard German dimensions

Dimensions: width 5.15 m, height 2.05 m, top and bottom depth 1 m.

- No. 150** **Knotless goal net in approx. 3 mm high tenacity polypropylene.**
 Colour: ● ● € 50,— / pair
- No. 151** **Knotless goal net in approx. 4 mm high tenacity polypropylene**, available in many popular colours.
 Colour: ● ○ € 64,— / pair
 Colour: ● ● ● ● € 68,— / pair
- No. 152** **Knotless goal net in approx. 5 mm high tenacity polypropylene, heavy duty design.**
 Colour: ● ○ € 118,— / pair

Junior football goal nets that conform to DIN EN 748

Dimensions: width 5.15 m, height 2.05 m, top depth 0.80 m, bottom depth 1.50 m.

- No. 1505** **Knotless goal net in approx. 3 mm high tenacity polypropylene.**
 Colour: ● € 54,— / pair
- No. 1515** **Knotless goal net in approx. 4 mm high tenacity polypropylene**, and many more popular colours.
 Colour: ● ○ € 69,— / pair
 Colour: ● ● ● ● € 74,— / pair
- No. 1525** **Knotless goal net in approx. 5 mm high tenacity polypropylene, heavy duty design.**
 Colour: ● ○ € 127,— / pair
- No. 1545-045** **Close-mesh, knotless goal net in approx. 4 mm high tenacity polypropylene. Mesh size: approx. 45 mm.**
 Colour: ● € 175,— / pair

Junior Football Goal Nets – Huck Eco-Nets

HUCK now has textile nets for sports uses, helping to protect the environment. The nets are made from **PLA** (polylactic acid). PLA is **biodegradable** under environmental conditions that can generally only be found in industrial compost works.

This means that consumers can use an alternative method of disposal.

Dimensions: width 5.15 m, height 2.05 m, top and bottom depth 1 m.

- No. 15011** **Knotless goal net in approx. 4 mm PLA** (polylactic acid).
 Colour: ○ € 89,50 / pair

Dimensions: width 5.15 m, height 2.05 m, top depth 0.80 m, bottom depth 1.50 m.

- No. 15015** **Knotless goal net in approx. 4 mm PLA** (polylactic acid).
 Colour: ○ € 99,50 / pair

Prices excluding VAT



Hexagonal mesh in custom finish (not currently on sale).

Junior Football Goal Nets

Junior football goal nets in other sizes that conform to the minimum dimensions specified in DIN EN 748

Dimensions: width 5.15 m, height 2.05 m, top depth 0.90 m, bottom depth 2 m.

- No. 1501** **Knotless goal net in approx. 3 mm high tenacity polypropylene.**
 Colour: ● ● € 55,— / pair
- No. 1511** **Knotless goal net in approx. 4 mm high tenacity polypropylene, available in many popular colours.**
 Colour: ● ○ € 69,— / pair
 Colour: ● ● ● ● € 74,— / pair
- No. 1541-060** **Small-mesh, knotless goal net in approx. 4 mm high tenacity polypropylene. Mesh size: approx. 60 mm.**
 Colour: ● ○ € 125,— / pair

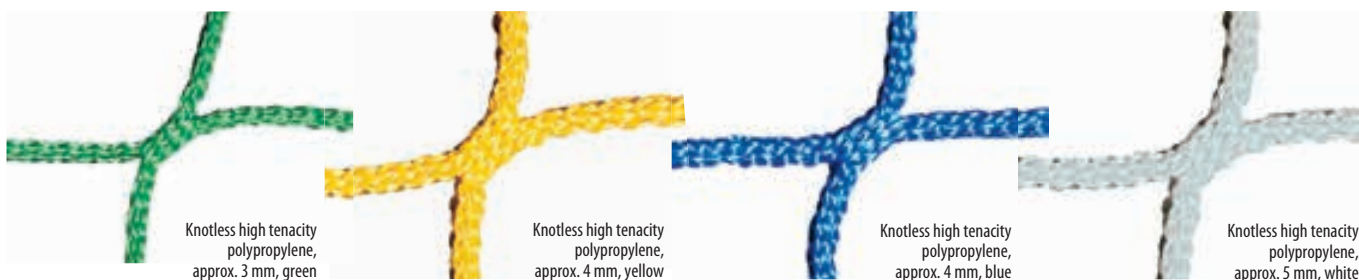
Junior football goal nets that conform to French dimensions

Dimensions: width 6 m, height 2.10 m, top depth 0.80 m, bottom depth 1.80 m.

- No. 1493** **Knotless goal net in approx. 2.3 mm high tenacity polypropylene.**
 Colour: ● € 46,— / pair
- No. 1503** **Knotless goal net in approx. 3 mm high tenacity polypropylene.**
 Colour: ● ● € 64,— / pair
- No. 1513** **Knotless goal net in approx. 4 mm high tenacity polypropylene, and many more popular colours.**
 Colour: ● ○ ● € 78,— / pair
 Colour: ● ● ● ● € 83,— / pair

- = 01 = green ● = 03 = orange ● = 05 = yellow ● = 07 = red
 ○ = 02 = white ● = 04 = blue ● = 06 = black ● = 09 = violet

When ordering, please specify which colour you require! (e.g. 1511-07)



Prices excluding VAT



Mini Goal Nets

for goals measuring 1.20 m × 0.80 m

- | | |
|--|--|
| <p>No. 1210 Mini goal net made of 2.3 mm high tenacity polypropylene.
Mesh size: 100 mm. Includes 2 attachment cords, 6 m long.
Dimensions: 1.30 m × 0.90 m, top and bottom depth 70 cm.
Colour: ● ● € 25,50 / pair</p> | <p>No. 1215 Mini goal net made of 3 mm high tenacity polypropylene.
Mesh size: 100 mm. Includes 2 attachment cords, 6 m long.
Dimensions: 1.30 m × 0.90 m, top and bottom depth 70 cm.
Colour: ● ● € 29,50 / pair</p> |
| <p>No. 1211 Mini goal net like item 1210-01 but with a mesh size of 45 mm (EN 16579).
Colour: ● ● € 33,50 / pair</p> | <p>No. 1216 Mini goal net like item 1215, but with a mesh size of 45 mm (EN 16579).
Colour: ● ● € 37,50 / pair</p> |

for goals measuring 1.80 m × 1.20 m

- | | |
|--|--|
| <p>No. 1200 Mini goal net made of 2.3 mm high tenacity polypropylene.
Mesh size: 100 mm. Includes 2 attachment cords, 8 m long.
Dimensions: 1.90 m × 1.30 m, top and bottom depth 70 cm.
Colour: ● ● € 29,50 / pair</p> | <p>No. 1205 Mini goal net made of 3 mm high tenacity polypropylene.
Mesh size: 100 mm. Includes 2 attachment cords, 8 m long.
Dimensions: 1.90 m × 1.30 m, top and bottom depth 70 cm.
Colour: ● ● € 33,50 / pair</p> |
| <p>No. 1201 Mini goal net like item 1200-01 but with a mesh size of 45 mm (EN 16579).
Colour: ● ● € 37,— / pair</p> | <p>No. 1206 Mini goal net like item 1205, but with a mesh size of 45 mm (EN 16579).
Colour: ● ● € 41,— / pair</p> |
| <p>No. 1230 Mini Goal Net made of 2.3 mm high-tenacity polypropylene,
Mesh Size 100 mm, incl. 2 Net Ties 8 m long.
Dimensions: 1.90 m × 1.30 m, top and bottom depth 70 cm.
Colour: ● ● € 32,— / pair</p> | |

NEW



Mesh size 100 mm (left) and 45 mm (right)

Prices excluding VAT



Velcro fasteners for quick and easy fastening of nets to goal, see page 1.16

Mini Goal Nets

for goals measuring 2.40 m × 1.60 m

No. 1220 **Mini goal net** made of 2.3 mm high tenacity polypropylene. **Mesh size 100 mm.** Includes 2 attachment cords 8 m long. Dimensions: 2.50 m × 1.70 m, top and bottom depth 100 cm. Colour: ● ● € 40,— / pair

No. 1219 **Mini goal net** like item 1220, but with a **mesh size of 45 mm** (EN 16579). Colour: ● ● € 50,— / pair

No. 1217 **Mini goal net** made of 3 mm high tenacity polypropylene. **Mesh size 100 mm.** Includes 2 attachment cords 8 m long. Dimensions: 2.50 m × 1.70 m, top and bottom depth 100 cm. Colour: ● ● € 45,— / pair

No. 1218 **Mini goal net** like item 1217, but with a **mesh size of 45 mm** (EN 16579). Colour: ● ● € 55,— / pair



No. 1230-01

for goals measuring

No. 1221 **Mini goal net** made of 3 mm high tenacity polypropylene. **Mesh size 100 mm.** Includes 2 attachment cords 10 m long. Dimensions: 3 m × 1 m, top and bottom depth 100 cm. Colour: ● ● € 42,50 / pair

for goals measuring 3 m × 1.60 m

No. 1222 **Mini goal net** made of 3 mm high tenacity polypropylene. **Mesh size 100 mm.** Includes 2 attachment cords 12 m long. Dimensions: 3 m × 1.60 m, top and bottom depth 100 cm. Colour: ● ● € 45,— / pair



No. 108-27

New trend in sport: Futsal

Futsal is played indoors with a slightly smaller ball than regular indoor football. The goal size is the same as handball so we can manufacture a range of nets for either sport

Handball goals are used as goals and we can offer the following net dimensions and qualities.

Dimensions: width 3.10 m, height 2.10 m, top depth 80 cm, bottom depth 100 cm.

No. 108 **Knotless goal net in approx. 3.5 mm high tenacity polypropylene.** With hexagonal mesh and elastic cords, to protect external mesh row, **chequered pattern (European patent no. 22 85 456).**
 Colour: ● ○ ● € 76,— / pair

No. 114 **Knotless goal net in approx. 4 mm high tenacity polypropylene.**
 Colour: ● ○ € 54,— / pair
 Colour: ● € 57,— / pair

Reduction for Junior Football Goal Nets

NEW

In the future, the goals for junior football and for children's football up to 10 years old are to be reduced in size so that the game can be adapted to their smaller stature (**for football goals 5.15 m wide, 2.05 m high**).

No. 167

NEW

Reduction for goal nets made from webbing net diameter 25 mm, mesh size 200 x 100 mm.
 Dimension: 5 m x approx. 0.33 m, at the top and sides with belt snap buckles for fastening to the crossbar and goal posts.
 Colour: ● € 120,— / each



Reduction for Junior Goal Nets, No. 167-03 (orange)

Prices excluding VAT

Ball Carrier Nets

Ball carrier nets with a **mesh size of approx. 5 cm** in approx. 2.5 mm **high tenacity polypropylene** with pull cord.

A top-quality product **suitable for gymnastic balls**. One-colour.

No. 261	for 1–2 balls	€ 12,50 / pack of 10
No. 263	for 3 balls	€ 13,50 / pack of 10
No. 266	for 6 balls	€ 17,50 / pack of 10
No. 269	for 9 balls	€ 21,50 / pack of 10
No. 2610	for 10–12 balls	€ 26,50 / pack of 10

Ball carrier as above but in 3 colours (blue/yellow/green)

No. 269-3F	for 9 balls	€ 22,50 / pack of 10
No. 2613-3F	for 13–15 balls	€ 32,50 / pack of 10

Small-mesh ball carrier nets in approx. 2 mm high tenacity polypropylene. Mesh size: approx. 3 cm

No. 2730	for 30 balls	
Colour:	● hemp coloured	€ 26,— / pack of 10

Ball carrier nets, sturdy design

NEW

Heavy duty ball carrier nets in approx. **3 mm high tenacity polypropylene**, **Mesh size approx. 45 mm**, with pull cord at top. Colour: green

No. 256	for 6 balls	€ 6,50 / each
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NEW

Ball carrier nets as above, but with a **mesh size of 100 mm**

No. 2410	for 10–12 balls	€ 6,— / each
-----------------	-----------------	--------------

NEW

Ball bag

or storing and transporting balls, made from **small-mesh polyester** net, heavy duty, with pull cord at top. Colour: black

No. 2555	for 13–15 balls	
Colour 06:	● black	€ 28,75 / each

NEW



No. 263

No. 269-3F



No. 2730-08

No. 256

No. 2410

No. 2555

Shooting Target Wall

No. 165 **Shooting target wall made of polyethylene fabric**, approx. 200 g/m², with 2 target holes approx. 50 cm in diameter, eyelets at the sides and along the top and complete with two 10 m Isilink cords.

Size: 5 m × 2 m.

Colour: ● € 155,— / each

No. 166 **Shooting target wall** like No. 165-04 but **3 m × 2 m** in size.

Colour: ● € 94,— / each



No. 165-04



Accessories

Fixing kits for goal nets.

Plastic net hooks

No. 1010 Plastic net hooks for aluminium goals. € 13,50 / pack of 10

No. 10101 Plastic net hooks, black € 13,50 / pack of 10
(for nets from 4.5 mm in diameter)

No. 10102 Net hook H+, black € 12,50 / pack of 10

NEW

Screw hooks for aluminium goals, in stainless steel with aluminium couplings.

No. 1011 with rectangular couplings € 22,50 / pack of 10

No. 1012 with rhombic couplings € 22,50 / pack of 10



No. 10102



No. 10101



No. 1011



No. 1012



No. 1010

Support Poles + Accessories

Support poles for free hanging goal nets

(goal nets with an equal top and bottom depth).

No. 1015 **Aluminium support poles**, 40 mm in diameter, total length: 3 m. Set consisting of 2 support poles (in sections) and one ground anchor and tension cord per pole. € 128,50 / set per goal

No. 1014 **Net ties**, approx 375 mm long and 7.6 mm wide, for fixing the goal net to the base frame and/or folding frame. Supplied in bags of 100.

Colour: ● € 19,50 / bag

No. 10141 **Net ties**, like no. 1014, but packaged in packs of 10. Colour: ● € 2,50 / pack of 10

Particularly well suited for public areas, where the net will often have to be taken off and on.

No. 10145 Velcro strip, width approx. 20 mm, 5 m roll. Colour: ● € 12,50 / roll



No. 1015



No. 1014



No. 10145-06

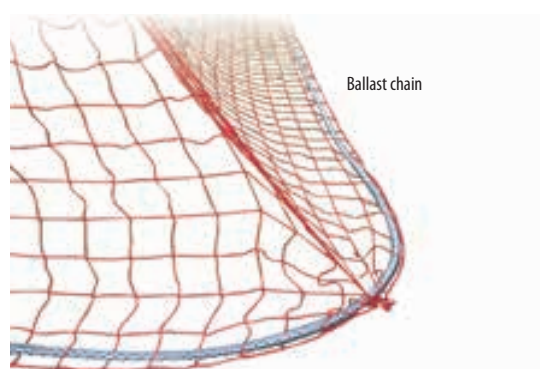
Ballast Chains for Goal Nets

Ballast chain for goal nets, consisting of a chain, 800 g per metre, sheathed in plastic.

No. 1017 Depth 150 cm
Length 10.50 m € 101,50 / each

No. 10171 Depth 200 cm
Length 11.50 m € 112,— / each

No. 10172 Depth 225 cm
Length 12 m € 117,50 / each



Ballast chain



No. 108-26

Camera-optimised Handball Goal Net with chequered pattern both sides

NEW

Camera-optimised handball goal net. The playing field-facing white side provides a clear contour for the players, the spectator-facing black side provides an optimal view for the spectators or camera. **Utility model specifications DE 20 2014 101 841 U1**

In regulation dimensions: width 3.10 m, height 2.10 m, top depth 0.80 m, bottom depth 1 m. Mesh size 10 cm.

- No. 1088** **Knotless goal net in approx. 3.5 mm high tenacity polypropylene, with hexagonal mesh, black on the outside, white on the inside.**
 Colour 26: ● white/black € 107,50 / pair
Additional colour combinations upon request.

NEW

Handball Goal Nets with chequered pattern

Thanks to a new manufacturing technique we can offer knotless nets with hexagonal mesh and **chequered pattern**.
European patent no. 22 85 456.w

These nets with chequered pattern can be offered in the following colour combinations.

In regulation dimensions: width 3.10 m, height 2.10 m, top depth 0.80 m, bottom depth 1 m. Mesh size 10 cm.

- No. 108** **Knotless goal net in approx. 3.5 mm high tenacity polypropylene, with hexagonal mesh and additional cord to protect the outer rows of mesh.**
Chequered pattern
 Colour: ● ● ● € 76,— / pair

- = 21 = white/green ● = 27 = white/red
 ● = 24 = white/blue ● = 26 = white/black

When ordering, please specify which colour you require! (e.g. 108-27)



No. 108-21



No. 111-05

Indoor Handball Goal Nets with hexagonal mesh

HUCK handball goal nets were used during the 2007 world handball championship in Germany and the 2011 world handball championship in Sweden. Goal nets in a special hexagonal mesh design, which stood out additionally by being yellow, were selected.

In regulation dimensions: width 3.10 m, height 2.10 m, top depth 0.80 m, bottom depth 1 m. Mesh size 10 cm.

No. 111 Knotless goal net in approx. **4.75 mm high tenacity polypropylene**, with **hexagonal mesh**, and additional cord to protect the outer rows of mesh.
Colour: ● € 117,50 / pair

No. 108 Knotless goal net in approx. **3.5 mm high tenacity polypropylene**, with hexagonal mesh, and additional cord to protect the outer rows of mesh.
Colour: ○ € 72,— / pair

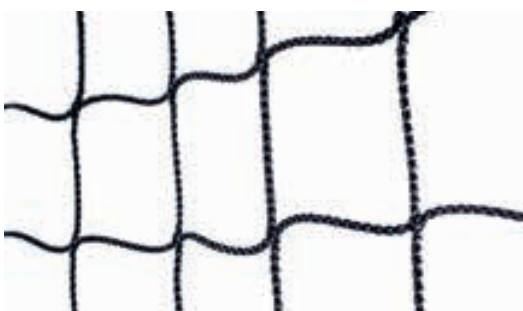
“Ultra” Handball Goal Net

*In standard dimensions:
width 3.10 m, height 2.10 m, top depth 0.80 m, bottom depth 1 m. Mesh size 10 cm.*

No. 1099 Knotless goal net, **approx. 4.5 mm polyethelene in new braided knotless netting technology with increased abrasion resistance** and a fixed cord to protect the outer mesh rows.
Colour: ● € 200,— / pair



No. 1099-06



- = 01 = green
- = 02 = white
- = 03 = blue
- = 05 = yellow
- = 06 = black

When ordering, please specify which colour you require! (e.g. 111-05)

Prices excluding VAT

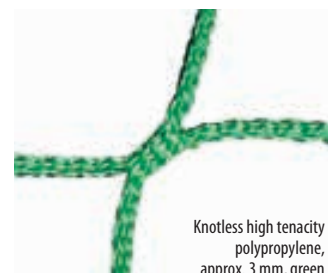


No. 109/1091-01

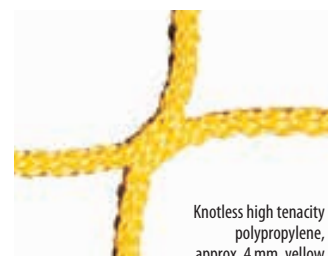
Indoor Handball Goal Nets

*In regulation dimensions:
width 3 m, height 2 m, top depth 0.80 m, bottom depth 1 m. Mesh size 10 cm.*

- No. 109** **Knotless 'World Cup'** goal net in approx. **5 mm high tenacity polypropylene**, attached to the goal frame by a fixed cord to protect the outer rows of mesh.
Colour: ● ○ ● € 117,50 / pair
- No. 112** **Knotless** goal net in approx. **3 mm high tenacity polypropylene**.
Colour: ● € 41,50 / pair
- No. 113** **Knotless** goal net in approx. **4 mm polyester**.
Colour: ○ € 97,50 / pair
- No. 114** **Knotless** goal net in approx. **4 mm high tenacity polypropylene**.
Colour: ● ○ ● € 54,— / pair
Colour: ● € 57,— / pair



Knotless high tenacity polypropylene, approx. 3 mm, green



Knotless high tenacity polypropylene, approx. 4 mm, yellow

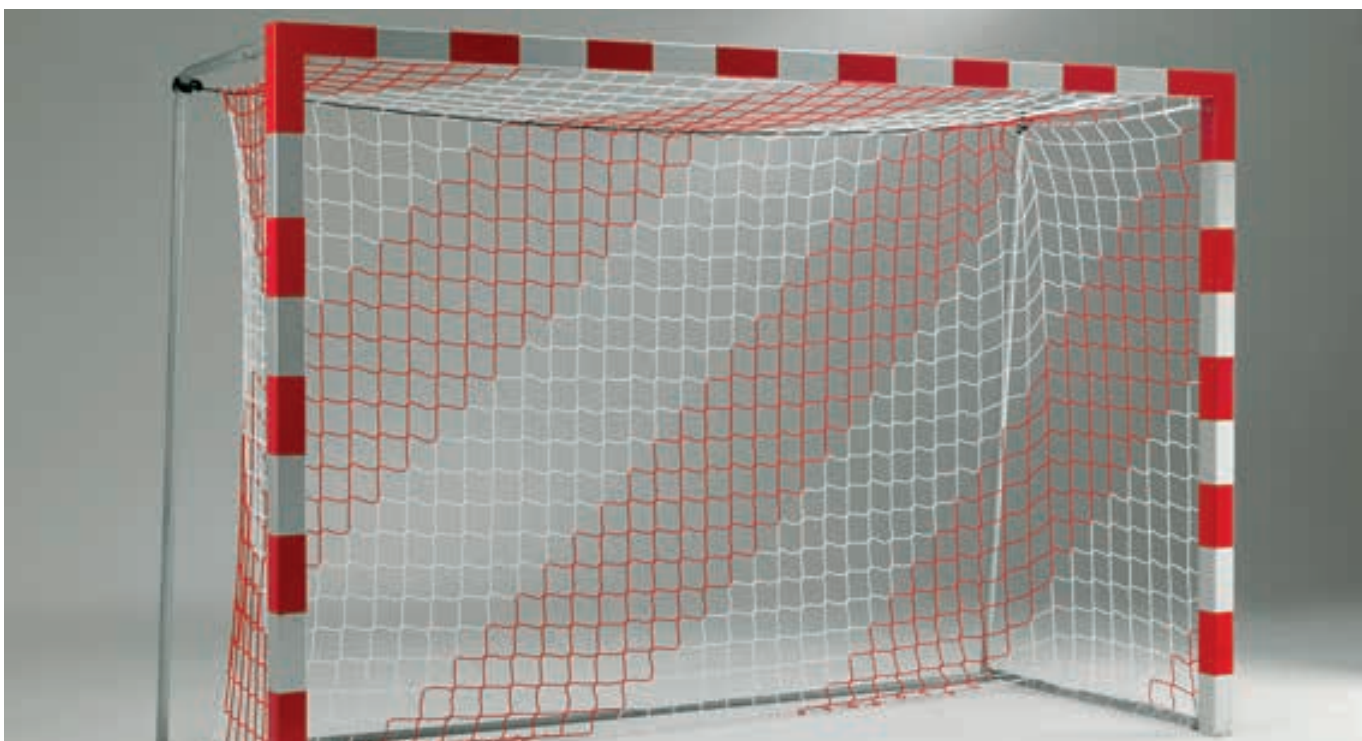
*Dimensions: width 3.10 m, height 2.10 m,
top depth 0.80 m, bottom depth 1.50 m. Mesh size 10 cm.*

- No. 1142** **Knotless** goal net in approx. **4 mm high tenacity polypropylene**.
Colour: ● ○ € 65,— / pair

*Dimensions: width 3.10 m, height 2.10 m,
top depth 0.80 m, bottom depth 2 m. Mesh size 10 cm.*

- No. 1143** **Knotless** goal net in approx. **4 mm high tenacity polypropylene**.
Colour: ● ○ € 69,— / pair

Indoor handball goal nets with different depths on request!




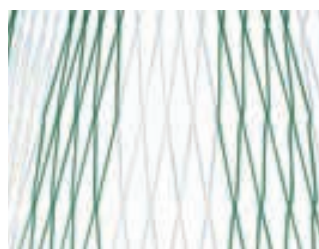
No. 114-72

Two-colour Handball Goal Nets in club colours

In order to increase the customer appeal of our handball goal nets, we can now offer you two-colour handball goal nets in your club colours in three colour combinations.

*In regulation dimensions:
width 3.10 m, height 2.10 m, top depth 0.80 m, bottom depth 1 m. Mesh size 10 cm.*

- No. 114** **Knotless goal nets in approx. 4 mm high tenacity polypropylene.**
Colour:    € 60,50 / pair

Colour 12: Colour 42: 

Accessories: Tension Cords for indoor handball goal nets

These tension cords fit all our indoor handball and indoor hockey goal nets.

- No. 1192** **Elastic tension cords**, 2 heavy-duty elastic cords **with hooks at both ends, 6.50 m long.** These tension cords are designed for the section of net attached to the vertical posts and crossbar of indoor handball and indoor hockey goals (the red lines on the sketch). They make the net more elastic and prolong its life. € 14,50 / pair
- No. 1191** **Tension cords** in approx. **6 mm polyethylene.** A set of 4 cords. The top two tension cords are fitted with a quick-release fastener. These tension cords are for goals in which the net is freely suspended inside the frame (the blue lines on the sketch). € 14,50 / set



No. 1191 blue, No. 1192 red

Fixing kits for goal nets.

Plastic net hooks

- No. 1010** Plastic net hooks for aluminium goals. € 13,50 / pack of 10
- No. 10101** Plastic net hooks, black € 13,50 / pack of 10
(for nets from 4.5 mm in diameter)
- No. 10102** Net Hooks H+, black € 12,50 / pack of 10

NEW



No. 10101



No. 1010



No. 10102

Prices excluding VAT



No. 111-05

"Exclusive" Indoor Handball Goal Nets

In addition to the tension cord at the top, these nets have a tension cord at the bottom to prevent the ball from slipping between the goal frame and the net. The tension cord at the top is fitted with a quick-release fastener.

The section of the net that is hung on the goal frame is fitted **with an additional cord in order to protect the outer rows of mesh.**

Please use the cord and not the net edge to attach the net to the goal frame. This will lengthen the life of the net considerably!

In regulation dimensions: width 3.10 m, height 2.10 m, top depth 0.80 m, bottom depth 1 m. Mesh size 10 cm.

No. 1131 **Knotless goal net in approx. 4 mm polyester.**
Colour: ○ € 119,50 / pair

No. 1091 **Knotless goal net in approx. 5 mm heavy duty, high tenacity polypropylene.**
Colour: ● ○ ● € 133,— / pair

No. 1141 **Knotless goal net in approx. 4 mm high tenacity polypropylene.**
Colour: ● ○ ● € 72,— / pair



Tension cord with quick-release fastener



Additional cord to protect the outer rows of mesh

- = 01 = green ● = 12 = green/white
- = 02 = white ● = 42 = blue/white
- = 04 = blue ● = 72 = red/white
- = 07 = red

When ordering, please specify which colour you require! (e.g. 1141-07)

Prices excluding VAT



Catch Nets for Indoor Handball Goals

Dimensions: **2 × 3 m**, **mesh size 10 cm**, complete with 8 m tie cord. Like in ice hockey, additional catch nets are suspended in indoor handball goals. For a surcharge, all 3 designs can also be **weighted with a lead cord** (see below), which makes the net even more effective at catching balls.

- | | |
|---|--|
| <p>No. 117 Catch net in approx. 4 mm high tenacity polypropylene.
Colour: ● € 38,— / pair</p> | <p>No. 118 Catch net in approx. 4 mm polyester.
Colour: ○ € 48,50 / pair</p> |
| | <p>No. 119 Catch net in approx. 5 mm high tenacity polypropylene, suitable for indoor handball goal nets 109 and 1091.
Colour: ● ○ ● € 73,— / pair</p> |

Catch nets for Indoor Handball Goals, close mesh

This catch net has a **mesh size of 4.5 cm** and is fitted **with leaded ballast cord** at the bottom. It has already proven its worth at international tournaments with the ball rolling in and being picked up more easily

- No. 1171** Catch net in approx. **4 mm high tenacity polypropylene**.
Mesh size: 4.5 cm
Colour: ● ○ ● € 118,— / pair

Reduction for Handball Goal Nets

NEW

- No. 168** **Reduction** for goal nets made from webbing net diameter 25 mm, mesh size 200 x 100 mm.
Dimension: 3 m x approx. 0.40 m, at the top and sides with belt snap buckles for fastening to the crossbar and goal posts.
Colour: ● € 80,— / each



No. 168-03

Weighting for Indoor Handball and Indoor Hockey Goal and Catch Nets

- No. 2110** **Lead cord** weighting for indoor handball catch and goal nets, 400 g per metre. Already fitted in the webbing of the net.
€ 4,80 / metre
- No. 1193** **Chain weights** for indoor handball goal nets, 800 g per metre. Sheathed in plastic with a hook and tie cord at both ends. For nets with a depth of 1 m.
Length: 5 m € 52,— / each



No. 1193

Prices excluding VAT



Additional Cord to Protect the Outer Mesh



No. 126-01

Indoor Hockey Goal Nets

Mesh size 4.5 cm. Dimensions: width 3 m, height 2 m, top depth 0.80 m, bottom depth 100 cm.

As the goal net dimensions for indoor handball and indoor hockey are identical, the same nets can be used for both sports!

No. 110 **Knotless** Indoor hockey goal net in approx. **4 mm high tenacity polypropylene**. Mesh size: 4.5 cm.
Colour: ● € 152,— / pair

No. 126 **Knotless** Indoor hockey goal net in approx. **5 mm heavy duty, high tenacity polypropylene**. Mesh size 4.5 cm.
A very flexible net.
Colour: ● ○ ● € 215,— / pair

No. 125 **Knotless** Indoor hockey goal net in approx. **3 mm high tenacity polypropylene**. Mesh size 4.5 cm.
Colour: ● € 121,— / pair

No. 127 **Knotless** Indoor hockey goal net in approx. **2.5 mm high tenacity polypropylene**. Mesh size 2.5 cm.
Colour: ● € 195,— / pair

All indoor hockey goal nets have a additional cord in the goalmouth area.

The goal nets should only be attached to this cord as this lengthens the life of the nets considerably (see photo on top).

Mini Hockey Goal Net

No. 1240 Mini hockey goal net in approx. **2.3 mm high tenacity polypropylene**, including 2.5 m long tie cord.
Dimensions: 0.90 x 0.60 m, to the **very top**, lower depth 70cm.
Colour: ● € 23,— / pair

NEW

Mini hockey goal net in approx. 2 mm high tenacity polypropylene.
Mesh size 4.5 cm. Available in any size. Price on request

See page 1.12 + 1.13 for our mini goal nets.



No. 1240-01

● = 01 = green ○ = 02 = white ● = 03 = orange ● = 04 = blue ● = 05 = yellow

When ordering, please specify which colour you require! (e.g. 119-04)



No. 130-01

Field Hockey Goal Nets

Field hockey goal net with a mesh size of 4.5 cm.

- No. 130** **Knotless** field hockey goal net in approx. **3 mm high tenacity polypropylene**. Mesh size 4.5 cm, width 3.66 m, height 2.14 m, top depth 90 cm, bottom depth 120 cm.
Colour: ● € 120,— / pair
- No. 1301** **Knotless** field hockey goal net in approx. **4 mm high tenacity polypropylene**. Mesh size 4.5 cm, width 3.66 m, height 1.80 m, top depth 90 cm, bottom depth 120 cm.
In this case the net only comes down as far as the backboard (at the sides and back).
Colour: ● € 175,— / pair
- No. 1302** **Knotless** field hockey goal net as no. 1301, but in approx. **3 mm high tenacity polypropylene**, mesh size 4.5 cm.
Colour: ● € 117,— / pair

Field hockey goal net with a mesh size of 2.5 cm.

- No. 132** **Knotless** field hockey goal net in approx. **2.5 mm high tenacity polypropylene**. Mesh size 2.5 cm, dimensions as No. 130.
Colour: ● € 225,— / pair

● = 01 = green ○ = 02 = white

When ordering, please specify which colour you require! (e.g. 137-02)

See page 7.2 for our ice hockey goal nets.

Roller Hockey Goal Nets

- No. 131** **Knotless** roller hockey goal net in approx. **3 mm polyester**. Mesh size 4 cm.
Dimensions: 170 cm wide, 105 cm high, **top depth 35 cm**, **bottom depth 92 cm**, including a hook-on net: 180 × 110 cm.
Colour: ○ € 145,— / pair
- No. 1311** **Knotless** roller hockey goal net in approx. **4 mm polyester**. Mesh size 4 cm.
Dimensions: 170 cm wide, 105 cm high, **top depth 65 cm**, **bottom depth 110 cm**, including a hook-on net: 180 × 110 cm.
Colour: ○ € 195,— / pair

Floorball

- No. 136** **Knotless** floorball net in approx. **2.3 mm high tenacity polypropylene**. Mesh size 45 mm, 1.60 × 1.15 m, top depth 40 cm, bottom depth 60 cm.
Colour: ○ € 36,— / pair
- No. 137** **Knotless** floorball net (which hooks on) in approx. **2.3 mm high tenacity polypropylene**. Mesh size 45 mm, 1.70 × 1.25 m.
Colour: ○ € 15,50 / pair
- Other sizes available on request!**

Please measure the depth of the goal before ordering to avoid delivery of an unsuitable net.



Floorball Goal Net

Prices excluding VAT



Volleyball Tournament Nets that conform to international and DVV I standards

These nets are used for international matches as well as for all competition matches, particularly in the higher categories, from the Landesliga (German State League) and above. They all share the following features:

- **6-point suspension** with 3 quick-release fasteners at each end and fibreglass-reinforced polyester rods sewn into the sides
- **70 mm wide, white headband** with 11.70 m Kevlar cable
- continuous **50 mm wide, white band** along the bottom as well as **inner tensioning rope**.

9.50 m long, 6-point suspension, fibreglass-reinforced polyester rods sewn into the sides at each end and Kevlar cable (11.70 m long) above with a 70 mm headband and a continuous 50 mm band along the bottom.

No. 5088 **Knotless** volleyball tournament net in approx. **3 mm high tenacity polypropylene**, mesh size: 100 mm.
Colour: ● € 104,— / each

No. 5055 **Knotless** volleyball tournament net in approx. **2.3 mm high tenacity polypropylene, mesh size 45 mm**.
Colour: ● € 110,— / each

No. 5077 **Knotless** volleyball tournament net in approx. **4 mm high tenacity polypropylene**, mesh size: 100 mm.
Colour: ● € 109,50 / each

No. 5056 **Knotless** volleyball tournament net in approx. **2 mm polyethylene, mesh size 45 mm, in twisted knotless netting technology**, resulting in optimal tensioning (very little slack).
Colour: ● € 125,— / each

NEW

All volleyball nets are fitted with a plastic disc at both ends of the net, to prevent the steel or Kevlar cable from accidentally slipping back into the tape.

Our tournament nets (without printing) have a **woven, extremely heavy-duty** headband. The nets are 9.50 m long and 1 m high, and conform to DIN EN 1271, **Net class A (issued January 2015)** requirements.

We cannot issue quotes for nets with printed edges (on PVC bands) **until we have camera-ready artwork**.

Depending on the size of the order, there may be a substantial surcharge for this service and delivery is likely to be 3-4 weeks after approval of the print format.



No. 5055-06

Please note: If Kevlar cables in other lengths are needed, please state this when ordering!



No. 5099: Volleyball Tournament DVV I competition nets. The pulley on each side of the net ensures a perfectly even tension over the entire area of the net.

Volleyball Tournament Nets that conform to DVV I standards (with tension pulley)

9.50 m long, **6-point suspension**, fibreglass-reinforced polyester rods sewn into the sides at each end and Kevlar cable (11.70 m long) with tension pulley above. **70 mm wide headband and continuous 50 mm wide band** along the bottom.

No. 5099 This design development **patented by Huck (patent no. P 43 24 767.9-09)** also features a tension pulley at both ends of the Kevlar cable. This system guarantees an even tension across the net. It is also possible to adjust the position of the net to fit the court markings once it has been tensioned.

“Smash” knotless volleyball tournament net in approx. **4 mm high tenacity polypropylene** with Kevlar tension cord (11.70 m long), fibreglass-reinforced polyester rods sewn into the sides at each end, **6-point suspension** and 6 tie cords with quick-release fastener as well as a **tension pulley** at each end.

Colour: ● € 118,— / each

Volleyball Tournament Nets that conform to international and DVV II standards

9.50 m long, **4-point suspension**, fibreglass-reinforced polyester rods sewn into the sides at each end and steel or Kevlar cable (11.70 m long) with a **70 mm headband** and continuous **50 mm band** along the bottom.

No. 5033 **Knotless** volleyball tournament net in approx. **3 mm high tenacity polypropylene** with **steel cable** (approx. 4 mm thick and 11.70 m long). Fibreglass-reinforced polyester rods sewn into the sides at each end, **4-point suspension** and 4 tie cords with quick-release fastener.

Colour: ● € 85,— / each

No. 5034 **Knotless** volleyball tournament net in approx. **3 mm high tenacity polypropylene** with **Kevlar cable** (approx. 5 mm thick and 11.70 m long). Fibreglass-reinforced polyester rods sewn into the sides at each end, **4-point suspension** and 4 tie cords with quick-release fastener.

Colour: ● € 91,— / each



No. 5034-06

Please note: If Kevlar or steel cables in other lengths are needed, please state this when ordering!



No. 5166: The bottom of the net is reinforced beyond the playing area so that the antenna pockets can be secured properly. DVV-Approved for items 5133-06, 5134-06 and 5166-06.

DVV-Approved Volleyball Tournament Nets

In contrast to DVV I and DVV II, DVV nets have a 50 mm wide headband and, at the bottom, a band for securing the antennae only at the sides. They can still be used as tournament nets in the lower divisions.

9.50 m long, 4-point suspension, fibreglass-reinforced polyester rods sewn into the sides at each end and steel or Kevlar cable (11.70 m long) above.

No. 5133 **Knotless** volleyball tournament net in approx. **3 mm high tenacity polypropylene** with **steel cable** (approx. 4 mm thick and 11.70 m long). Fibreglass-reinforced polyester rods sewn into the sides at each end, **4-point suspension** and 4 tie cords with quick release fastener.
Colour: ● € 70,— / each

No. 5134 **Knotless** volleyball tournament net in approx. **3 mm high tenacity polypropylene** with **Kevlar cable** (approx. 5 mm thick and 11.70 m long). Fibreglass-reinforced polyester rods sewn into the sides at each end, **4-point suspension** and 4 tie cords with quick release fastener.
Colour: ● € 76,50 / each

9.50 m long, 6-point suspension, fibreglass-reinforced polyester rods sewn into the sides at each end and Kevlar cable (11.70 m long) above.

No. 5166 **Knotless** volleyball tournament net in approx. **3 mm high tenacity polypropylene** with **Kevlar cable** (11.70 m long). Fibreglass-reinforced polyester rods sewn into the sides at each end, **6-point suspension** and 6 tie cords with quick-release fastener.
Colour: ● € 89,50 / each

Long Volleyball Nets (for training)

No. 5030 **Knotless** long volleyball net in approx. **3 mm high tenacity polypropylene** with polyester headband.
Kevlar cable length: net length + 2 m
Colour 06: Black € 6,90 / metre

No. 5020 **Knotless** long volleyball net in approx. **2.3 mm high tenacity polypropylene** with polyester headband.
Kevlar cable length: net length + 2 m
Colour: ● € 5,90 / metre



No. 5030-06

When ordering, please specify which colour you require! (e.g. 5133-06)

● = 06 = black

Volleyball Training Nets

Regulation dimensions: 9.50 m long, 1 m high, mesh size 10 cm, steel or Kevlar cable, or nylon tie cord (11.70 m long).

- | | |
|--|---|
| <p>No. 509 Volleyball net in approx. 2 mm polyethylene cord, 9.50 m long, 1 m high, with nylon tie cord.
Colour: ● € 24,50 / each</p> | <p>No. 503 Volleyball net in approx. 3 mm high tenacity polypropylene with 4 mm steel cable. Heavy-duty design.
Colour: ● ● € 45,— / each</p> |
| <p>No. 501 Volleyball net in approx. 2 mm polyethylene cord with 3 mm steel cable.
Colour: ● € 32,— / each</p> | <p>No. 5032 Volleyball net in approx. 3 mm high tenacity polypropylene with 11.70 m Kevlar cable. Heavy-duty design.
Colour: ● € 53,— / each</p> |

The reinforced edges of all training nets are made of high quality UV-resistant material.

When ordering, please specify the colour of the net!

e. g. 503-01 = Volleyballnet in colour green.

● = 01 = green ● = 06 = black

“Exclusive” Training Net

- No. 5011** Volleyball net in approx. **2.3 mm high tenacity polypropylene**, reinforced all round with tarpaulin, 11.70 m steel cable above, fibreglass-reinforced polyester rods sewn into the sides, additional tie cords on all four corners.
Colour: ● € 51,— / each



No. 5011-06

Quick Assembly Training Nets

With school volleyball in mind, we have designed a practice net that can be set up very quickly (1 minute). It is made of polyethylene Raschel fabric and is approx. 70 cm high. There is a 50 cm long elastic loop in each corner but no steel cable or reinforced surround.

- No. 511** Training net for quick assembly, **length 10 m**.
Colour: ● with white selvage € 22,50 / each
- No. 512** Training net for quick assembly, **length 3.50 m**.
Colour: ● with white selvage € 14,50 / each

Other lengths available upon request.

... and the professional versions:

- No. 515** Training net for quick assembly, 0.40 × 10 m, made of **reinforced Raschel fabric with reinforced headband**. Tensioning of the net is improved by PES rods at the sides, the tension cord with Clamcleat cleat along the top and elastic loops with snap hooks fitted at the bottom on both sides.
Colour: ● € 37,50 / each



No. 511



No. 515-01

Items 509–515 cannot be supplied with steel or Kevlar cables.



Volleyball Antennae

According to the rules of international volleyball, antenna pockets must incorporate a white strip, 5 cm wide, which serves as a boundary marker, and a black pouch for the antenna. The white boundary marker and black pouch must form a complete unit (see photos).

- No. 502** **One-piece volleyball antennae** with DVV approval. Length 1.80 m. Supplied **complete with coated polyester pockets** and boundary marker.
€ 31,— / pair
- No. 5021** **Two-piece volleyball antennae**. Length 1.80 m. Supplied complete like item 502. DVV approved. **Improved design: the join is extremely stable, which increases the stability of the equipment (see photo in the bottom right-hand corner).**
€ 34,— / pair



The new woven Polyester support pocket can even withstand extreme loads, such as e.g. this attack.

International Volleyball Federation rules state that only one-piece net antennae may be used at official tournaments.

According to the DVV testing body for materials, two-piece antennae with a stable join in the protected part of the pouch are also permitted. **Our two-piece antennae meet these safety standards.**

Volleyball Antennae without Pockets

- No. 5025** One-piece volleyball antennae, length 1.80 m, without pockets. € 12,50 / pair
- No. 5026** Two-piece volleyball antennae, length 1.80 m, without pockets. € 15,50 / pair

Antenna Pockets

- No. 5023** High frequency **welded pockets** for volleyball antennae with **coated polyester** boundary marker. € 18,50 / pair
- No. 5053** **Integrated pockets** with DVV approval, as no. 5023, **but already fitted to net.** € 23,50 / pair

Improved design: the two pieces meet in the protected part of the pouch and the join is extremely stable.

No. 5021



Sit Volleyball Net (size: 0.80 × 6.50 m)

- No. 5266** **Knotless** volleyball tournament net in approx. **3 mm high tenacity polypropylene** with **Kevlar cable** (11.70 m long). Fibreglass-reinforced polyester rods sewn into the sides at each end, **6-point suspension** and 6 tie cords with quick-release fastener.
Colour: ● € 85,— / each



Sit Volleyball Net with printed headband upon request.



Net Accessories

- No. 535** **Tie cords** for DVV I and II-approved volleyball nets with quick-release fastener, 2 m long (see photo). 4 or 6 cords required per net. These cords can only be used with volleyball nets that have fibreglass polyester rods at the sides.
€ 5,— / each
- No. 537** **Spare tensioner**, black, for tensioning the net (see photo).
€ 2,10 / each



No. 537/535

Spare parts for retrofitting volleyball nets.

- No. 5020** Volleyball **antenna pockets** with **Velcro fastening** for a quick and easy attachment to net.
€ 19,— / pair
- No. 9082** **Spare cable** in 4 mm dia. galvanised **steel**, length 11.70 m with 2 loops.
€ 13,50 / each
- No. 9083** **Spare tensioning cable** in **Kevlar** aramid fibre, length 11.70 m, with 2 loops.
€ 16,50 / each
- No. 9084** Surcharge for supplying volleyball nets with 11.70 m long **Kevlar cable** (instead of steel cable).
€ 7,50 / each



No. 5020



No. 9082



No. 9083

Huck solutions to the problem of storing and transporting nets.

- No. 530** **Frame** for rolling volleyball nets.
€ 17,50 / each
- No. 540** **Bag** for carrying volleyball nets made of lightweight nylon. Ideal for transporting and storing volleyball nets.
Length: 1.05 m
Diameter: 25 cm
€ 10,50 / each



No. 540



No. 530



No. 6001, No. 6021

Badminton Tournament Nets conforming to DIN EN 1509

Dimensions: length 6.02 m, height 0.76 m, mesh size approx. 18 mm, 8 m Kevlar cable, sides reinforced with polyester rods. With extra **strong** tape.

- No. 6001** Badminton tournament net conforming to DIN EN 1509 in approx. **1.2 mm high tenacity polypropylene**. Mesh size approx. 18 mm. Colour: ● € 36,50 / each
- No. 6021** Badminton tournament net conforming to DIN EN 1509 in approx. **1.8 mm high tenacity polypropylene**. Mesh size approx. 18 mm. Colour: ● € 46,— / each



No. 6001, No. 6021

All badminton tournament nets are fitted with a plastic disc at both ends of the net, to prevent the steel or Kevlar cable from accidentally slipping back into the tape. All badminton tournament nets have an extra strong headband (but no belt tensioner).

Badminton nets manufactured to order (including shorter ones) are subject to a surcharge.

Badminton Tournament Nets

International dimensions: length 6.02 m, height 0.76 m, mesh size approx. 18 mm, 6.60 m long steel or Kevlar cable. With extra **strong** tape.

- No. 600** "Champion" badminton tournament net in approx. **1.2 mm high tenacity polypropylene**, mesh size approx. 18 mm, with **steel cable**, 6.60 m long, but no polyester rods. Colour: ● € 28,50 / each
- No. 601** "Champion" badminton tournament net as no. 600, but with **Kevlar cable**, 6.60 m long, no polyester rods. Colour: ● € 33,— / each
- No. 602** "Perfect" badminton tournament net in approx. **1.8 mm high tenacity polypropylene**, mesh size approx. 18 mm, with **steel cable**, 6.60 m long, but no polyester rods. Colour: ● € 36,— / each
- No. 603** "Perfect" badminton tournament net as no. 602, but with **Kevlar cable**, 6.60 m long, no polyester rods. Colour: ● € 41,— / each

"Light" Badminton Tournament Net

International dimensions: length 6.02 m, height 0.76 m, mesh size approx. 20 mm, tensioning rope 8 m long. With extra **light** tape.

- No. 604** "Light" badminton tournament net made in approx. **1 mm high tenacity polypropylene**, mesh size approx. 20 mm, with 8 m long tensioning rope approx. 4 mm dia., tape all round, but no polyester rods. Colour: ● € 23,50 / each

When ordering, please specify which colour you require! (e.g. 600-06)

● = 06 = black



Sets of Badminton Nets

Our "**Champion**" and "**Perfect**" badminton tournament nets are also available **as part of a set, each consisting of two, three or four nets** without polyester rods **on a long Kevlar cable**.

No. 60002-06	2 nets: No. 600 'Champion', Kevlar cable length: 15 m.	€ 70,— / set
No. 60003-06	3 nets: No. 600 'Champion', Kevlar cable length: 23 m.	€ 105,— / set
No. 60004-06	4 nets: No. 600 'Champion', Kevlar cable length: 31 m.	€ 140,— / set
No. 60202-06	2 nets: No. 602 'Perfect', Kevlar cable length: 15 m.	€ 79,— / set
No. 60203-06	3 nets: No. 602 'Perfect', Kevlar cable length: 23 m.	€ 119,— / set
No. 60204-06	4 nets: No. 602 'Perfect', Kevlar cable length: 31 m.	€ 158,— / set

Badminton Training Nets

No. 6000	"Champion" long badminton net. Length of the Kevlar cable: length of the net + 0.60 m. Colour: ●	€ 6,80 / metre
No. 6020	"Perfect" long badminton net. Length of the Kevlar cable: length of the net + 0.60 m. Colour: ●	€ 7,40 / metre

○ = 02 = white ● = 06 = black

When ordering, please specify which colour you require! (e.g. 60204-06)

Please note: If Kevlar cables in other lengths are needed, please state this when ordering!



No. 532



No. 533

Badminton Accessories

No. 532 **Belt and tensioning device** with ratchet mechanism for badminton and volleyball nets. Tensioning device consisting of 25 mm polyester belts, which can be fitted at either side, and integral ratchet for tensioning. On one side, fixed belt, 90 cm long, with hook and on the other, adjustable belt, also 90 cm long, with hook.
To tighten: lock the tensioning lever of the ratchet mechanism
To release: release the lock in the tensioning lever, open the tensioning lever completely until it reaches a horizontal position and snap the lock into place in the 2 grooves of the belt roller.
 € 12,75 / each

No. 533 **Belt tensioner with clamp lock** and 2 hooks consisting of a 25 mm polyester belt, 100 cm long when extended, with large hand loop, 1 clamp lock and 2 hooks.
 Tensioning: 15 – 60 cm.
 € 8,25 each

No. 608 Extra charge for Kevlar or steel rope **extension from 6.60 m to 8 m.**
 € 1,75 / each

No. 2105 **Kevlar tension cable**, approx. 5 mm, for badminton nets.
 € 1,30 / metre



No. 2105

Badminton Training Nets

No. 607 Badminton net in approx. **1.2 mm high tenacity polypropylene** with nylon tension cord, 6.10 m long, 76 cm high, 20 mm mesh, reinforced all the way around.
 Colour: ● € 17,50 / each

Surcharge for smaller nets:
 per single net

nets under 1 m² + 200 %
 nets under 5 m² + 100 %
 nets under 10 m² + 35 %
 nets under 20 m² + 20 %

See product information on pages 6.3 and 6.4.

Catch Nets

No. 201-020 **Knotless** shuttlecock catch net in approx. **1.8 mm high tenacity polypropylene** with a mesh size of 20 mm and fixed selvage.
 Colour: ○ ● € 4,30 / m²

No. 203-020 **Knotless** shuttlecock catch net in approx. **1.5 mm high tenacity polypropylene** with a mesh size of 20 mm and fixed selvage.
 Colour: ● € 3,95 / m²



No. 201 White knotless high tenacity polypropylene, approx. 1.8 mm



No. 203 Black, knotless high tenacity polypropylene, approx. 1.5 mm



Tennis Nets

The dimensions of our standard nets for doubles courts conform to ITF (International Tennis Federation) and DTB (German Tennis Federation) regulations: 12.72 m × 1.07 m (imperial: 42 ft × 3.5 ft) for installation dimensions that comply with DIN EN 1510.

The headband is made of extremely durable woven polyester and UV-resistant. The nets are fitted with a steel wire cable encased in plastic (13.20 m long) and can be used with all new net posts..

Other steel wire cable lengths available too.

In 2015 Huck Nets (UK) acquired Edwards Sports Products one of the oldest net brands in Europe

Edwards Tennis nets are also used at the current Tennis Grand Slam Tournament in Wimbledon 2019.



Tennis nets with no rows of double mesh in regulation ITF and DTB doubles court dimensions: 12.72 m × 1.07 m (imperial: 42 ft × 3.5 ft), for installation dimensions that comply with DIN EN 1510.

No. 900 **Knotted tennis net in 3 mm braided polyethylene.**
Colour: ● € 84,— / each

No. 9000 **Knotted tennis net in 3 mm braided polyethylene,**
all sides taped.
Colour: ● € 91,— / each



No. 900 / No. 9000

Items 900 and 9000 can also be supplied with vinyl edging upon request (Edwards quality).

Singles court nets are also available upon request, tennis nets with integrated center strap see page 5.4.

Important: If longer steel cables are needed (especially for older sets of posts), please specify when ordering!

We do not undertake repairs on tennis nets from other manufacturers!



No. 8031-06



No. 803 / No. 8031



No. 8041

Tennis Nets

Tennis nets with no rows of double mesh in regulation ITF and DTB doubles court dimensions: 12.72 m × 1.07 m (imperial: 42 ft × 3.5 ft), for installation dimensions that comply with DIN EN 1510.

No. 802 **Knotless** tennis net in approx. **2.3 mm high tenacity polypropylene** (for leisure use).
Colour: ● € 67,— / each

No. 803 **Knotless** tennis net in approx. **3 mm high tenacity polypropylene**.
Colour: ● € 84,— / each

No. 8031 **Knotless** tennis net in **3 mm polypropylene**, all sides taped.
Colour: ● € 91,— / each

No. 8041 **Extremely strong tennis net** made to withstand the highest demands featuring our proven **knotless** mesh, in **4 mm high tenacity polypropylene**, and **reinforced surround**.
Colour: ● € 112,50 / each

“Merlin” represents the second generation of knotless square-meshed nets. It follows “Excalibur” and is designed to meet very high quality standards. In addition to standard quality features such as:

- the fixed mesh produced by our knotless manufacturing technique
 - high dimensional stability
 - optimum visibility with no rows of double mesh (most international tennis tournaments use single-mesh nets),
- this net is made of thicker material and therefore heavier so it “falls” better.

No. 8081 “Excalibur” tennis net in approx. 2.5 mm polyester.
Colour: ●● € 84,— / each

No. 8091 “Merlin” tennis net in approx. 3.5 mm polyester.
Colour: ●● € 130,— / each

All tennis nets can be fitted with a 5 mm Kevlar aramid fibre cable for a surcharge.

This avoids the problem of kinks forming in the steel cable when tennis nets are dismantled.

● = 01 = green ● = 06 = black

When ordering, please specify which colour you require!
e.g. 8081-01 = Tennis net in green.



No. 8081-06



No. 8091-06



Tennis Nets

Tennis nets with rows of double mesh in regulation ITF and DTB doubles court dimensions: 12.72 m × 1.07 m (imperial: 42 ft × 3.5 ft), for installation dimensions that comply with DIN EN 1510.

- No. 904** Tennis net in approx. **3 mm braided polyethylene** with 5 continuous rows of double mesh (**handwoven**).
Colour: ● ● € 127,50 / each
- No. 9044** Tennis net in approx. **3 mm braided polyethylene** with 5 continuous rows of double mesh (**handwoven**), and **reinforced surround**.
Colour: ● ● € 139,50 / each
- No. 904M** Tennis net in approx. **3 mm braided polyethylene** with 5 continuous rows of double mesh (**turned down**).
Colour: ● € 125,— / each
- No. 805** **Knotless** tennis net in approx. **3 mm polypropylene**. **Top with double mesh (handwoven)**.
Colour: ● € 125,— / each



No. 904



No. 910



No. 9044

Coated tennis nets in regulation ITF and DTB doubles court dimensions: 12.72 m × 1.07 m (imperial: 42 ft × 3.5 ft) for installation dimensions that comply with DIN EN 1510.

- No. 910** **Knotless** tennis net in approx. **4 mm coated polyester**. **Netting guaranteed for 3 years**.
Colour: ● € 205,— / each

● = 01 = green ● = 06 = black

When ordering, please specify which colour you require!
(e.g. 904-06)



No. 805-06

Tennis Accessories

- No. 905** **Centre strap** made of white plastic-coated nylon. € 4,50 / each
- No. 9052** **Centre strap** made of 100% polyester with plastic snap buckle and stainless steel snap hooks. € 9,50 / each
- No. 9053** **Integrated Centre strap** like item 9052 € 12,50 / each
- No. 906** **Polyester net cord** with brass eyelets and lacing cords. Easily fitted by any groundsman. € 36,— / each
- No. 908** Galvanised, plastic-coated **steel wire cable**, 13.50 m long, with loops. € 14,50 / each
- No. 9085** As No. 908, but 13.20 m long. € 14,50 each
- No. 9081** **Tension cable** in approx. 5 mm **Kevlar aramid fibre**, 13.50 m long with loops. € 17,— / each
- No. 9086** As No. 9081, but 13.20 m long. € 17,— / each
- No. 907** **Galvanised tensioning screw** for item 905. € 11,— / each
- No. 909** **Ground anchor pin** (galvanised), for tennis net centre strap. € 8,50 / each
- No. 9091** **Aluminium ground sleeve** for any type of centre strap. € 21,— / each



No. 9053



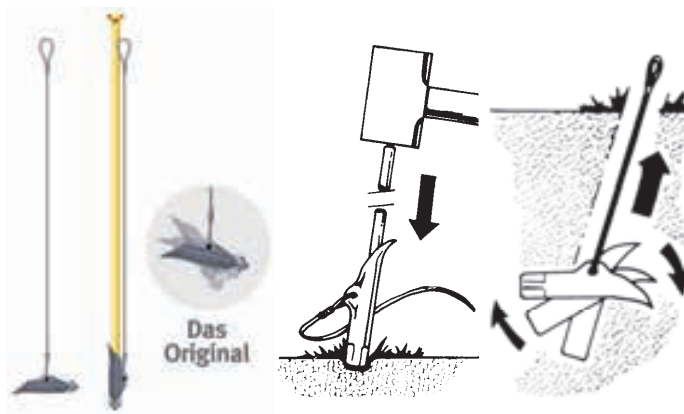
No. 9052 + No. 9091



No. 906

Ground Anchor System

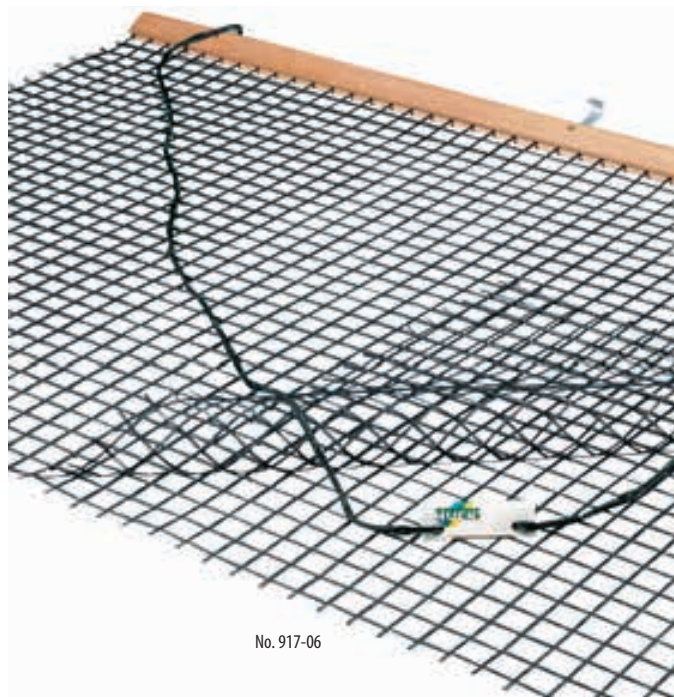
- No. 21091** This **ground anchor** consists of a 3 mm **stainless steel wire cable**, 40 cm long, and loop. It is knocked into the ground using a round bar, 45 cm long, and then removed. When the cable loop is pulled, the anchor turns diagonally in the ground becoming securely anchored. **Resistance: approx. 100 kg** € 33,— / each



No. 21091

Tennis Court Drag Nets

- No. 913** **Tennis court drag net** in tried and tested plastic-coated polyester with a mesh size of just 2×2 cm. The small mesh size increases the efficiency of court maintenance without the need for a two-ply mesh.
Net size: approx. 2 m wide, 1.50 m long
Complete with wooden bar and pull cord.
Colour: ● € 93,— / each
- No. 914** **Spare net** for item 913.
Colour: ● € 42,— / each
- No. 917** **Tennis court drag net** in coated 3 mm polyester with two-ply mesh.
Mesh size: $4 \text{ cm} \times 4 \text{ cm}$
Net size: approx. 2 m wide, 1.50 m long.
Complete with wooden bar and pull cord.
Colour: ● € 87,50 / each
- No. 918** **Spare net** for item 917.
Colour: ● € 40,— / each
- No. 916** **Spare wooden bar**, for item 913 + 917, supplied in two parts with screws.
€ 37,50 / each



No. 917-06



Pull cords with galvanised fasteners

Pull Cords

- No. 9093** **Pull cords** for tennis court drag nets in approx. 10 mm soft braided plastic. **Length 3.50 m.**
Galvanised fasteners on both ends.
Colour: ● € 4,75 / each



No. 915-06, 916

Drag Nets on Rolls

- No. 924R** **Coated polyester material**, approx 4 mm for tennis drag nets.
Mesh size: 4×4 cm
Roll: approx. $1.15 \times 130 \text{ m} = 149.50 \text{ m}^2$
Weight per roll: approx. 69.90 kg
Weight per m²: approx. 480 g
Colour: ● € 2.167,75 / roll
- No. 926R** **Coated polyester material**, approx. 3 mm for tennis drag nets
Mesh size: 4×4 cm
Roll: approx. $1.50 \times 50 \text{ m} = 75 \text{ m}^2$
Weight per roll: approx. 34.50 kg
Weight per m²: approx. 460 g
Colour: ● € 581,25 / roll
- No. 915R** **Close-meshed coated polyester netting** for tennis court drag nets.
Mesh: 2×2 cm
Rolls: approx. $2 \times 25 \text{ m} = 50 \text{ m}^2$
Weight per roll: 40 kg
Weight per m²: 800 g
Colour: ● € 562,50 / roll

● = 01 = green ● = 06 = black

When ordering, please specify which colour you require! (e.g. 924-06)

Junior Tennis Nets with Posts

for a set of posts measuring 0.70×6 m:

- No. 940** **Set of freestanding posts.** Tubular steel posts, galvanised in gold, that fit together. Diameter approx. 25 mm.
Size: 0.70×6 m. € 99,50 / set
- No. 934** **Junior tennis net** in approx. 1.5 mm high tenacity polypropylene, mesh size 30 mm. Tarpaulin pouches at the sides, elastic net cord at the top **for rapid and optimal adjustment of the net tension.**
Size: approx. 0.70×6 m.
Colour: ● € 35,— / each
- No. 830** **Junior Tennis net** in rotproof polyethylene.
Size: approx. 0.70×6 m.
Colour: ● Green with white edging. € 11,— / each



No. 940 + No. 934

for a set of posts measuring 0.70×3 m:

- No. 941** **Set of posts** like item 940 but 0.70×3 m. € 82,— / set
- No. 935** **Junior Tennis net**, like item 934 but 0.70×3 m.
Colour: ● € 28,— / each
- No. 831** **Junior Tennis net**, like item 830 but 0.70×3 m.
Colour: ● Green with white edging. € 9,50 / each
- No. 636** **Net ballast bag** made of small woven HDPE bands. Ballast not included. € 4,30 / each
- No. 933** **Junior Tennis net**, in approx. 2.3 mm high tenacity polypropylene.
Size: 0.80 m \times 6 m.
Colour: ● € 43,50 / each



No. 941 + No. 831



For beach and street tennis equipment, see Beach & Fun on pages 9.9 and 9.10.



No. 220-01

Standard Dividing Nets for indoor and outdoor tennis courts

Additional features included in the price:

a) Steel wire cable, approx. 4 mm thick and 38 mm long, with a turnbuckle at each end.

b) Lead cord weighting, 200 g per m, encased in PES webbing and attached to the net.

c) Split nylon rings, 3 per m, attached to net.

No. 220

Dividing net in approx. 2.3 mm high tenacity polypropylene, mesh size 4.5 cm. Dimensions: approx. 40 × 2.50 m.

Colour: ● ● ○ ● € 357,50 / panel

No. 221

Dividing net, like item 220 but 40 × 3 m.

Colour: ● ● ○ ●

€ 410,— / panel

For **indoor use**, we recommend the **color 015 dark green** and **02 white**.
For **outdoor use** the color **01 green** and **06 black**.

No. 2205

Freestanding telescopic support posts for standard dividing nets. Fully adjustable between 2 and 3 m.

€ 28,50 / each

In order to protect the lower part of the net, items 2201 and 2211 have a strip of plastic-coated polyester, approx. 15 cm wide, along the bottom.

These nets do not have lead cord weighting.

No. 2201

Dividing net in approx. 2.3 mm high tenacity polypropylene, mesh size 4.5 cm. Dimensions: approx. 40 × 2.50 m.

With a **strip of plastic-coated polyester, approx. 15 cm wide**, along the bottom.

Colour: ● ○ ● € 357,50 / panel

No. 2211

Dividing net like item 2201 but 40 × 3 m.

Colour: ● ○ ●

€ 410,— / panel

● = 01 = green

● = 015 = dark green

○ = 02 = white

● = 06 = black

When ordering, please specify which colour you require! (e.g. 220-015)

Prices excluding VAT



Standard Dividing Nets with flame retardant finish

Additional equipment included in the price:

a) Steel wire cable, approx 4 mm thick and 38 m long, with a turnbuckle at each end.

b) Lead cord weighting, 200g per m, encased in PES webbing and attached to the net.

c) Split nylon rings, 3 per m, attached to the net.

No. 220F **Dividing net in 2.3 mm high tenacity polypropylene, in flame retardant finish.**
Mesh size approx 4.5 cm. Dimensions: approx. 40 × 2.50 m
Colour: ● ○ € 394,50 / each

No. 221F **Dividing net like item 220F, but 40 × 3 m.**
Colour: ● ○ € 454,50 / each

Dividing Nets in custom sizes

No. 200-045 Safety net made of approx. **2.3 mm high tenacity polypropylene**, mesh size approx. 45 mm.
Colour: ● ● ○ € 3,40 / m²

No. 200F045 Safety net made of approx. **2.3 mm high tenacity polypropylene, flame retardant finish**, mesh size approx. 45 mm.
Colour: ● ○ € 4,25 / m²

For hanging and tensioning the nets, we recommend:

No. 2102 Steel wire cable, zinc-coated, 4 mm thick. € 1,— / metre

No. 2103 Also:
Grommets and tensioning locks on both sides for 4 mm cable € 14,— / surcharge

No. 2111 Lead cord encased in webbing fixed to net, 200g per metre. € 3,75 / metre

No. 2122 Split nylon rings, ø 9 mm, length 53 mm, width 30 mm, inner length 35 mm, black, 3 rings attached to net per metre. € 2,60 / metre

Surcharge for smaller nets: per single net

For each net below 1 m² + 200 %

For each net below 5 m² + 100 %

For each net below 10 m² + 35 %

For each net below 20 m² + 20 %



Tennis Court Surrounds and Indoor Panelling

Our surrounds and indoor panelling are manufactured from breathable polyethylene and therefore do not damage fencing. Ideal for advertising. Every surround is reinforced all round and comes with metal eyelets at a distance of ca. 50 cm. Snap hooks come with each surround.

- No. 700** **Standard tennis court surround, 200 g/m²**, 12 m long, 2 m high, breathable. 56 snap hooks supplied loose with every surround.
 Colour: ● ● ● ● ● ● € 82,50 / each
 Colour: ● ● ● ● ● ● € 92,50 / each

- No. 712** **Tennis court surround** like item 700, 2 m high,.
 Colour: ● ● ● ● ● ● € 7,25 / metre
 Colour: ● ● ● ● ● ● € 8,25 / metre

- No. 710** **Tennis court surrounds/indoor panelling, 200 g/m²**, in any dimensions made of Polyethylene fabric.
 Optional: a hollow seam, approx. 5 cm wide, along the bottom to hold a lead cord (see page 6.6).
 Colour: ● ● ● ● ● ● € 5,30 / m²
 Colour: ● ● ● ● ● ● € 5,40 / m²
 Colour: ● ● ● ● ● ● € 5,95 / m²

- No. 766** **Tennis court surrounds/indoor panelling, 230 g/m²**, **opaque fabric** in any dimensions made of monofilament Polyethylene fabric/tape.
 Colour: ● ● ● ● ● ● € 4,10 / m²

- No. 776** **Tennis court surrounds/indoor panelling, 320 g per m²**, in a **particularly opaque, flame-retardant fabric** in Polyethylene monofilament/tape, in any dimensions.
 Colour: ● ● ● ● ● ● € 8,40 / m²

(Cream colour does NOT have flame retardant finish)



Snap hooks

- No. 21210** **Galvanised snap hooks** for suspending tennis court surrounds. € 8,40 / bag of 56
- No. 2121** **Spare snap hooks**, galvanised. € 0,15 / each
- No. 21212** **Plastic snap hooks** for suspending tennis court surrounds € 8,40 / bag of 56
- No. 21211** **Plastic snap hooks** for suspending tennis court surrounds. € 0,15 / each

- = 010 = green ● = 07 = red ● = 76 = terracotta
 ● = 015 = dark green ● = 03 = orange ● = 65 = anthracite (dark-gray)
 ○ = 02 = white ● = 86 = cream
 ● = 04 = blue ● = 66 = silver

When ordering, please specify which colour you require! (e.g. 700-015)

Surcharges for smaller surrounds for each item 710, 766 and item 776:

surrounds below 1 m² + 200 %
 surrounds below 5 m² + 100 %
 surrounds below 10 m² + 35 %
 surrounds below 20 m² + 20 %

We recommend our galvanised steel wire cables with cable eyes and a turnbuckle at both ends for suspending and tensioning the panelling.

For other weighting and suspension accessories, see pages 6.5 and 6.6.

Printed Advertising on HUCK Tennis Court Surrounds using special weatherproof dye.

The lettering is airbrushed.

Before each job, you will receive a proof to scale, showing you how your printing will look.

Standard typeface: Helvetica characters

No. 7610:	1 line, Helvetica	Price on request
No. 7620:	2 line, Helvetica	Price on request
No. 7630:	3 line, Helvetica	Price on request

Wilhelm Bungert
Sanitär – Heizung
Gottfried-von-Cramm-Straße 12 • Tel. 23 45 67

Surround with 3-line advertisement

Individual Designs



Tennis court surround individually designed to meet your requirements

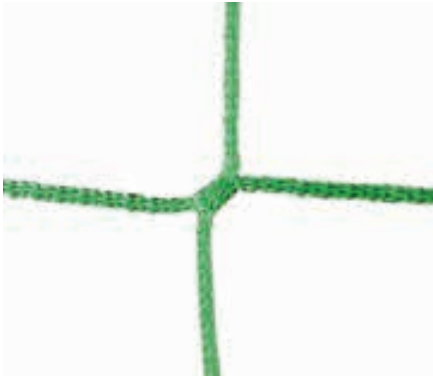
For the artwork, we require a vectorised file (EPS format), where possible.

Files can be e-mailed directly to: daniel.kloska@huck.net

The special ink used is **weather-resistant**, but cannot be guaranteed against wear and tear.



Product Information



No. 200 Green, knotless
high tenacity polypropylene, approx. 2.3 mm.



No. 200 White, knotless
high tenacity polypropylene, approx. 2.3 mm.



No. 200 Dark green, knotless
high tenacity polypropylene, approx. 2.3 mm.



No. 200 Black, knotless
high tenacity polypropylene, approx. 2.3 mm.



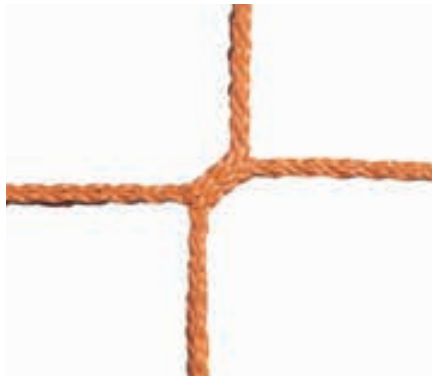
No. 201 Black, knotless
high tenacity polypropylene, approx. 1.8 mm.



No. 201 White, knotless
high tenacity polypropylene, approx. 1.8 mm.



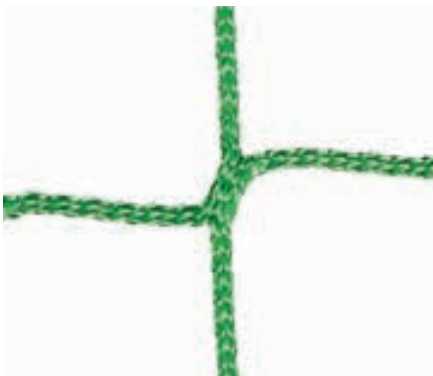
No. 203 Black, knotless
high tenacity polypropylene, approx. 1.5 mm.



No. 205 Orange, knotless
high tenacity polypropylene, approx. 2.8 mm.



No. 207 Violet, knotless
high tenacity polypropylene, approx. 3.5 mm.



No. 209 Green, knotless
high tenacity polypropylene, approx. 3 mm.



No. 209 White, knotless
high tenacity polypropylene, approx. 3 mm.



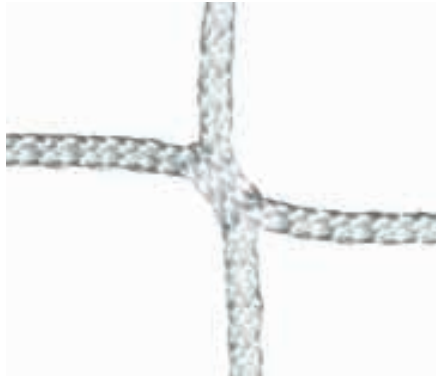
No. 209 Blue, knotless
high tenacity polypropylene, approx. 3 mm.

Prices excluding VAT

Product Information



No. 209 Black, knotless
high tenacity polypropylene, approx. 3 mm.



No. 210 White, knotless
high polyester, approx. 4 mm.



No. 212 Green, knotless
high tenacity polypropylene, approx. 5 mm.



No. 212 Grey, knotless
high tenacity polypropylene, approx. 5 mm.



No. 212 Orange, knotless
high tenacity polypropylene, approx. 5 mm.



No. 212 Blue, knotless
high tenacity polypropylene, approx. 5 mm.



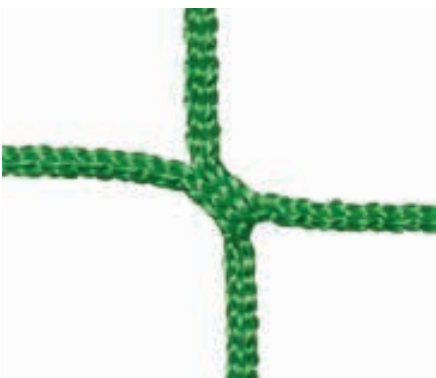
No. 212 Black, knotless
high tenacity polypropylene, approx. 5 mm.



No. 212 Red, knotless
high tenacity polypropylene, approx. 5 mm.



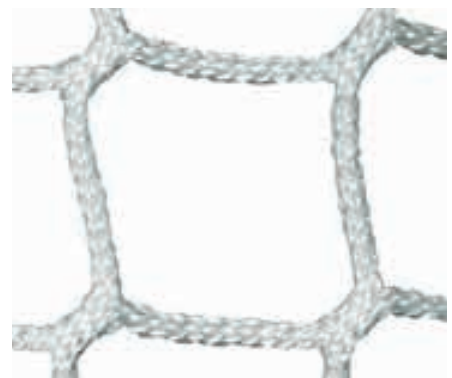
No. 213 White, knotless
high tenacity polypropylene, approx. 6 mm.



No. 215 Green, knotless
high tenacity polypropylene, approx. 4 mm.



No. 215 Yellow, knotless
high tenacity polypropylene, approx. 4 mm.



No. 216 White, knotless
polyester, approx. 3 mm.

Prices excluding VAT





Material diameter of 1.5 – 2.8 mm

Art.-No.	Description	Diameter approx. mm	Mesh size mm	Colour	€/m ²
1203-010	PP high tenacity, knotless (*)	1.5 diamond mesh	10	●	€ 5,—
203-020	PP high tenacity, knotless	1.5	20	●	€ 3,95
203-028	PP high tenacity, knotless	1.5	28	●	€ 2,90
203-030	PP high tenacity, knotless	1.5	30	○ ●	€ 2,60
203-050	PP high tenacity, knotless	1.5	50	●	€ 2,10
203-060	PP high tenacity, knotless	1.5	60	●	€ 1,70
203-100	PP high tenacity, knotless	1.5	100	●	€ 0,90
201-020	PP high tenacity, knotless	1.8	20	○ ●	€ 4,30
201-025	PP high tenacity, knotless	1.8	25	● ●	€ 3,95
201-030	PP high tenacity, knotless	1.8	30	●	€ 3,40
200-020	PP high tenacity, knotless	2.3	20	● ● ○ ● ● ●	€ 6,15
200-025	PP high tenacity, knotless	2.3	25	●	€ 5,30
200-030	PP high tenacity, knotless	2.3	30	○ ●	€ 4,40
200-035	PP high tenacity, knotless	2.3	35	○ ●	€ 3,90
200-045	PP high tenacity, knotless	2.3	45	● ● ○ ● ●	€ 3,40
200-100	PP high tenacity, knotless	2.3	100	● ○ ● ●	€ 1,70
200-120	PP high tenacity, knotless	2.3	120	● ● ○ ●	€ 1,40
205-100	PP high tenacity, knotless	2.8	100	●	€ 1,90
205-120	PP high tenacity, knotless	2.8	120	●	€ 1,45

Material diameter of 3 – 3.5 mm

209-030	PP high tenacity, knotless (NEW)	3	30	●	€ 5,60
209-045	PP high tenacity, knotless	3	45	● ● ○ ● ● ● ● ● ● ●	€ 4,20
209-100	PP high tenacity, knotless	3	100	● ● ○ ● ●	€ 2,20
209-120	PP high tenacity, knotless	3	120	● ○ ● ●	€ 1,75
216-035	Polyester, knotless	3	35	○	€ 7,30
216-045	Polyester, knotless	3	45	○	€ 6,30
216-100	Polyester, knotless	3	100	○	€ 3,15
216-130	Polyester, knotless	3	130	○	€ 2,40
207-045	PP high tenacity, knotless	3.5	45	● ● (**)	€ 5,25
207-100	PP high tenacity, knotless	3.5	100	● ● (**)	€ 2,60
207-120	PP high tenacity, knotless	3.5	120	● ● (**)	€ 2,25

Surcharge for smaller quantities per net: under 1 m² + 200 % | under 5 m² + 100 % | under 10 m² + 35 % | under 20 m² + 20 %

Polypropylene is recommended for outdoor use.

All nets have a **fixed selvage** of approx. 5 – 7 mm

included in the price per square metre (*).

(*) except item 1203-010 in black

(*) Item 1203-010 in black = diagonal mesh design, cut lengths only.

(**) Item no. 207 in purple, while stocks last.

When ordering loose hanging nets, the required length must be increased by the following amounts based on the mesh size:

a) Mesh of up to 45 mm + 20 % b) Mesh of 60 mm 100 mm + 15 % c) Mesh of 110 mm 150 mm + 10 %.



Material diameter of 4 – 4.5 mm

Art.-No.	Description	Diameter approx. mm	Mesh size mm	Colour	€/m ²
210-035	Polyester, knotless	4	35	○	€ 9,30
210-045	Polyester, knotless	4	45	○	€ 6,70
210-100	Polyester, knotless	4	100	○	€ 3,60
210-120	Polyester, knotless	4	120	○	€ 3,10
215-030	PP high tenacity, knotless	4	30	● ●	€ 8,50
215-045	PP high tenacity, knotless	4	45	● ○ ● ● ● ● ● ●	€ 6,35
215-100	PP high tenacity, knotless	4	100	● ○ ● ● ● ● ● ● ● ●	€ 3,40
215-120	PP high tenacity, knotless	4	120	● ○ ● ● ● ● ● ●	€ 2,75
215-120	PP high tenacity, knotless	4	120	● ○ ● ● ● ● ● ● ● ●	€ 3,05
214-045	PP high tenacity, knotless	4.2	45	●	€ 6,60

Material diameter of 5 – 6 mm

212-030	PP high tenacity, knotless (NEW)	5	30	● ●	€ 9,90
212-045	PP high tenacity, knotless	5	45	● ○ ● ● ● ● ● ● ● ●	€ 6,90
212-060	PP high tenacity, knotless	5	60	● ● ● ● ● ● ● ●	€ 6,35
212-070	PP high tenacity, knotless	5	70	● ● ● ● ● ● ● ●	€ 6,05
212-100	PP high tenacity, knotless	5	100	● ○ ● ● ● ● ● ● ● ● ● ●	€ 3,70
212-120	PP high tenacity, knotless	5	120	● ○ ● ● ● ● ● ● ● ●	€ 3,20
213-100	PP high tenacity, knotless	6	100	○	€ 9,50

Polyamide nets

NEW

204-020	Polyamide	2	20	●	€ 7,60
208-038	Polyamide	3.5	38	●	€ 7,60
219-050	Polyamide	4.5	50	●	€ 8,50
219-100	Polyamide	4.5	100	●	€ 4,30

Colour Index

● = 01 = green	● = 07 = red	● ○ = 12 = green/white
● = 015 = dark green	● = 08 = hemp coloured	● ○ = 42 = blue/white
○ = 02 = white	● = 09 = violet	● ○ = 72 = red/white
● = 03 = orange	● = 65 = gray	● ○ = 45 = blue/yellow
● = 04 = blue	● ● ● = 4F (in one net)	● ○ = 62 = black/white
● = 05 = yellow		● ○ = 65 = black/yellow
● = 06 = black		● ○ = 67 = black/red

If nets made to special requirements have a square mesh, it is **technically impossible to supply all net sizes without a seam.**

All nets are manufactured with diagonal mesh to the greatest possible width and then converted to square mesh.

The resulting seams cannot be avoided for technical reasons and do not reduce the quality of the net.

When ordering, please specify which colour you require.
(e.g. 212-100-07 = PP high tenacity, approx. 5 mm, mesh 100 mm, red)

Huck Nets = high quality



Standard Stop Nets, single-coloured

Safety and stop nets supplied by the metre in any length. Width: 5 m.

- No. 2140-120** High tenacity polypropylene, approx. 3 mm, mesh size 12 cm.
Colour: ● € 1,55 / m²
- No. 2142-120** High tenacity polypropylene, approx. 4 mm, mesh size 12 cm.
Colour: ● € 2,45 / m²

Standard Stop Nets, two-coloured

Safety and stop nets supplied by the metre in any length.

- No. 215-120** High tenacity polypropylene, approx. 4 mm ø, mesh-size 12 cm.
Colour: ●●●●●● € 3,05 / m²

Surcharge for smaller quantities:

per net

Nets under 1 m² + 200 % | under 5 m² + 100 % | under 10 m² + 35 % |
under 20 m² + 20 %

Net Edge Cords

a) Incorporated in the net

- No. 2130** Polyethylene rope, 6 mm
Colour: ●●● € 0,60 / metre
- No. 2131** Nylon rope, 5 mm
Colour: ○ € 0,60 / metre
- No. 2132** Nylon rope, 8 mm
Colour: ○ € 1,05 / metre
- No. 2136** Nylon rope, 12 mm
Colour: ○ € 1,60 / metre

b) Supplied loose

- No. 21300** Polyethylene rope, 6 mm
Colour: ●●● € 0,42 / metre
- No. 21310** Nylon cord, 5 mm
Colour: ○ € 0,42 / metre
- No. 21320** Nylon rope, 8 mm
Colour: ○ € 0,70 / metre
- No. 21360** Nylon rope, 12 mm
Colour: ○ € 1,25 / metre

All nets have a fixed selvage of approx. 5 – 7 mm included in the price per square metre.

See pages 6.1 and 6.2 for details of our safety and stop net materials and colours.

- | | | |
|------------------|-----------------------|------------------------|
| ● = 01 = green | ○● = 12 = green/white | ●○ = 62 = black/white |
| ○ = 02 = white | ●○ = 42 = blue/white | ●● = 65 = black/yellow |
| ●● = 03 = orange | ●○ = 72 = red/white | ●● = 67 = black/red |
| ●● = 06 = black | ●● = 45 = blue/yellow | |

When ordering, please specify which colour you require. (e.g. 2130-06 = PE rope, approx. 6 mm, black)



All safety and stop nets can be supplied with the following features:

For tensioning and suspension of our nets, we recommend our galvanised steel wire cables with cable eyes and a turnbuckle at each end:

No. 2100	Galvanised steel wire cable, 6 mm.	€ 1,40 / metre
No. 2101	Plus cable eyes and turnbuckle at both ends of the 6 mm cable.	€ 17,35 / extra charge
No. 2102	Galvanised steel wire cable, 4 mm.	€ 1,— / metre
No. 2103	Plus cable eyes and turnbuckle at both ends of the 4 mm cable.	€ 14,— / extra charge
No. 2097	Steel wire cable, PVC-coated , 5/7 mm thick	€ 1,50 / metre
No. 2099	Steel wire cable, PVC-coated , 4/5 mm thick	€ 1,45 / metre
No. 2098	Steel wire cable, PVC-coated , 3/4 mm thick	€ 1,20 / metre

For weighting our nets, a lead cord encased in webbing and attached to the net:

No. 2110	Weight 400 g per metre.	€ 4,80 / metre
No. 2111	Weight 200 g per metre.	€ 3,75 / metre
No. 2112	Lead cord weighting, 200 g per metre, attached to the net without webbing.	€ 2,40 / metre

For suspending nets so that they move freely on the steel wire cable:

No. 2122	Split nylon rings, 9 mm in diameter, 53 mm long, 30 mm wide, inside length 35 mm, black, 3 rings attached to the net per metre.	€ 2,60 / metre
No. 2123	Split nylon rings, loose.	€ 0,48 / each

For additional protection and for securing nets to existing borders or straps:

No. 2116	Net surround made of polyester webbing, 100 mm wide. (50 mm wide when folded back) Colour: ○	€ 3,50 / metre
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No. 2116-02

Universal Barrier Fencing

Quick and economical to erect and easy to transport, this barrier fencing is **ideal for marking out boundaries at sports events**.

It is made of **breathable lightweight material**, **requires very little space for storage and transport** and is easily moved. No posts necessary.

No. 7010-01	Barrier fence made of green UV-resistant polyethylene. The posts are made of flexible fibreglass-reinforced polyester, 9 mm in diameter and woven into the material so they cannot be lost.	€ 76,50 / each
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- Length of fence 20 m
- Fence height (fabric) 80 cm
- Length of pole 1.10 m
- Distance between poles 1.80 m
- Total weight 3.30 kg
- Complete with 4 ground anchors and tension cords for securing the corners.



Packaged in sales box



No. 7010-01

Prices excluding VAT



Partition /Ceiling Nets for Gymnasiums

Partitioning Nets for Gymnasiums:

- No. 216-045** Safety net in approx. **3 mm polyester**.
Mesh size 45 mm.
Farbe: ○ € 6,30 / m²
- No. 209-045** Safety net in approx. **3 mm high tenacity polypropylene**. Mesh size 45 mm.
Farbe: ● ○ ● ● € 4,20 / m²

Ceiling Nets for Gymnasiums:

- No. 200-045** Safety net in approx. **2.3 mm high tenacity polypropylene**. Mesh size 45 mm.
Colour: ○ ● € 3,40 / m²
- No. 200-100** Safety net made of approx. **2.3 mm high tenacity polypropylene**. Mesh size 100 mm.
Colour: ● ○ ● € 1,70 / m²
- No. 200-120** Safety net made of approx. **2.3 mm high tenacity polypropylene**. Mesh size 120 mm.
Colour: ● ● ○ ● € 1,40 / m²

Surcharge for smaller quantities:

per net:

- nets under 1 m² + 200 %
- nets under 5 m² + 100 %
- nets under 10 m² + 35 %
- nets under 20 m² + 20 %



See page 9.13 + 9.14 for nets for small outdoor playing areas.

Colour table

- = 01 = green
- = 02 = white
- = 06 = black
- = 015 = dark green
- = 04 = blue
- = 08 = cream

When ordering, please specify which colour you require.

(e.g. 200-120-04 = PP high tenacity, approx. 2.3 mm, mesh 100 mm, blue)

See pages 6.3 and 6.4 for other materials and colours.



No. 200F045-015 + No. 775-015

Partition Curtains for Gymnasiums

The lower section of net can be replaced by breathable fabric to make them more opaque.

- No. 200-045** Safety net in approx. **2.3 mm high tenacity polypropylene**. Mesh size 45 mm.
Colour: ● ● ○ ● € 3,40 / m²
- No. 720A** Breathable plastic tarpaulin in **double-ribbed polyethylene fabric**, approx. **200 g/m²**, reinforced with tape all around.
Colour: ● ● ○ ● € 4,55 / m²
Colour: ● € 5,20 / m²
- No. 7222** Tarpaulin 720A **attached/sewn** on to safety net 200-045. € 4,50 / metre

... with flame-retardant properties

The nets and sheets have been tested and meet the requirements of DIN 4102 (highly fire-resistant material).

- No. 200F045** Flame-retardant safety net in approx. **2.3 mm high tenacity polypropylene**. Mesh size approx. 45 mm.
Colour: ● ○ ● ● € 4,25 / m²
- No. 7710** Breathable plastic tarpaulin in **high tenacity polypropylene**, approx. **510 g/m²** in tightly woven, flame-retardant fabric, and selvedge all the way round.
Colour: ● ○ ● € 12,50 / m²
- No. 775** Breathable plastic tarpaulin in **high tenacity polypropylene**, approx. **320 g/m²**, flame-retardant fabric, and selvedge all the way round.
Colour: ● ● € 7,70 / m²
- No. 7222** Tarpaulin 7710/775 **attached/sewn** on to safety net 200F045. € 4,50 / metre



Nets with tarpaulins (blue) available on request

As these combinations of netting and tarpaulin have to be manufactured individually for each sports hall, please enquire about an entire solution **in advance**.

The nets/tarpaulins are not the same size as the area to be covered and the actual size you require must be calculated first.

Net weighting

attached to the net with a lead cord inside a band:

- No. 2110** per metre 400 g weight € 4,80 / metre
- No. 2111** per metre 200 g weight € 3,75 / metre



Play Area Safety Net

Nets are the ideal way to secure all sorts of play areas from ball pools to multi-trampoline facilities. We supply our knotless netting in a variety of colours to suit every facility.

We recommend:

No. 209-045 **Knotless net** made of approx. **3 mm high tenacity polypropylene**, mesh size 45 mm.
Colours: ● ○ ● ● ● ● ● € 4,20 / m²

No. 209-045 **Knotless net** made of approx. **3 mm high tenacity polypropylene**, mesh size 45 mm.
Colour: 4F ●●●● (4coloured) € 4,80 / m²



No. 209-045-05 Play Area Safety Net

'No-Climb' nets makes the nets more difficult to climb, thus providing additional safety.

No. 204F008 **Knotless netting** in approx **1.8 mm PES**, mesh size approx. 8 mm, hexagonal, **in flame-retardant finish**.
Colour: ● € 8,40 / m²

No. 203-008 **Knotless netting** in approx. **1.5 mm Polypropylene high tenacity**, mesh size approx. 8 mm, hexagonal.
Colour: ● € 7,40 / m²

Items 204F008 and 203-008 in hexagonal mesh size are only cut and can be edged with a band on request.



No. 203-008-06

Children love colours!

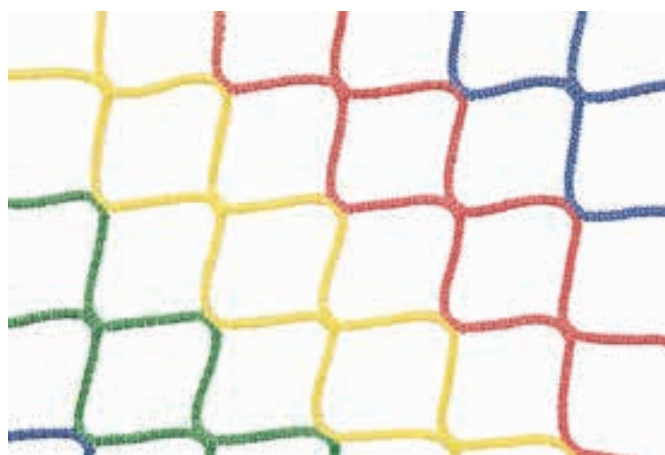
So we have designed a net that is blue, red, yellow and green.

It is totally safe and really stands out making it an attraction in itself!

No. 209-045 **Knotless net** made of approx. 3 mm high tenacity polypropylene, mesh size 45 mm.
Colour: 4F ●●●● (4coloured) € 4,80 / m²

No. 209S045 **Stiff knotless netting** in approx. 3 mm high tenacity polypropylene, mesh size 45 mm.
Farbe: 4F ●●●● (4coloured) € 5,40 / m²

No. 209F045 **Knotless netting** in approx. 3 mm high tenacity polypropylene, mesh size 45 mm, **in flame retardant finish**.
Farbe: 4F ●●●● (4coloured) € 5,70 / m²

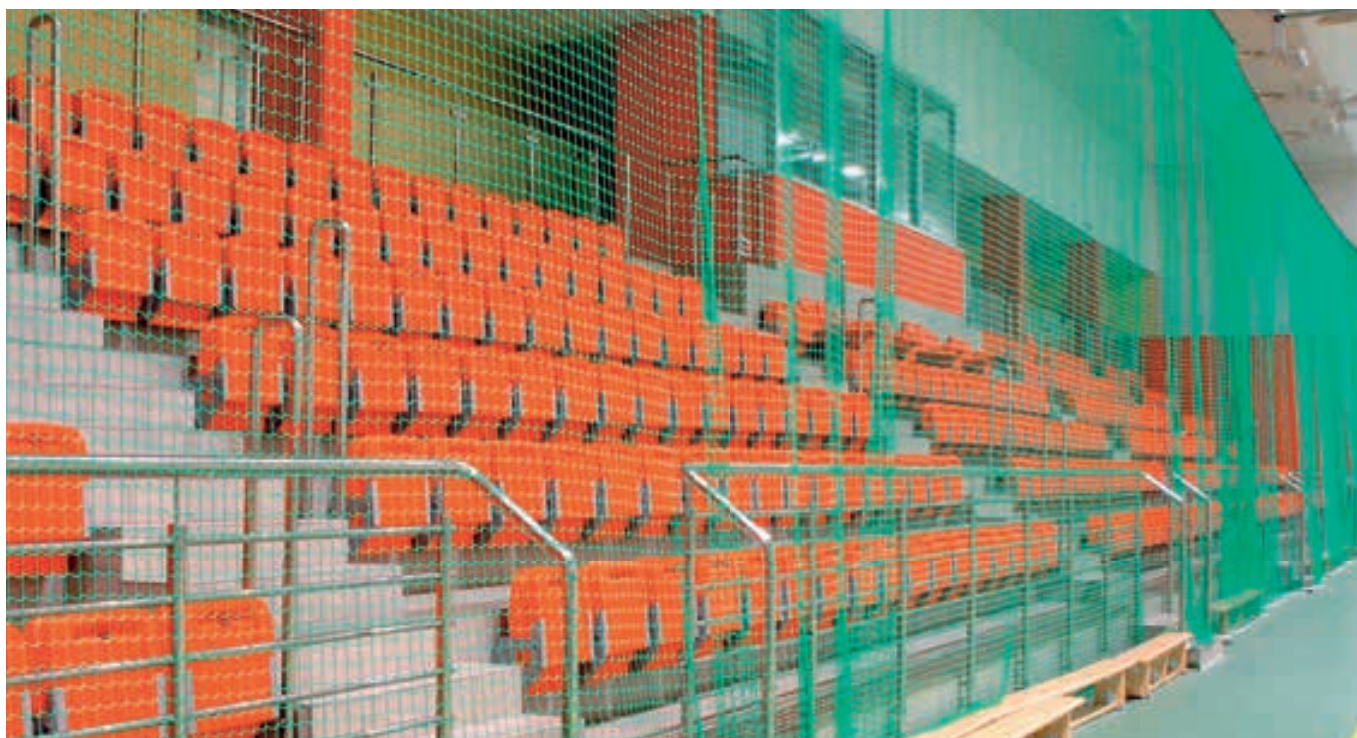


No. 209F045-4F

Surcharge for smaller nets:

per individual net

nets under 1 m² + 200 %
nets under 5 m² + 100 %
nets under 10 m² + 35 %
nets under 20 m² + 20 %



Flame-retardant Safety Nets

These knotless nettings in different colours and with **flame-retardant** properties are an important new development in that respect.

These safety nets can also be used outdoors without losing their flame-retardant properties.

The nets have been tested and meet the requirements of DIN 4102 resp. EN 13501-1 (highly fire-resistant material).

No.	Material	Diameter approx. mm	Mesh size approx. mm	Colour	€/ m ²
203F050	Polypropylene	1.5	50	●	€ 2,55
200F025	Polypropylene	2.3	25	● ○ ●	€ 7,50
200F045	Polypropylene	2.3	45	● ○ ● ●	€ 4,25
209F045	Polypropylene	3	45	● ○ ● ●	€ 5,25
212F045	Polypropylene	5	45	● ○ ●	€ 8,65
212F060	Polypropylene	5	60	●	€ 7,95
212F100	Polypropylene	5	100	● ○	€ 4,65
202PSF023	Polyester	1	23	○ ●	€ 3,50



Colour Index

- = 01 = green ● = 04 = blue ● = 07 = red
- = 015 = dark green ● = 05 = yellow ● = 08 = hemp coloured
- = 02 = white ● = 06 = black ●●● = 4F (in one net)

When ordering, please specify which colour you require.

e.g. 212F100-01 = PP high tenacity, approx. 5 mm, mesh 100 mm, green

Surcharge for smaller quantities:
per net

- net under 1 m² + 200 %
- net under 5 m² + 100 %
- net under 10 m² + 35 %
- net under 20 m² + 20 %



The Huck ice hockey goal nets used at the 2004 World Championships in the Czech Republic



No. 1471-02

Ice Hockey Goal Nets

Approved by the IIHF

No. 147 Goal net in approx. **4 mm polyester, 35 mm mesh (diamond)**, width 1.93 m, height 1.22 m, top depth 0.50 m, bottom depth 1 m, with additional 0.45 m arcs on each side. International design.

Colour: ○ € 152,— / pair

No. 1471 Goal net in approx. **4.2 mm polyester, 30 mm mesh (square)**, width 1.93 m, height 1.22 m, top depth 0.50 m, bottom depth 1 m, **with incorporated roof**.

Colour: ○ € 175,— / pair

● = 01 = green

● = 06 = black

○ = 02 = white

● = 3F = three-coloured

When ordering, please specify which colour you require!
(e.g. 147-02)

Ice Hockey Spectator Safety Nets

No. 209-030 Spectator safety net in approx. **3 mm high tenacity polypropylene**, 30 mm mesh.

Colour: ● € 5,60 / m²

No. 210-035 Spectator safety net in approx. **4 mm polyester**, 35 mm mesh.

Colour: ○ € 9,30 / m²

No. 216-035 Spectator safety net in approx. **3 mm polyester**, 35 mm mesh.

Colour: ○ € 7,30 / m²



Ice Hockey Goal Catch Nets

No. 141 Catch net in approx. **3 mm polyester**, 35 mm mesh. Dimensions: 1.93 × 1.30 m.

Colour: ○ € 45,50 / pair

No. 146 Catch net in approx. **4 mm polyester**, 35 mm mesh. Dimensions: 1.93 m × 1.30 m.

Colour: ○ € 63,— / pair

Surcharge for smaller quantities (each net):

(Spectator safety nets)

net under 1 m² + 200 %

net under 5 m² + 100 %

net under 10 m² + 35 %

net under 20 m² + 20 %

Please also refer to the product information on pages 6.1 and 6.2. When ordering loose hanging nets, the required length must be increased by approx. 20 %.



No. 120-01

Cycle Ball Goal Net

- No. 120** Goal net in approx. **3 mm high tenacity polypropylene**, 2 m high, 2 m wide, 80 cm deep, with a **mesh size of 10 cm**.
Colour: ● € 40,50 / pair

Cycle Polo Goal Net

- No. 121** Goal net in approx. **3 mm high tenacity polypropylene**, 2 m high, 2 m wide, 80 cm deep, with a **mesh size of 4.50 cm**.
Colour: ● € 84,— / pair

If you require another depth to comply with the new cycle ball regulations (between 30 and 60 cm at the top and between 60 and 80 cm at the bottom), please contact us stating the exact specifications of the goal.

Water Polo Goal Nets

- No. 115** Goal net in approx. **3 mm high tenacity polypropylene**, width 3 m, height 1 m, depth 80 cm.
Colour: ● € 37,— / pair
- No. 116** Goal net in approx. **4 mm high tenacity polypropylene**, width 3 m, height 1 m, depth 80 cm.
Colour: ● € 56,50 / pair



No. 115-01

Nets for Indica and Deck Tennis

- No. 506** **Deck tennis and indica training net**, dimensions: 6 m wide and 50cm high. Can also be used as a prellball net. Made from approx. 2.3 mm polypropylene. € 17,50 / each
- No. 507** **Indica tournament net**, meets Deutschen Turnerbundes (DTB) (German Tournament Association) **standards**, in dimensions 6.50 m wide and 1 m high. Mesh size: 45 mm, Material: high tenacity polypropylene, approx. 2.3 mm thick. With soft polyester trim and **11.70 m long Kevlar rope**.
Colour: ● € 51,— / each
- No. 520** **29 mm powder-coated tubular steel posts** in three parts with adjustable tension cords and 4 ground anchors. For badminton, Indica and deck tennis.
Maximum post height: 2.45 m € 52,— / set

We recommend using item 5023 to support indica tournament nets (see page 3.6).



Sand pit cover for Landing pit

Sand Pit Cover

- No. 791** **Woven polyester mesh**, approx. **450 g per m²**, with hemstitch all the way round, incl. 4 corner cut outs.
Colour: ● € 8,20 / m²
- No. 7999** **Cover** from an additional section with reinforcement. € 6,— / each
- No. 2110-600** **Leaded ballast cord**, ca. 600 g/m, for incorporating into hollow seam. € 6,10 / metre
- No. 9998** **Chain**, hot-dip galvanised, ca. 800 g/m, for incorporating into hollow seam. € 8,10 / metre
- No. 2100** **Galvanised steel wire rope**, approx. 6 mm in diameter. € 1,40 / metre
- No. 2023** **Stainless steel snap hook** with swivel eye. € 2,40 / each
- No. 9091** **Aluminium sleeve** for installation in the ground. € 21,— / each
- No. 21091** This **ground anchor** consists of a 3 mm **stainless steel wire cable**, 40 cm long, and loop. It is knocked into the ground using a round bar, 45 cm long, and then removed. When the cable loop is pulled, the anchor turns diagonally in the ground becoming securely anchored.
Resistance: approx. 100 kg € 33,— / each



Sand pit cover for Beach-Volleyball

● = 01 = green

When ordering, please specify which colour you require!
(e.g. 791-01)

Surcharge for nets/covers: per net/cover

net/cover under 1 m² + 200 %
net/cover under 5 m² + 100 %
net/cover under 10 m² + 35 %
net/cover under 20 m² + 20 %



Use of our hammer-throwing nets during the 2012 Southern German Athletics Championships in Wetzlar.

Hammer and Discus Throwing Safety Nets

The Standards Committee NA 112-01-01 AA "Athletic Equipment", that Manfred Huck GmbH is an active member of, was responsible for drawing up the Standard **DIN 79007-3**, which sets out the requirements and test methods for hammer and discus throwing safety net equipment.

Hammer Throwing Safety Nets DIN 79007-3

For hammer throwing nets there are requirements of the geometry of safety net equipment, which means that that at the rear, the height of the nets from the ground must be at least 7 m, increasing to 10 m from the last 2.80 m before the pivot points.

A safety net meeting the standard EN 1263-1 Type B1 with a mesh size of 45 mm - 1 mm must be used to disperse the kinetic energy. They have to be edged with a 12 mm (30 KN) rope along the top and down the two sides in order to meet the requirements of the Standard.

These nets likewise meet the DLV Regulation 192.3. which, for hammer throwing safety nets, are to have 9-panel cages with 2 tilted wings, 2 metres wide

(Dim.: 9 x 2.80 m + 2 x 2 m = 29.20 m).

Our hammer throwing nets are made in knotless form from polypropylene with a diameter of approx. 5 mm.

- No. 650** **Hammer throwing safety net** for Safety Net Equipment of 7 m rising to 10 m. **Diagonal mesh.**
Net size: 7.50 m rising to 10.50 m, approx. 31.50 m long
 Colour: ● € 1.695,— / each
- No. 651** **Hammer throwing safety net** for Safety Net Equipment of 7 m rising to 10 m. **Square mesh.**
Net size: 7.50 m rising to 10.50 m, 31.50 m long
 Colour: ● ● € 2.125,— / each

Discus Throwing Safety Nets DIN 79007-3

The surrounding discus safety net must reach at least 6 m from the ground. Safety nets meeting the standard EN 1263-1 Type B1, with a highest mesh size of 45 mm +-1 mm must also be used.

Our discus throwing safety nets are made in knotless form from polypropylene with a diameter of approx. 5 mm.

No. 613

NEW

Discus Throwing Safety Net for Safety Net Equipment 6 m high, **square meshes.**

Net Size: approx. 6.50 m high x 27 m long.

Colour: ● ● € 1.325,— / each

No. 614

NEW

Discus Throwing Safety Net for Safety Net Equipment 6 m high, **diagonal meshes.**

Net Size: approx. 6.50 m high x 27 m long.

Colour: ● € 1.125,— / each

Please note:
when ordering, please specify the mesh design or include a drawing!!!



No. 640-01

Hammer Throwing and Discus Safety Nets for Old Equipment

These nets are only different in terms of their size, in particular their **height**. These nets are likewise manufactured from polypropylene, approx. 5 mm diameter with a mesh size of approx. 45 mm. The nets meet the requirements of the Standard EN 1263-1 Type B1.

In such cases the safety net equipment must be constructed in such a manner that it withstands the kinetic energy of

- 3.72 kJ for a hammer throw (7.26 kg hammer at 2m/s) and
- 0.63kJ for a discus throw (2 kg Discus at 25 m/s).

As some equipment is combined, for safety reasons nets meeting the EN 1263-1 Type B1 standard should always be used.

*Discus safety net for a standard 7-panel cage
(cage size: $7 \times 2.74 \text{ m} = 19.18 \text{ m}$).*

No. 610 Hammer & Discus throwing safety net for 4 m high structures.
Net size: 4.50 × 21 m long. Surround ropes attached on lateral and upper edges of net with 8 mm dia. cord.
Colour: ● € 587,50 / each

*Discus safety net conforming to new DLV (German Athletics Association) regulation 190.3 for a 7-panel cage with 2 additional 2 m wide tilting wings
(cage size: $5 \times 3 \text{ m} + 2 \times 3.70 \text{ m} + 2 \times 2 \text{ m} = 26.40 \text{ m}$).*

No. 612 Discus safety net for a cage height of 4 m.
Net size: 4.50 m high and 27 m long.
Colour: ● € 699,50 / each

*Hammer throwing safety nets for cages with 2 tilted wings with 2 metres width
(cage size: $7 \times 2.74 \text{ m} + 2 \times 2 \text{ m} = 23.18 \text{ m}$).*

No. 620 **Hammer & Discus throwing safety net**, like item 610 but for a cage height of 4.50 m that rises to 5 m at the sides.
Net size: rises from 5 to 5.50 m high, 25 m long.
Colour: ● € 799,50 / each

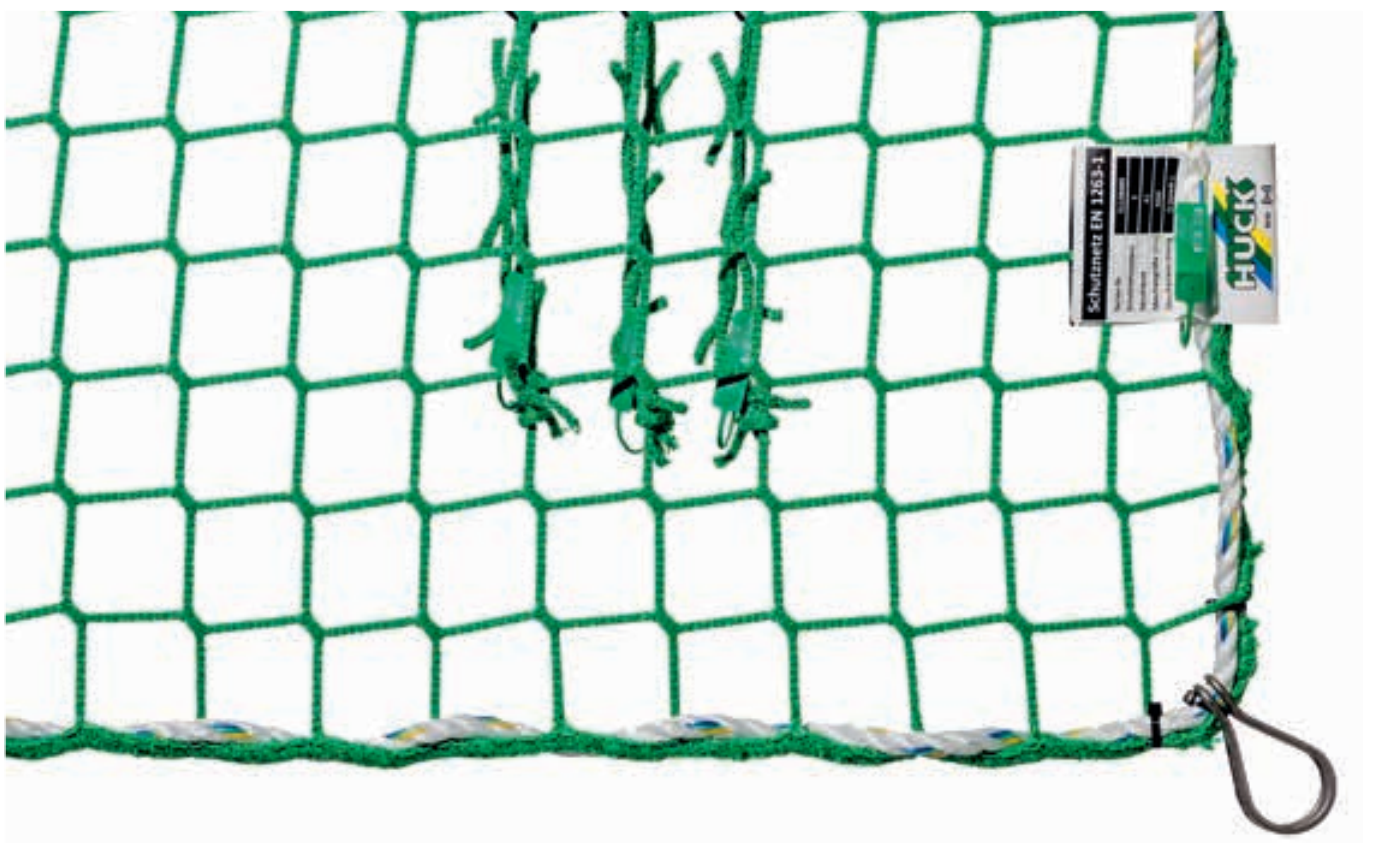
No. 621 **Hammer & Discus throwing safety net**, as per No. 620, for 5 m high frames. **Net size:** 5.50 m × 25 m.
Colour: ● € 799,50 / each

No. 630 **Hammer & Discus throwing safety net**, as per No. 620, for 5.50 m high frames. **Net size:** 6 m × 25 m.
Colour: ● € 1.015,— / each

No. 640 **Hammer & Discus throwing safety net**, as per No. 620, but for panel heights rising from 7 to 9 metres in the wing area.
Net size: rising from 7.50 to 9.50 m × 26 m long.
Colour: ● € 1.550,— / each

Where frames for double nets with a panel height of up to 5 m are used, Net 610 is used as the outer net and net No. 620 or 621 as the inner net. For panel heights up to 5.50 m net No. 621 is used as the outer net and net No. 630 as the inner net.

Hammer throwing nets for other cage dimensions and indoor hammer throwing nets are available on request.



Test meshing

The mesh durability and the ability of the textile materials to absorb energy is limited by exposure to UV light. In order to ensure that the net has the required capacity to absorb energy, the nets must be adequately tested.

Every test mesh consists of at least 3 mesh samples, in order to test the ability to absorb energy in the tension testing machine.

In order to identify the test piece of mesh sample and the relevant net, seals with the same identity number must be brought.

The number of test meshes is sufficient if, depending on the user intensity, a minimum duration of 5 years can be documented.

Ariel Work Platform

This is a device that allows a person to pull up a net from the ground and let it drop down. It must be designed so that it can be operated manually, without any additional help, the person putting the nets up can fix them in position and can secure them against unintended loosening.

The cable for the ariel work platform must be able to withstand a minimum strength of at least 15kN.

Weighting down

The net must be assembled so that it can be positioned on the ground. The design of the bottom of the net must ensure that

- Any gusts of wind do not obstruct the thrower (e.g. bulging of the net)
- The launcher cannot pass underneath the net to the outside of the throwing area, and
- The net has sufficient give to absorb the kinetic energy.

Labelling

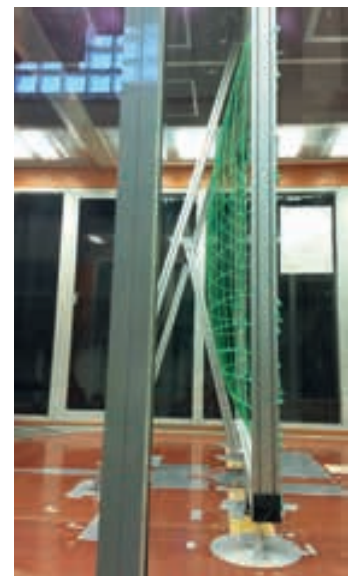
The labelling must be legible and permanent, and the nets must contain at least the following details:

- a) The number of this national standard
- b) Name and address of the manufacturer, distributor or importer,
- c) Labelling in accordance with DIN EN 1263-1

Wind Pressure

Wind Pressure tests were carried out for our nets, in order to ensure that the corresponding cages could cope with the wind pressure and thus we know that this is taken into consideration when erecting and operating the safety net equipment.

The load-bearing construction, including erected nets, must withstand a sustained wind speed of 10 m/s.



Test set-up to measure the wind load



No. 636: Sacks for net weighting



Labelling affixed to every net.



No. 635 Attachment system for lifting nets

Accessories for Hammer Throwing Nets

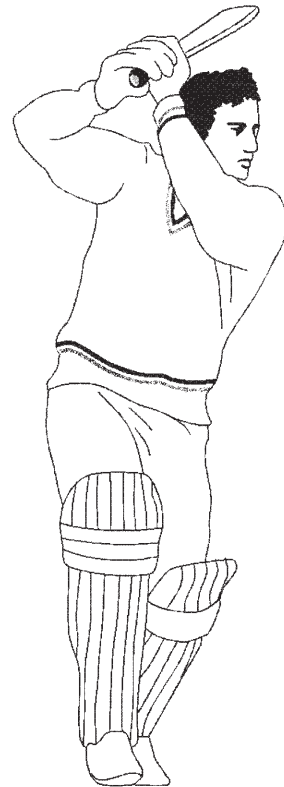
- No. 611** **Additional net for portable support frames**
in case frame of 7 panels is supplemented with two additional frames. This set-up requires 2 nets of 2 m × 5.50 m. Material as No. 610.
Colour: ● € 215,— / pair
- No. 635** **System for securing hammer throwing nets.**
In order to make hammer and discus safety nets easy to assemble and dismantle, they are edged with 12 mm rope along the top and down the two front sides. Cable eyes and corresponding pull cords are integrated along the top for lifting the net (see photo). This system is suitable for all hammer and discus safety nets.
€ 145,— / system
- No. 636** **Net ballast bag** made of small woven HDPE bands.
Ballast not included. € 4,30 / each
- No. 637** **Set of 10 extra PP ropes**, approx. 6 mm thick and 10.80 m long, integrated into the height of the net with 1 rope per panel and attachment point.
These ropes give the cage shape and prevent the netting from entering the throwing area.
€ 58,— / set





Cricket Nets

- No. 2450** **Ball stopping net** of 2.3 mm, high tenacity polypropylene, mesh size 45 mm. **Width of net: 2.70 m**
 Colour: ○ ● € 9,20 / metre
- No. 2451** **Ball stopping net** of 2.3 mm, high tenacity polypropylene, mesh size 45 mm. **Width of net: 3 m**
 Colour: ○ ● € 10,20 / metre
- No. 2452** **Ball stopping net** of 2.3 mm, high tenacity polypropylene, mesh size 45 mm. **Width of net: 3.30 m**
 Colour: ○ ● € 11,20 / metre
- No. 2453** **Ball stopping net** of 2.3 mm, high tenacity polypropylene, mesh size 45 mm. **Width of net: 3.60 m**
 Colour: ○ ● € 11,20 / metre
- No. 7710** Breathable plastic tarpaulin in **high tenacity polypropylene**, approx. **510 g/m²** in tightly woven, flame-retardant fabric, and selvedge all the way round (see small picture above).
 Colour: ● ○ ● € 12,50 / m²



Lacrosse - the fast game with the small ball

NEW

- No. 208-038** **Ball stop net** for Lacrosse in approx. **3 mm polyamide**, mesh size approx. 38 mm, cut to size.
 Colour: ● € 7,60 / m²

NEW



Baseball – a thriving sport from the USA

It is a sport that awakens both players and spectators' passions.

Intensive training is necessary to learn the best way to hit the ball and a ball which has been hit correctly goes a long way. Bringing it back either requires a volunteer or a lot of effort.

Therefore a **training tunnel is essential for stroke practice.**

No. 200-045 Ball control net for training tunnel in **2.3 mm high tenacity polypropylene**, mesh size 45 mm. Made to measure.
Colour: ● € 3,40 / m²

No. 209-045 Ball control net for training tunnel in **3 mm high tenacity polypropylene**, mesh size 45 mm. Made to measure.
Colour: ● € 4,20 / m²



For net attachment and tensioning accessories, see pages 6.5 and 6.6.

Please enquire for prices of complete baseball tunnels.

Surcharge for nets:

per net

nets under 1 m² + 200 %
nets under 5 m² + 100 %
nets under 10 m² + 35 %
nets under 20 m² + 20 %

● = 01 = green

● = 04 = blue

○ = 02 = white

● = 06 = black

When ordering, please specify which colour you require! (e.g. 209-045-01)



Item No. 771-01 (see page 7.12)



Ball safety net on a golf range

Ball Safety Nets for Golf Ranges/Courses

Art.-No.	Description	Colour	Diameter approx. mm	Mesh size approx. mm	€/m ²
200-020-01	PP high tenacity, knotless, green	●	2.3	20	€ 6,15
200-020-015	PP high tenacity, knotless, dark green	●	2.3	20	€ 6,15
200-020-02	PP high tenacity, knotless, white	○	2.3	20	€ 6,15
200-020-06	PP high tenacity, knotless, black	●	2.3	20	€ 6,15
201-020-02	PP high tenacity, knotless, white	○	1.8	20	€ 4,30
201-020-06	PP high tenacity, knotless, black	●	1.8	20	€ 4,30
201-025-015	PP high tenacity, knotless, dark green	●	1.8	25	€ 3,95
201-025-06	PP high tenacity, knotless, black	●	1.8	25	€ 3,95
203-020-06	PP high tenacity, knotless, black	●	1.5	20	€ 3,95
203-028-06	PP high tenacity, knotless, black	●	1.5	28	€ 2,90
204-020-06	Polyamide, knotless	●	2.0	20	€ 7,60

When ordering, please specify which colour you require!

e.g. 164-02 = Net in white.

- = 01 = green ○ = 02 = white ● = 06 = black
 ● = 015 = darkgreen ● = 04 = blue

Surcharge for smaller quantities per net:

nets under 1 m² + 200 % | under 5 m² + 100 % | under 10 m² + 35 % |
 under 20 m² + 20 %

Golf Practice Net

No. 164 **Golf practice net**, consisting of steel poles that can be linked together, one polypropylene net at the front to stop high balls and another net at the back to stop balls rolling along the ground.

Size of main net: height 2.10 m, width 2.75 m made in **approx. 1.8 mm high tenacity polypropylene** with mesh size 20 mm.

Colour: ○ € 137,50 / each

No. 169 **Replacement net** for item 164

Colour: ○ € 46,— / each



No. 164 Golf practice net

Prices excluding VAT



No. 771-01

Archery Protection Nets

Our protective nets are suitable for archery as a sport. They are not suitable for hunting archery. When assembling, the nets must not be tensioned but left slack like a curtain (extra: + 40 %). This type of system will efficiently collect stray arrows. Each net should not be longer than 4 m.

When installing a number of nets an overlap of 50 cm is recommended.

In the case of very intensive use, it is recommended that two layers of nets are installed.

No. 770 Archery net in very tightly woven polyester cloth, approx. 450 g/m², width 2.40 m, selvedge all the way round and fitted with eyelets every 30 cm on the upper section (see photo). These nets can be hung using steel cables, see the accessories on page 6.6.

Colour: ● € 59,50 / metre

Only available in standard width.

No. 771 Archery net in high tenacity polypropylene, approx. 510 g/m² in tightly woven, flame-retardant fabric, fitted with eyelets every 30 cm on the upper section, and selvedge all the way round, **in any dimension.**

Colour: ● ○ ● € 13,50 / m²



No. 771-04

These nets can be suspended with steel cable, see net accessories Page 6.6.

Surcharges for minimum quantities for article no. 771-01, 202-020-02 and 201-020-02 for each net:

nets under 1 m² + 200 % | under 5 m² + 100 % | under 10 m² + 35 % |
under 20 m² + 20 %

Protective Nets for Squash Courts

No. 202-020 Catch net for squash courts in 1 mm knotless high tenacity polypropylene, 20 mm mesh. Made to measure
Colour: ○ € 2,80 / m²

No. 201-020 Catch net for squash courts in 1.8 mm knotless high tenacity polypropylene, 20 mm mesh. Made to measure
Colour: ○ € 4,30 / m²



No. 202-020-02

The price of trapeziform nets is based on the longest and widest sides.



PE Nets, approx. 4.5 mm diameter in polypropylene with high resistance to wear and tear.

Nets in braided knotless netting technology

NEW

Nets in braided knotless netting technology (**SUPERCROSS**) combine the advantages of knotted nets (**high linear tensile strength of the cord**) with advantages of knotless netting in Raschel technique (**same breaking strength in twine and intersection**).

Furthermore the nets have a

- low abrasion in the mesh intersection
- a continuously precise mesh size
- a low elongation due to special textile technology.

NEW

“Heavy Duty” Goal Nets in braided knotless netting technology, approx. 8 mm thick

NEW

Dimensions: 3 m wide, 2 m high, 100 cm top and bottom depth.

Dimensions: 5 m wide, 2 m high, 100 cm top and bottom depth

No. 4764 Handball goal net in approx. 8 mm polyethylene in new braided knotless netting technology.
 Mesh size: 10 cm, **diagonal mesh**.
 Colour: ● € 375,— / each
 (additional safety tensioning lines upon request)

No. 4765 Junior football goal net in approx. 8 mm polyethylene in new braided knotless netting technology.
 Mesh size: 10 cm, **diagonal mesh**.
 Colour: ● € 575,— / each
 (additional safety tensioning lines upon request)

More Goal Nets in PE, approx. 4.5 mm in diameter on pages 1.1 and 2.2!

Nets in braided knotless netting technology

NEW

The following materials are available on request

Material	Material diametre	Mesh size
Polyethylene	approx. 4.5 mm	50 mm
Polyethylene	approx. 4.5 mm	100 mm
UHMWPE	approx. 1.8 mm	20 mm
UHMWPE	approx. 1.8 mm	30 mm
UHMWPE	approx. 1.8 mm	50 mm

NEW



„Heavy Duty”, Nets in braided knotless netting technology, approx. 8 mm dia.

Nets are available with either diamond or square mesh. Price on request.

UHMWPE is ultra-high molecular weight polyethylene, which is a high-performance fibre. The fibres have the lowest density of all reinforcing fibres and the maximum specific strength (strength-to-weight ratio).

Prices excluding VAT



Site: PARCABOUT' MANGOFIL in MARTINIQUE (Photo: Pierre Sacaze)

“A walk in the trees” adventure course

This kind of facility can be found in France and Italy and is very popular with both professional and novice climbers.

The soft netting is not only good for your balance and coordination but also the ideal material to protect you when you fall.

Net Climbing Course

No. 212-045 Safety net made of approx. 5 mm high tenacity polypropylene, mesh size 45 mm.
Colour: ● ● ● ● € 6,90 / m²
For other colours, see page 6.4.

No. 211-045 Safety net made of approx. 4.5 mm polyester, mesh size 45 mm.
Colour: ● € 7,— / m²

Surcharge for nets:

per net:

Nets under 1 m² + 200 % | under 5 m² + 100 % | under 10 m² + 35 % |
under 20 m² + 20 %

- | | |
|-----------------|------------------------|
| ● = 01 = green | ● = 06 = black |
| ○ = 02 = white | ● = 07 = red |
| ● = 04 = blue | ● = 08 = hemp coloured |
| ● = 05 = yellow | ● = 66 = silver |

When ordering, please specify which colour you require!
e.g. 212-045-07 = Net in red.



Site: PARCABOUT' MANGOFIL in MARTINIQUE (Photo: Pierre Sacaze)

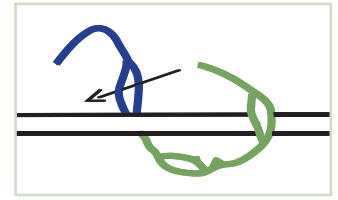


Photo: PRISME S.A., 73 St-Jean de Maurienne, France

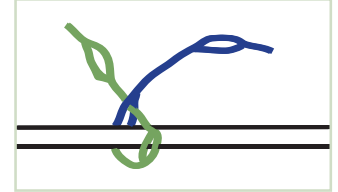
HUCK – Isilink

No limits to the possibilities for fixing and adjustment without metal components

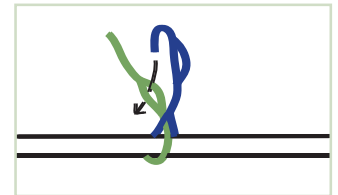
- No. 38030** Isilink line in high tenacity polypropylene, 3 mm dia.
 Breaking strain: 80 daN
 Metres per reel: 1000 m
 Colour: ● € 71,— / roll
- No. 38040** As above but 4 mm dia. Breaking strain: 100 daN
 Metres per reel: 600 m
 Colour: ● € 78,— / roll
- No. 38060** As above but 6 mm dia. Breaking strain: 160 daN
 Metres per reel: 500 m
 Colour: ● € 82,— / roll
- No. 38080** As above but 8 mm dia. Breaking strain: 290 daN
 Metres per reel: 250 m
 Colour: ● € 81,— / roll
- No. 38100** As above but 10 mm dia. Breaking strain: 360 daN
 Metres per reel: 150 m
 Colour: ● € 82,— / roll



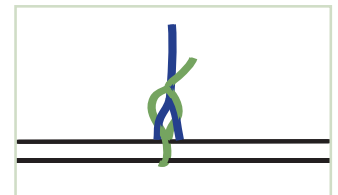
Step 1



Step 2



Step 3



Step 4

Possible Applications::



● = 01 = green

● = 06 = black

● = 08 = hemp coloured

● = 04 = blue

● = 07 = red

When ordering, please specify which colour you require! (e.g. 38030-01)

Prices excluding VAT



No. 280

No. 281

No. 2803

Skipping Ropes for Gymnastics

- No. 250** **Skipping rope** in grey hemp, centre reinforced to 10 mm, with knots at the end.
Length: 250 cm € 15,25 / per 10
- No. 280** **Skipping rope** in grey hemp, centre reinforced to 10 mm, with knots at the end.
Length: 280 cm € 15,75 / per 10
- No. 280/300** **Skipping rope** like no. 280, but **length: 300 cm** € 16,50 / per 10

- No. 2803** **Skipping rope, 280 cm long**, as article 280 but with wooden handles and swivels, length of rope adjustable.
 Colour of wooden handles: natural, varnished.
 € 4,— / each
- No. 281** **Skipping rope** in grey hemp, centre reinforced to 11 mm, with knots on the ends.
280 cm long – a particularly heavy quality.
 € 17,50 / per 10

Swing Ropes

- No. 290** **Swing rope** in grey hemp, **8 m long**, centre reinforced to 12 mm, loops and snap hooks on the ends. € 6,90 / each
- No. 291** **Swing rope** in grey hemp, as article 290 but **6 m long**, with loops on both ends. € 6,50 / each



No. 290



Gymnastic Skipping Ropes in fashionable colours

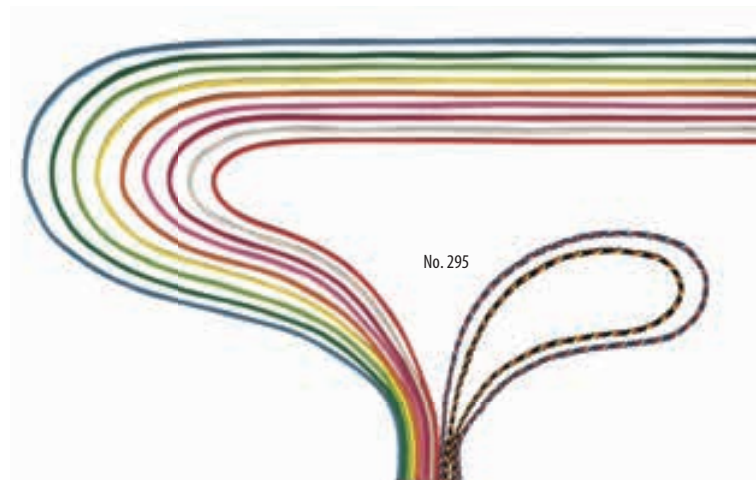
- No. 295** **Skipping rope** for gymnastics in current fashion colours, braided to comply with the international standard, 9 mm dia., **3 m long** and of consistent thickness.
€ 1,70 / each
- No. 297** **Skipping rope** for gymnastics in current fashion colours, braided to comply with the international standard, 9 mm dia., **3.30 m long** and of consistent thickness.
€ 2,20 / each
- No. 2950** **Skipping rope**, same as No. 295, **per pack of 10 ropes** of assorted colours, supplied in a clear plastic pack.
€ 17,— / pack
- No. 35090** **Skipping rope line**, same as No. 295, supplied on reels of 100 m.
€ 52,50 / reel



No. 2950



No. 35090



No. 295

Colour key for Nos. 295 / 297 / 35090

- | | | | |
|---------------------------------------|-----------------------------------|-----------------------------------|---|
| Colour-No. 121 = ◆ fashion blue | Colour-No. F3 = ◆ fashion yellow | Colour-No. 188 = ◆ fashion violet | Colour-No. 600 = ◆◆ black/red/gold |
| Colour-No. 117 = ◆ fashion green | Colour-No. 102 = ◆ fashion orange | Colour-No. 900 = ◆ fashion white | Colour-No. 610 = ◆◆ blue/white/red |
| Colour-No. F2 = ◆ fashion light green | Colour-No. F1 = ◆ pink | Colour-No. 114 = ◆ fashion red | (Colour-No. 600 and 610 only for Art.-No. 295!) |

Please quote the colour number when ordering!

Prices excluding VAT



Double Dutch-

Neon Double Dutch Skipping Ropes

Double Dutch is a completely new challenge for all those who love skipping ropes. For the person jumping the rope, good coordination is essential and swinging the rope also requires skill.

No. 306 **Neon Double Dutch swing rope**, length 6 m
(see the neon ropes colour index for a list of the colours in which they are available):

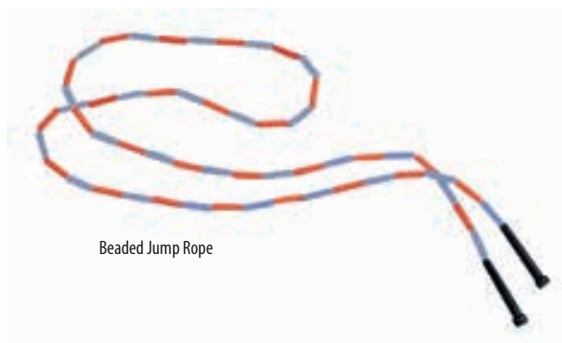
€ 9,50 / pair

"Neon Ropes"

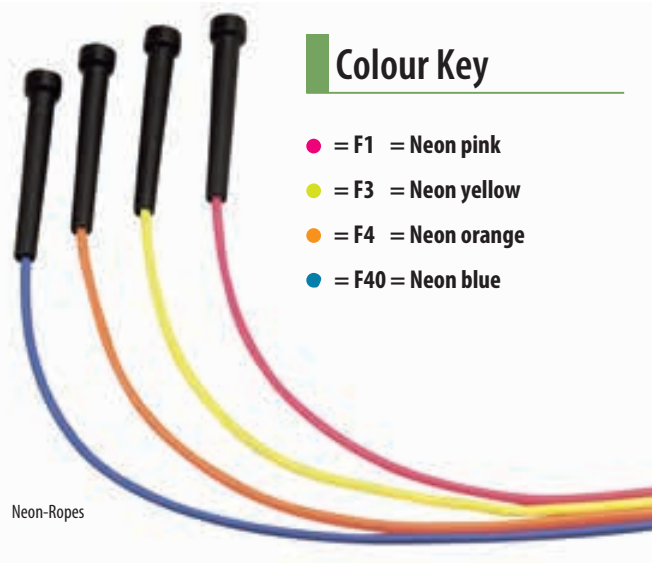
"Neon Ropes", the **up-to-date skipping rope** for the modern form of skipping. We supply the synthetic rope in 4 neon colours and 4 different sizes.

Please state the colour number (see illustration) when ordering!

No. 307	"Neon Rope", 2.13 m long.	€ 2,70 / each
No. 308	"Neon Rope", 2.43 m long.	€ 2,80 / each
No. 309	"Neon Rope", 2.73 m long.	€ 2,90 / each
No. 310	"Neon Rope", 3.00 m long.	€ 3,— / each



Beaded Jump Rope



Neon-Ropes

Colour Key

- = F1 = Neon pink
- = F3 = Neon yellow
- = F4 = Neon orange
- = F40 = Neon blue

"Beaded Jump Ropes"

New skipping rope consisting of a nylon rope threaded with colourful plastic beads like a string of pearls and with black plastic handles.

Attractive lightweight design makes it easy to swing.

No. 320 Beaded skipping rope, **3 m long**.
Colour: 34 ● € 3,— / each

Warning: the jump and skipping ropes shown on this page are not suitable for children under 3.



No. 3320 Battle rope

"Tug of War" Rope

Tug of War ropes in soft lay approx. **20 mm dia. polypropylene**, with red marker and plastic coated ends, hemp coloured.

No. 3310	length 10 m	€ 32,50 / each
No. 3312	length 12 m	€ 34,50 / each
No. 3314	length 14 m	€ 36,— / each

Tug of War ropes in soft lay **25 mm dia. polypropylene**, with Red marker in the middle and plastic coated ends. Hemp coloured

No. 3410	length 10 m	€ 40,— / each
No. 3412	length 12 m	€ 43,— / each
No. 3414	length 14 m	€ 47,50 / each
No. 3415	length 15 m	€ 49,50 / each
No. 3423	length 23 m	€ 63,50 / each

Tug of War ropes in soft lay **33 mm dia. Natural fibre** with Red marker in the middle and plastic coated ends.

No. 3515	length 15 m	€ 105,— / each
No. 3523	length 23 m	€ 134,50 / each



Battle Rope

NEW

No. 3320

NEW

Battle rope in **32 mm** braided polyester with plastic-coated ends.

Length: 10 m

Colour 06: ● € 90,— / each

No. 3325

NEW

Battle rope as artikel 3320-06, but:

Length: 15 m

Colour 06: ● € 125,— / each



Tug-of-war rope

Circular Rope

No. 3300

Circular Rope in soft lay 20 mm dia. polypropylene, with spliced join, length 16 m. Hemp coloured

€ 48,50 each



Climbing Ropes for Gymnasiums

Includes a steel eye bracket for attachment and a plastic anti-fray sleeve at end. The total length indicated includes the attachment eye bracket.

Soft lay climbing ropes for gymnasiums in Natural Fibre.

No. 37400	length 4.00 m, 33 mm dia.	€ 52,50 / each
No. 37450	length 4.50 m, 33 mm dia.	€ 55,— / each
No. 37500	length 5.00 m, 33 mm dia.	€ 58,50 / each
No. 37550	length 5.50 m, 33 mm dia.	€ 60,— / each
No. 37600	length 6.00 m, 33 mm dia.	€ 62,50 / each
No. 37000	length per additional metre	€ 7,50 / metre
No. 36001	All climbing ropes can be supplied with a back spliced end as a foot-knot.	€ 7,20 / each

Other lengths to special order!



No. 37400

Balancing Rope

No. 366	Balancing Rope in 70 mm dia. multifilament polypropylene, 2 m long. All other lengths on request. Colour: ●	€ 68,50 / each
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Balancing rope exercises help develop strength and promote supple muscles in legs and feet.



No. 366-04

Gymnastic Rings for the Gymnasiums

- No. 401** **Complete set** consisting of laminated wood rings and chain, long hemp ropes 16 mm in diameter and ballast weights. Available in any length.
Price for a total length of 12 m. € 205,— / set

Championship Ring set for the gymnast

- No. 402** **Complete set** consisting of 70 cm long leather straps, no buckle, laminated wood rings and plastic-coated steel wire ropes with compressed and cushioned ball bearing suspension, adjustable up to 3 cm. Price for a suspension height of 5.50 m (other suspension heights possible).
€ 252,50 / set

Please note: The leather straps should be greased well 2 – 3 times a year!

Gymnastic Rings

- No. 400** **Wooden rings** with grooves, 28 mm dia. × 24 cm inside diameter. Hemp coloured
€ 69,50 / pair

Lunge reins

- No. 330** **Lunge reins** in 12 mm specially braided **polypropylene** rope, with splice at both ends.
Colour: ● € 5,— / metre
- No. 332** **Lunge rein**, improved design made of 12 mm very high tenacity **polyester** rope. Breaking strength approx. 3000 daN with splice at both ends. This design has limited extension and is less abrasive.
Colour: ● € 5,50 / metre
- No. 2015** **Aluminium Safety Hooks.**
Longitudinal tensile strength: approx. 22 kN.
€ 9,— / each



Fistball Rope, length 21 m

- No. 300** **Ropes for fistball** in 5 mm nylon braid, red/white alternating every 20 cm, with swivel on end. € 20,— / each
- No. 316** **Fistball tape** conforming to the latest regulations. Made of red and white wind-permeable polyethylene fabric with a loose threaded cord for variable tensioning. 19.80 m long and approx. 5 cm wide. € 61,50 / each
- No. 317** **Fistball tape** made of red and white wind-permeable polyethylene fabric with a **sliding buckle** at both ends for variable tensioning. 19.80 m long and approx. 5 cm wide. € 61,50 / each



Rope for Headball

- No. 303** **Headball rope** in 5 mm nylon braid, 12 m long, with swivel-snap hook and loop. € 8,— / each

Bands for Sitball

- No. 380** A 5 cm wide band, air-permeable, red/white, 8.80 m long with adjustable buckle on both ends. € 47,50 / each

Prellball Band for teams of 2 to 4 players

- No. 318** **Prellball band** in 2.50 cm width, plastic coated woven nylon for a team of 2. Band length 6 m, with loops on both ends, red/white. € 29,50 / each
- No. 319** **Prellball band** as No. 318, for team of 4 players. Length 8 m € 36,50 / each



Gymnastic Laces

6 mm braided elastic cord, red and white, with plastic hooks on both ends, for use in a wide range of gymnastics and games.

- No. 370** 8 m length € 6,50 / each
- No. 371** 10 m length € 7,50 / each
- No. 372** 12 m length € 8,50 / each

Gymnastic Circle (Magic circle)

- No. 375** 6 mm braided **elastic cord**, red and white, endless, with plastic clip for adjusting the size of the circle. Length 20 m € 16,— / each



Other lengths available on request.



Beach Volleyball Tournament Nets for a Playing Area of 9 × 18 m

Tournament nets with polyester rods sewn into the sides, black netting.

Dimensions: 9.50 × 1 m, mesh size 10 cm with a 75 mm wide, coloured band all the way round.

No. 5044-06-F1 Tournament net for Beach Volleyball in **3 mm polyester**, knotless netting, with an 11.7 m Kevlar cable along the top and a 4 mm tensioning rope at the bottom, polyester band and fibre glass reinforcement dowel, 4-point suspension and 4 tensioning cords with snap buckles, with **DVV beach test mark**. With banding all around in neon pink.

€ 120,— / each

No. 5044-06-F40 Tournament net for Beach Volleyball in **3 mm polypropylene**, knotless netting, with 11.7 m Kevlar cable along the top and a 4 mm tensioning rope at the bottom, polyester band and fibre glass reinforcement dowel, 4-point suspension and 4 tensioning cords with snap buckles, with **DVV beach test mark**. With banding all around in blue.

€ 112,— / each

No. 514-06-F3 Tournament net for Beach Volleyball in **3 mm polyester**, knotless netting, with 11.7 m Kevlar cable along the top and a 4 mm tensioning rope at the bottom, polyester band and fibre glass reinforcement dowel, and 4 tensioning cords at the sides. With banding all around in Neon Yellow with **HUCK logo on top row**.

€ 100,— / each

for No. 5044-06-F1
and No. 5044-06-F40



Beach Volleyball Tournament Nets for a Playing Area of 8 × 16 m

In 2001, the world international volleyball federation, the FIVB, decided to adopt the rally point method of scoring for beach volleyball and reduce the size of the playing area for a trial period. The dimensions used in international tournaments are now 8 × 16 m instead of 9 × 18 m.

This means that volleyball nets and boundary markings of other sizes (8.50 × 1 m and 8 × 16 m respectively) are now required.

Our boundary marking No. 555 (page 9.3) can be adjusted to 8 × 16 m and is therefore suitable for use with this item.

Tournament net with polyester rods sewn into the sides, black netting.

Dimensions: 8.50 × 1 m, mesh size 10 cm with an 80 mm wide, coloured band all the way round.

No. 512-06-F3 Beach volleyball tournament net in approx. **3 mm knotless polypropylene** with a **10.70 m Kevlar** cord at the top and tensioning rope at the bottom. polyester band at the sides with fibreglass dowel reinforcement, **4-point suspension** and 4 tensioning cords with snap lock. 80 mm wide, **neon yellow band all the way round**.

€ 99,50 / each



Beach Volleyball Training Nets for a Playing Area of 9 × 18 m

We now offer beach training nets in yellow with a blue headband.

Leisure and training nets in regulation dimensions: **9.50 × 1 m**, mesh size 10 cm with an 11.70 m steel cable (3 mm dia.) at the top and coloured headband.

No. 509-06-F1 Beach volleyball net made of approx. 2 mm black polyethylene cord, with tape along the top, 50 mm wide, and nylon tension cord (no steel cable).
Colour: ● ● € 31,50 / each

No. 509-05-F40 Beach volleyball net in 2.3 mm yellow polypropylene, knotless netting. With an 80 mm wide blue headband at the top.
€ 36,— / each

No. 513-06 Beach volleyball net made of approx. 2 mm black polyethylene cord, with tape, 75 mm wide and available in various neon colours, all the way round.
Colour: ● ● ● € 67,— / each

No. 513-05 Beach volleyball net in 2.3 mm yellow polypropylene, knotless netting. With an 80 mm wide, blue band all the way round.
Colour: ● € 67,— / each

No. 9084 Beach volleyball nets 513-06-F3, 513-06-F40 and 513-05-F40 can also be supplied with a **Kevlar cable** for an extra charge.
€ 7,50 / each

● = F1 = Neon pink ● = F3 = Neon yellow ● = F40 = Neon blue
Please quote the colour number when ordering!



Beach Volleyball Training Nets for a Playing Area of 8 × 16 m

Leisure and training nets in regulation dimensions: **8.50 × 1 m**, mesh size 10 cm, with an 10.70 m long bracing cable at the top. With coloured fastening tape.

No. 508-06 Beach volleyball net made of approx. 2 mm black polyethylene cord. With a 50 mm wide fastening tape at the top in assorted neon colours and tension cord.
Colour: ● ● € 28,— / each

No. 518-06 Beach volleyball net made of approx. 2 mm black polyethylene cord. With a 75 mm wide fastening tape all the way round in assorted neon colours and tension cord, with steel cable at the top and polyethylene tension cord at the bottom.
Colour: ● ● € 63,— / each

See page 9.3 for beach volleyball net post accessories.

See page 9.3 for play area boundary marking.

Professional Beach Volleyball Accessories

- No. 5028** **DVV-approved one piece Antennae Set** for Beach Volleyball, length 1.80 m complete with polyester antenna support pocket in yellow plastic coated polyester webbing and boundary marker.
Colour: ● € 34,— / pair
- No. 5027** **Antenna support pocket** for Beach Volleyball in plastic coated woven polyester with boundary marker band, high frequency welded.
Colour: ● € 22,— / pair
- No. 556** **Boundary marking** for beach volleyball, professional version, 9 × 18 m (can be adjusted to 8 × 16 m), with adjustable fibre-glass reinforced corner pieces, **DBGM**, 50 mm wide PP webbing and markings in the centre. Complete with 4 sand anchor plates and bungee stretch cords.
Colour: ● € 87,50 / each
- No. 555** **Court marking** 9 × 18 m (can be adjusted to 8 × 16 m), improved design version, with adjustable design reg'd plastic corner pieces, 50 mm wide polyester webbing strap and markings in the centre. Complete with 4 plastic ground anchors 23 cm long and bungee elastic cords.
Colour: ● € 57,— / each
- No. 554** **Court marking**, like article-no. 555, but with the size of: 8 × 16 m
Colour: ● € 56,— / each

Beach area covers, see page 7.4!



No. 550-04



No. 560



No. 540



No. 50271



No. 556-04



No. 5027-05



No. 555-04 (section)

Leisure Beach Volleyball Accessories

- No. 5029** **Two piece Volleyball Antennae**, length 1.8 m, complete, with polyester antenna support pocket as No. 5028-05.
Colour: ● € 37,— / pair
- No. 50271** **Antenna support pocket** for beach volleyball with **Velcro fastener** for quick and simple fastening net (without antennae).
Colour: ● € 24,— / pair
- No. 550** **Court marking** 9 × 18 m (not adjustable), in woven polyester webbing, 50 mm, with loops at each corner and centre marking. Design in accordance with DVV requirements. Rolled on to a plastic reel. Complete with 4 anchoring pins.
Colour: ● € 49,— / each
- No. 553** Court marking as 550-04, but 8 × 16 m (not adjustable).
Colour: ● € 48,— / each
- No. 552** **Court marking** 9 × 18 m (not adjustable), consisting of 25 mm wide strip with loops at each corner. Rolled on to a plastic reel. Complete with 4 anchoring pins.
Colour: ● € 32,— / each
- No. 560** **Sand Kit**, comprising of:
– 4 triangular sand plates with bungee cords for bracing the uprights.
– 4 circular sand plates with bungee cords for bracing the volleyball court marking.
– 2 round post discs as bottom support for the uprights.
€ 32,50 / set
- No. 540** **Volleyball Net Transport and Storage Bag** in lightweight woven nylon.
Length: 1.05 m, Diameter: 25 cm € 10,50 / each

NEU



Beach Volleyball – Complete Sets

No. 5250

Beach net kit

Consisting of:

2 net posts approx. 2.50 m, in three sections, with tool for fixing them firmly into the ground.

4 easy-to-fix tension belts, 25 mm.

2 Kevlar tension cords 6 m for bracing between the tension belts, the net and the posts.

Beach volleyball net, 9.5 × 1 m, with 10.40 m Kevlar tension cord, with wide fastening tape in neon yellow (item 514A-06-F3).

Boundary marking, width 50 mm, in blue, 9 × 18 m (adjustable to 8 × 16 m).

4 special sand screws

€ 450,— / set

The set is supplied in a carry bag.



No. 5250

The Huck solution to the problem of transporting complete leisure sets on holiday and for leisure use.

No. 5200

Leisure net kit

for normal playgrounds, consisting of:

Net post set of 2 powder-coated steel rod posts (29 mm diameter), in three sections, with adjustable bracing cords and 4 ground anchors. Maximum post height: 2.45 m.

Beach volleyball net 9.5 × 1 m, with wide pink fastening tape.

Boundary marking, width 25 mm, in red, 9 × 18 m.

Sand kit for setting up on sand.

€ 198,50 / set

The set is supplied in a carrier bag.



Beach net, No. 5250,
Equipped with a clamp-free connection



No. 5200

This kit helps the casual Volleyball player become accustomed to standard playing areas.

● = 04 = blue ● = 05 = yellow ● = 07 = red

Please quote the colour number when ordering!



Net Sets for Volleyball and Soccer-Tennis for standard and smaller playing areas

Net, net poles and court boundary marking as a complete set. Net with coloured surround, suppliable in 3 modern colours. For fun at the beach, on grassed areas or in leisure parks.

A standard court set consists of:

1 Leisure net made of approx. 2 mm polyethylene cord, mesh size 100 mm, 9.50 m long, 1 m high, colour black.

1 Court marker, 9 × 18 m, made of a 25 mm wide, red strip, with loops at each corner, wound onto a plastic reel, 4 ground anchors.

1 Set of Net Support Posts, consisting of 2 29 mm powder-coated tubular steel poles in 3 sections, with adjustable tensioning cords and 4 ground anchors. Maximum pole height: 2.45 m

A set for a smaller playing area consists of:

1 Leisure net made of approx. 2 mm polyethylene cord, mesh size 100 mm, 6 m long × 1 m high. Colour black

1 Court marker band in 25 mm wide, red, woven polyester, 5.18 × 13.40 m, with loops at each corner, wound onto a plastic reel, 4 ground anchors.

1 Set of Net Support Posts, in 29 mm powder coated steel tubes supplied in 3 sections, with adjustable tensioning cords and 4 ground anchors. Maximum height of the posts: 2.45 m.

No. 5150

Colour for headband:



€ 108,50 / set

No. 5100

Colour for headband:



€ 97,50 / set

The sets are supplied in a carry bag.



Colour for headband



Set and carry bag

Prices excluding VAT



No. 606-06-F3: Beach Badminton Net

Beach-Badminton

No. 606-06 Beach Badminton Net; in nylon, approx. 1 mm, black, 6 × 0.76 m, with nylon tensioning rope, **headband in 3 different colours:**

Neon coloured headband



€ 24,— / each

● = F1 = Neon pink ● = F2 = Neon green ● = F3 = Neon yellow

Please quote the colour number when ordering!



No. 520: Support posts

Leisure Badminton Net Accessories

No. 830-01 Badminton net for leisure; knitted polyethylene netting in panels, 6 m long × 70 cm height (see photo).
Colour 01: Green with upper selvage in White

€ 11,— / each

No. 520 Support posts for badminton nets, Indica and deck tennis. High quality set of 2 29 mm posts, in 3 sections, powder coated and supplied with guy ropes and 4 ground anchor pins. Height of the poles: maximum 2.45 m.

€ 65,— / set



No. 830-01: Badminton net for leisure



No.A 6060-F2

Nets for Badminton and Soccer-Tennis

A complete set consisting of a net, net posts and boundary marking.
 The net tape is available in 3 fashionable colours.
 Great fun for young and old.

A kit includes:

1 Leisure net in approx. 1 mm nylon cord with nylon tension cord, mesh size of 18 mm, 6 m long x 76 cm height. Net colour 06: Black

1 Play area marker band, 5.18 x 13.4 m in woven red polyester, 25 mm in width, with 4 eyelets at corners and supplied on plastic, complete with 4 ground anchor pins.

1 Set of net posts comprising two 29 mm powder-coated steel posts in 3 sections, with adjustable anchor cords and 4 ground anchor pins.
 Maximum height of posts: 2.45 m.

The set is supplied in a carry bag.



No. 6060 Neon coloured headband
 ● ● ●

€ 96,50 / set

- = F1 = Neon pink
- = F2 = Neon green
- = F3 = Neon yellow
- = 06 = Black

Please quote the colour number when ordering!



Colour for headband

Prices excluding VAT



No. 6200-01

Badminton-Nets Set

for Leisure, with integral fibreglass/polyester posts

No. 6200-01 **Badminton net for leisure** in rot-proof knitted polyethylene. Integral fibreglass/polyester net posts can be fitted together, which reduces their length for transportation. Quick and easy to assemble.

One set consists of:

1 Leisure Badminton net (length 6 m, height 70 cm) with integral **polyester/fibre glass poles**. Pole length: approx 1.80 m (90/90)
Pole dia.: 12 mm: **2 tension cords and 4 ground anchor pins.**

€ 38,50 / each

Packing: in attractive sales box with 3 photographs showing use of the equipment.



No. 8200

Children's Tennis Net

with integral fibreglass/polyester posts

No. 8200 Manufactured in rot-proof knitted polyethylene. The integral, flexible fibreglass reinforced polyester net posts have the advantage that they are permanently fixed to the net and therefore cannot be lost.

The net is also therefore extremely easy and quick to set up.

Complete with 2 guy ropes and 2 anchor pins.

€ 29,— / set

Length: approx. 6.00 m
Height: approx. 0.80 m
Post length: approx. 1.10 m
Post dia.: approx. 12 mm

Particularly suitable for leisure sport and camping.

Paddle-Tennis Net

A **new type of trend sport**, which is widespread in Spain and South America, is now taking off in the UK too.

It is a return play game like tennis, for courts 20 × 10 m in size.

No. 8430 **Paddle-Tennis net** in approx. **3 mm** high tenacity polypropylene, knotless, mesh size approx. 45 mm. Net length: 10 m, net height: approx. 92 cm, with a pvc-coated steel cable (3.4/4.5 mm) along the top and also with PES tape along the top, 100 mm wide (50 mm).
Colour: ● € 70,— / each

Please state the distance between the posts when ordering!

No. 9052 **Centre strap** made of 100% polyester with plastic snap buckle and stainless steel snap hooks.

€ 9,50 / each

(other accessories, see page 5.4)

Printed head band available upon request!



No. 8430-06



No. 8231-06-F3

Beach Tennis Tournament Nets

- No. 8231-06 Beach tennis tournament net** made of approx. 3 mm high tenacity polypropylene. Mesh size: 45 mm. 80 mm wide neon yellow tape all the way round and Kevlar tension cord, 11.70 m long, along the top. Polyester rods and 4-point suspension with 4 tension cords and fastener at the sides.
Dimension: 9.50 m × 1 m
Colour: F3 ● € 135,— / each

Beach Tennis Court Marking

- No. 555 Markings for play area** of 9 × 18 m with adjustable DBGGM plastic corner pieces (adjustable to 8 × 16 m), 50 mm wide PES band with logo in the centre. Complete with 4 plastic ground anchors 23 cm long and bungee stretch cords.
Colour: ● € 57,— / each
- No. 554 Court marking**, like article-no. 555, but with the size of: 8 × 16 m
Colour: ● € 56,— / each

Beach Tennis Training Nets

- No. 8220-06 Beach tennis training net** made of approx. 2.3 mm high tenacity polypropylene. Mesh size: 45 mm, with **above** 160 mm wide (80 mm when folded) fastening tape in neon yellow and Kevlar tension cord 11.70 m long, and below with a 12 m length of 5.5 mm cord (patent applied for), and with lugs and connecting laces (without polyester bars) at the upper 2 corners.
Size: 9.50 m × 1 m.
Colour: F3 ● € 60,— / each
- No. 8221-06 Beach tennis training net** made of approx. 2.3 mm high tenacity polypropylene. Mesh size: 45 mm, with **neon yellow ribbon binding all the way round**, being 160 mm (80 mm when folded) at the top, and 80 mm (40 mm when folded) at the sides and bottom, and having Kevlar tension cord 11.70 m long at the top and, below, 12 m length of 5.5 mm cord (patent applied for), and with lugs and connecting laces at the 4 corners, **and with polyester bars at the sides**.
Size: 9.50 m × 1 m.
Colour: F3 ● € 99,50 / each
- No. 8222-06 Beach tennis training net** as no. 8221-06, but:
Size: 8.50 m × 1 m
Colour: F3 ● € 94,50 / each



Prices excluding VAT



Complete beach Tennis Kit

No. 8250

Beach tennis kit consisting of:

2 net posts approx. 1.90 m, in three sections, with tool for fixing them firmly into the ground.

4 easy-to-fix tension belts, 25 mm.

2 Kevlar tension cords 6 m for bracing between the tension belts, the net and the posts.

Beach tennis net, 9.5 × 1 m (with 10.40 m Kevlar tension cord) with neon yellow fastening tape all the way round (our No. 8221A-06-F3).

Boundary marking, width 50 mm, in blue, 9 × 18 m (adjustable to 8 × 16 m).

4 special sand screws

€ 460,— / set



No. 8250

Beach-COMBI-Set

This Beach Combi set can be set up for beach volleyball, beach tennis, or beach badminton

No. 6220

Beach Combi set consisting of:

Net post set of 2 powder-coated steel rod posts, in three sections, with adjustable bracing cords and 4 ground anchors. Maximum post height: 2.45 m.

Combi net, 8.50 × 0.90 m made of approx. 1.5 mm polypropylene, mesh size 30 mm, with neon yellow fastening tape.

Boundary marking, width 5 mm, in yellow, 8 × 16 m.

€ 169,50 / set

Each set is supplied in a carry bag.



No. 6220

● = 04 = blue ● = F3 = Neon yellow

Please quote the colour number when ordering!



No. 114-05

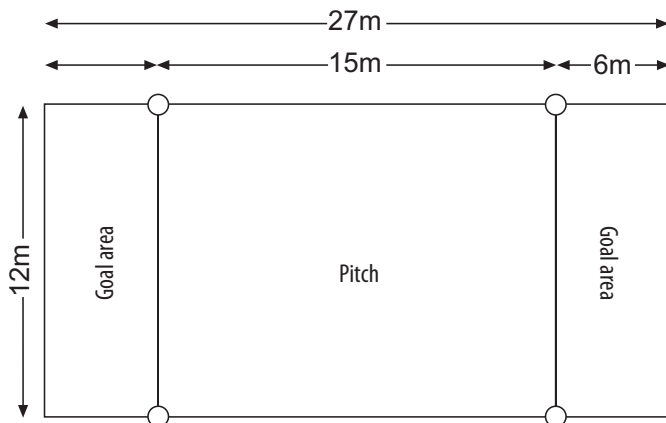
Beach-Handball

Dimensions: width 3.10, height 2.10 m, top depth 80 cm, bottom depth 1 m.

- No. 114 Beach Handball Goal Nets** in 4 mm **high tenacity polypropylene**. Mesh size: 10 cm.
Colour: ● € 57,— / pair
- No. 111 Beach handball goal nets** in approx. 4.75 high tenacity **polypropylene**, approx. 4.75 mm, hexagonal mesh.
Colour: ● € 117,50 / pair

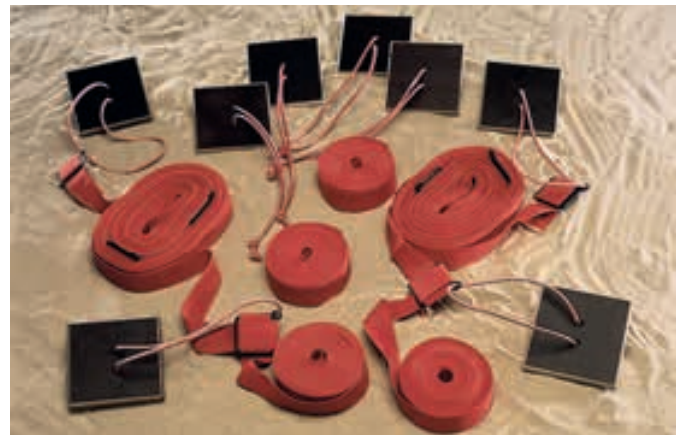
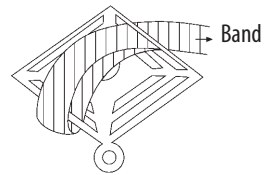
Weighting

- No. 1193 Chain weights** for indoor handball goal nets, 800 g per metre. Sheathed in plastic with a hook and tie cord at both ends. For nets with a depth of 1 m.
Length: 5 m € 52,— / each



Boundary Marking

- No. 1195 Boundary marking** for beach handball, 27 × 12 m, with reg'd design, adjustable plastic corner pieces and 50 mm wide polyester webbing strap. Same number of tapes as No. 1196-07. Complete with bungee elastic cords and sand anchor plates.
Colour: ● € 108,50 / each
- No. 1196 Boundary marking** for beach handball, 27 × 12 m, **professional version**, containing:
2 tapes of 27 m each for sidelines
4 tapes of 12 m each for goal touchlines made of 50 mm reinforced PP webbing
8 fibreglass reinforced plastic corner pieces, DGBM
8 sand anchor plates with bungee stretch cords
 Colour: ● € 128,50 / set



No. 1196-07

Prices excluding VAT



Beach-Soccer goal net with ballast chain in custom finish upon request

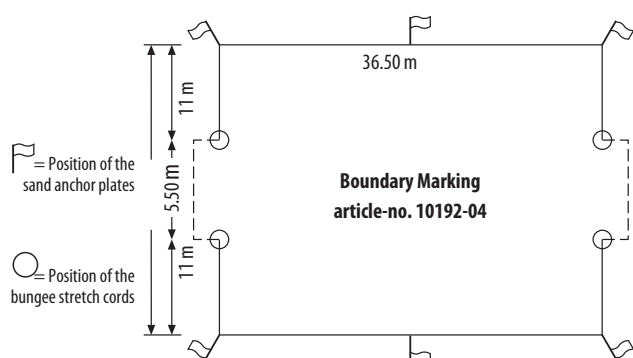
Beach-Soccer

No. 1519 **Knotless goal net** for beach soccer in approx. **4 mm high tenacity polypropylene**. Mesh size 120 mm.
Dimensions: 5.70 × 2.25 m, top depth 0.80 m, bottom depth 1.50 m.
Colour: ● € 120,— / pair

No. 151 **Knotless goal net** for beach soccer in approx. **4 mm high tenacity polypropylene**.
Dimensions: 5.15 × 2.05 m, top and bottom 1m.
Colour: ●● € 68,— / pair

Goals are generally 5.50 m wide. When ordering beach soccer nets, please give the goal dimensions and goal depth.

No. 10175 **Ballast chain** for no. 1519 consisting of a chain 800 g/m, sheathed in plastic. Goal depth: 1.50 c
Length: 8.70 m € 85,— / each



● = 01 = green ● = 05 = yellow ● = 09 = violet
 ● = 04 = blue ● = 07 = red

Please quote the colour number when ordering!

Beach Soccer Boundary Marking

No. 10192 **"International" pitch marking** for beach soccer, 36.50 × 27.50 m made from **100 mm wide blue webbing**, corners with **adjustable glass fibre-reinforced plastic pieces for 100 mm tape**, consisting of:

2 × 36.5 m tapes for sidelines, each with 11 m tapes for goal touchlines and corner pieces **already attached on either side** (both 36.50 m tapes have two 11 m tapes attached). These tapes each have an eyelet on one side for a rubber loop to attach them to a goal post. See illustration!

4 rubber loops for attaching side tapes to a goal post.

6 sand anchor plates with a bungee stretch cord for the 4 corners and the middle of the sidelines (the side band has an eyelet in the middle for attaching the sand anchor plates).
Colour: ● € 315,— / set

No. 10191 **"Competition" playing field marking** for beach soccer, 36.50 × 27.50 m, made of 100 mm wide blue webbing, with stitched corners and consisting of:

2 tapes of 36.50 m each for the sidelines

2 tapes of 27.50 m each for the goal touchlines

4 sand anchor plates with bungee stretch cords

Colour: ● € 295,— / set

The tapes are attached to each other at the corners to form **one** playing field with a total area measuring 36.50 × 27.50 m.



No 10192-04 (Detail: 1 tape with corner pieces, sand anchor plates and bungee cord)



Goal nets for small playing areas and multi-sports facilities / Outdoor

For freely accessible multi-sports complexes in accordance with EN 15312 up to 3m in height there are the following mesh size restrictions:

- for **square** meshes the mesh size must not exceed 50 mm.
- for **diamond** meshes the mesh size must not exceed 100 mm

Dimensions: width 3.10 m, height 2.10 m, top depth 80 cm, bottom depth 1 m.

- No. 126** Small pitch goal net made of strong knotless approx. **5 mm high tenacity polypropylene**, with additional edging cord in the goal area. Mesh size: approx. 45 mm.
Colour: ● € 215,— / pair
- No. 110** Small pitch goal net made of approx. **4 mm high tenacity polypropylene**, with additional edging cord in the goal area. Mesh size: approx. 45 mm.
Colour: ● € 152,— / pair

Dimensions: width 5.15, height 2.05 m, top depth 80 cm, bottom depth 150 cm.

- No. 1545-045** Small pitch goal net made of approx. **4 mm high tenacity polypropylene**, with additional edging cord in the goal area. Mesh size: approx. 45 mm.
Colour: ● € 175,— / pair

These goal nets have an additional cord in the goal area.

Safety nets per m² - on request -

- No. 212-045** Safety net in approx. **5 mm high tenacity polypropylene**, knotless. Mesh size: approx. 45 mm
Colour: ● ○ ● ● ● ● ● € 6,90 / m²
- No. 212F045** Safety net in approx. **5 mm high tenacity polypropylene, in flame-retardant finish**. Mesh size approx. 45 mm
Colour: ● ○ ● € 8,65 / m²
- No. 214-045** Safety net in approx. **4.2 mm high tenacity polypropylene**, knotless. Mesh size: approx. 45 mm
Colour: ● € 6,60 / m²
- No. 209-045** Safety net in approx. **3 mm high tenacity polypropylene**, knotless. Mesh size: approx. 45 mm
Colour: ● ○ ● ● ● ● ● € 4,20 / m²

Football area nets with diamond mesh size see Page 10.4!

Replacement nets for small playing fields 13 x 20 m

NEW

- No. 2230** Ball safety nets in high tenacity approx. 5 mm polypropylene, knotless, mesh size approx. 45 mm, **for front end 13 x 2 m above 1 m-band, with 3 x 1 m-section for goal**
Colour: ● € 265,— / each
- No. 2231** **Football area net - main component 3.10 x 2 m** in approx. 5 mm high tenacity polypropylene, knotless, mesh size approx. 45 mm.
Colour: ● € 77,50 / each

- No. 2232** **Panel net (for Article 2231), 2 x 0.70 m** in high tenacity approx. 5 mm knotless polypropylene mesh size approx. 50 mm. 2 panel nets required for 1 goal.
Colour: ● € 47,— / pair

Where possible, these nets should not be pulled over the frame, but, where possible, they should be drawn tight with the elastic cord in the goal frame area. Alternatively nets can be **threaded onto** the frame. In this case a diagram of the goal is needed to determine the right mesh size and dimensions!

Prices excluding VAT



Side Covering with Safety Nets Product No. 212-100-01 as well as Ceiling Safety Net with Product No. 200-100-02.

Football Stop Nets / Indoor

When using conventional halls and indoor tennis courts **for indoor football and other fun sports, stop nets are needed to protect spectators and facilities from stray balls.**

- No. 212-100** Safety net made of approx. **5 mm high tenacity polypropylene**, mesh size 100 mm.
Colour: ● ● ● € 3,70 / m²
- No. 200-100** Safety net made of approx. **2.3 mm high tenacity polypropylene**, mesh size 100 mm.
Colour: ○ ● € 1,70 / m²
- No. 200-120** Safety net made of approx. **2.3 mm high tenacity polypropylene**, mesh size 120 mm.
Colour: ● ● ○ ● € 1,40 / m²

Surcharge for smaller quantities:
per net:

- nets under 1 m² + 200 %
- nets under 5 m² + 100 %
- nets under 10 m² + 35 %
- nets under 20 m² + 20 %



Urban Volleyball Court from the Funtec Firm.

for tensioning and suspension

we recommend our galvanised steel wire cables with cable eyes and a turnbuckle at each end:

- No. 2097** Steel wire cable, **PVC-coated**, 5/7 mm thick € 1,50 / metre
- No. 2100** Galvanised steel wire cable, 6 mm. € 1,40 / metre
- No. 2101** Plus cable eyes and turnbuckle at both ends of the 6 mm cable. € 17,35 / extra charge

For additional protection and for securing nets to existing borders or straps:

- No. 2116** Net surround made of polyester webbing, 100 mm wide. (50 mm wide when folded back).
Colour: ○ € 3,50 / metre

Farbtabelle-Erklärung, siehe Seite 9.15!



Street Basketball – the leader in Street Games

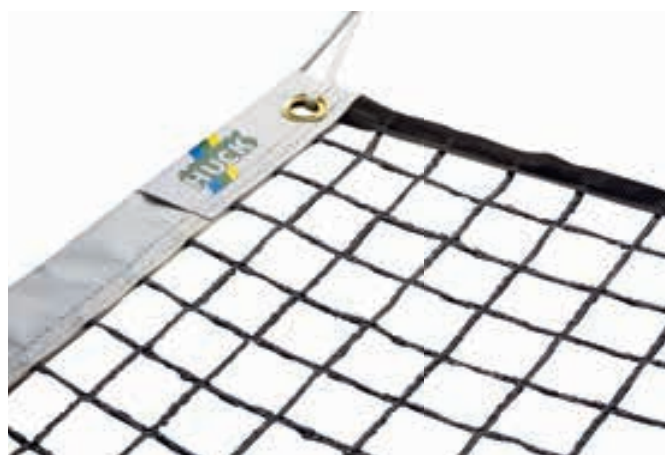
- No. 222** **Basketball net in 3 mm polyethylene twine.**
Colour: ○ € 2,50 / each
- No. 223** **Basketball net in 3 mm nylon braid.**
Colour: ○ € 2,50 / each
- No. 227** **Three-colour basketball net**
made of approx. 4 mm polypropylene braid.
Three-colour: ●●● € 4,— / each
- No. 4677-2** **Basketball net, cut and tear resistant,**
made of 5 mm Hercules rope (see Page 7.1).
Colour: ●● € 57,50 / each



All-weather net Particularly suitable for outdoor facilities

Nets for ball sport facilities, which cannot be replaced in winter or bad weather conditions, now **do not even need to be replaced.**

- No. 912** **All-weather net** in coated polyester material,
approx. 9.5 × 0.75 m, mesh width approx. 40 mm,
also possible to use as a multi-game net, top band
with approx. 11.7 m steel rope and a white PVC band along
the top, fastening cords on all 4 corners.
Colour: ● € 137,50 / each



Sun sail For sandpits, pools, etc.

Our **sun sails** are made of air and water permeable PE material and reduce solar radiation. They **prevent heat accumulation, build up of mildew and decay** and are long life.

- No. 722** PE fabric, approx. 200 g/m², hemmed, with loops spaced approx.
every 0.5 m, with additional strengthening band.
Colour: ●●○●●●●●● € 4,90 / m²

Finishes possible in nearly all individual sizes and shapes
You plan – we deliver according to your specifications!

Surcharge for Sun sails:

sun sails under 1 m² + 200 % | under 5 m² + 100 % | under 10 m² + 35 % |
under 20 m² + 20 %

- | | | |
|----------------------|-----------------|---------------------|
| ● = 01 = green | ● = 03 = orange | ● = 66 = silver |
| ● = 015 = dark green | ● = 04 = blue | ● = 76 = terracotta |
| ○ = 02 = white | ● = 06 = black | ● = 86 = cream |

Please quote the colour number when ordering!





Anti-Vandalism Nets

Who is not familiar with the problem of nets that are cut up or burnt down on public playgrounds and sports areas?

Of course, wire-mesh or metal fences can be used. However, these products absorb hardly any of the noise they produce and when played against with balls etc. generate a lot of noise that disturbs the whole neighbourhood.

Textile products are ideal for noise protection; steel or wire products are ideal for protection against vandalism.

In order to be able to offer products that satisfy both requirements, we have developed three different products that, depending on the thickness of the steel core, ensure different levels of protection against vandalism and noise.

Product	Thickness of steel core	Textile coating	Total thickness	Mesh stability	Vandalism protection	Noise protection
Mahulan Steel (high tenacity PP)	1.25 mm (wire strand)	3.5 mm	4.75 mm	approx. 2.5 kN	x (light)	xxx (strong)
Clips-Net	2.5 mm (steel wire)	2.5 mm	5 mm	approx. 0.5 kN	xx (medium)	xx (medium)
Dralo®	1.5–6 mm (steel wire)	without	1.5–6 mm	approx. 0.8–3.5 kN	xxx (strong)	xx (medium)

Thanks to their steel core or steel wire, all the products offer a better protection against vandalism than purely textile nets.

"Mahulan Steel"

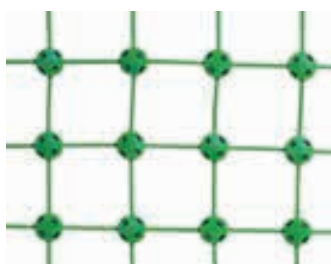
A completely new product from HUCK.
A machine-made safety net with a stainless-steel core (wire strand)

(DBGM 20 2006 011 018) with the product name "Mahulan steel".



Reinforced Textile Net

Steel wire coated with polyester (2.5/5 mm),
clipped together with plastic knot clips to form a square-mesh net



Dralo®

Dralo® the new wire rope net:

- Discreet design
- Extreme force is required to damage it
- No rattling noise on contact with the ball



Prices excluding VAT



Knotless antivandalism net "Mahulan steel" with stainless-steel, wire-strandcore

To the eye, this knotless net scarcely looks any different from our normal textile nets, but it has a stainless-steel, wire-strand core as vandalism protection and at the same time offers a high level of noise absorption. **The soft net with the hard centre.**

Mesh size: approx. 105 mm, square mesh
(in 3 different standard widths)

Mesh size: approx. 60 mm, square mesh
(in 2 different standard widths)

No. 9830-105 "Mahulan steel" knotless stop net, approx. 1.25/4.75 mm high tenacity flame-retardant polypropylene.

Mesh size approx. 105 mm

Fixed width of nets: 3 m

Colour: ● € 16,50 / m²

No. 9840-105 "Mahulan steel" knotless stop net, approx. 1.25/4.75 mm high tenacity flame-retardant polypropylene.

Mesh size approx. 105 mm

Fixed width of nets: 4 m

Colour: ● € 16,50 / m²

No. 9820-105 "Mahulan steel" knotless stop net, approx. 1.25/4.75 mm high tenacity flame-retardant polypropylene.

Mesh size approx. 105 mm

Fixed width of nets: 2 m

Colour: ● € 18,50 / m²

No. 9830-060 "Mahulan steel" knotless stop net, approx. 1.25/4.75 mm high tenacity flame-retardant polypropylene.

Mesh size approx. 60 mm

Fixed width of nets: 3 m

Colour: ● € 28,— / m²

No. 9840-060 "Mahulan steel" knotless stop net, approx. 1.25/4.75 mm high tenacity flame-retardant polypropylene.

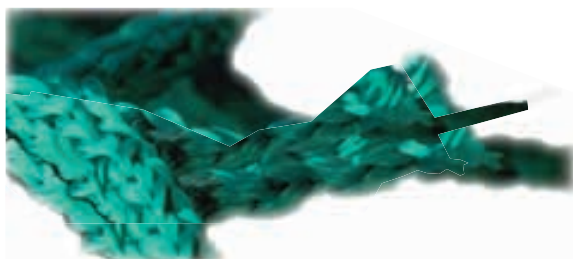
Mesh size approx. 60 mm

Fixed width of nets: 4 m

Colour: ● € 28,— / m²

● = 015 = dark green

When ordering, please specify which colour you require!



Surcharge for minimum quantities per single net:

nets under 1 m² + 200 %

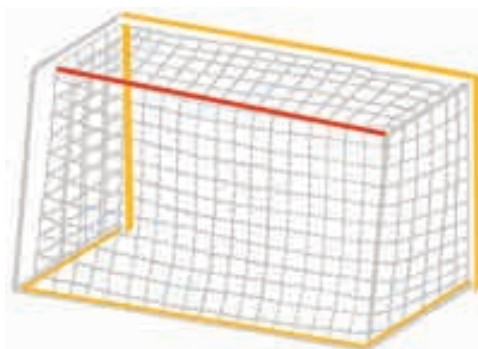
nets under 5 m² + 100 %

nets under 10 m² + 35 %

nets under 20 m² + 20 %

Mahulan Steel:

- Discreet design
- Extreme force is required to damage it
- No rattling noise on contact with the ball





"Mahulan steel" knotless goal net with stainless-steel, wire-strand core

Dimensions: width 7.50 m, height 2.50 m, top depth 0.80 m, bottom depth 1.50 m

No. 996 "Mahulan steel" knotless goal net in flame-retardant **high tenacity polypropylene**. Material strength approx. 1.25/4.75 mm, mesh size approx. 100 mm, **square mesh layout**, including PA- coated tension cords (see drawing).
Colour: ● € 800,— / each

Dimensions: width 3 m, height 2 m, top depth 0.90 m, bottom depth 1.10 m

No. 9964 "Mahulan steel" knotless goal net in flame-retardant **high tenacity polypropylene**. Material strength approx. 1.25/4.75 mm, mesh size approx. 100 mm, **square mesh layout**, including PA- coated tension cords (see drawing).
Colour: ● € 350,— / each

Dimensions: width 5.15 m, height 2.05 m, top depth 0.80 m, bottom depth 1.50 m

No. 9965 "Mahulan Steel" knotless goal net in flame-retardant **high tenacity polypropylene**. Material strength approx. 1.25/4.75 mm, mesh size approx. 100 mm, **square mesh layout**, including PA- coated tension cords (see drawing).
Colour: ● € 500,— / each

Dimensions: width 1.80 m, height 1.20 m, top and bottom depth 0.70 cm

No. 9966 "Mahulan Steel" knotless goal net in flame-retardant **high tenacity polypropylene**. Material strength approx. 1.25/4.75 mm, mesh size approx. 60 mm, **square mesh layout**, including PA- coated tension cords (see drawing).
Colour: ● € 345,— / each

Replacement tension cords for goals 3 x 2 m

No. 46644 **Tension cord** made of encased (patent pending) steel cable, approx 3/4.5 mm thick, including 2 screw clips, one side with pressed-on loop. Length: 1 unit of 3.50 m (**coloured red for the rear upper goal depth**)
€ 9,75 / each

No. 46645 **Tension cord** made of encased (patent pending) steel cable, approx 3/4.5 mm thick, including 2 screw clips. Length: 1 unit of 12.50 m (**coloured yellow for the goalmouth area and the lower end of the goal**)
€ 28,— / each

This cord enables the net to be fixed mesh by mesh to the floor area.



No. 9966-015

Caution: to ensure that they last a long time the goal nets should, in principle, be hung up only within the goal posts. The net should never be pulled over the frame.

Replacement tension cords for no. 996-01 on request!



No. 4064



Anti-theft tension cord for assembly

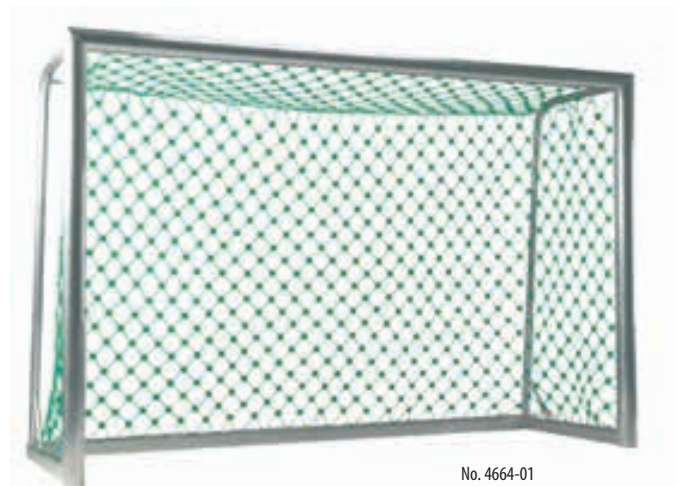
Dralo® Practice Pitch Goal Net

- No. 4064** **Dralo® practice pitch goal net** made of galvanised steel wire cables, approx. 3 mm thick.
 Net size: 3 m wide, 2 m high, top and bottom depth 0.90 m.
 Mesh size: approx. 10 cm, **square mesh**.
 Includes anti-theft tension cord assembly set.
 € 947,50 / each

Practice Pitch Goal Net with Steel Wire

- No. 4664** **Practice pitch goal net in polyester with steel wire (reinforced textile net)**, approx. 2.5/5 mm dia. Suitable for handball goals that conform to DIN EN 749 with net frame.
 Net size: 3 m wide, 2 m high, top and bottom depth 0.90 m.
 Mesh size: 10 cm, **diagonal mesh**.
 Colour: ● € 519,30 / each

Caution: to ensure that they last a long time the goal nets (no 4064 + 4664) should, in principle, be hung up only **within** the goal posts. The net should never be pulled over the frame.



No. 4664-01

Now considerably improved: with additionally included protective tension cord made of encased (patent pending) steel cable, approx 4.5 mm thick, see also page 10.3.

NEW: with additional scratch protection around the edge made from high-quality polyamide loops (see small picture)



Scratch protection for no. 4664

Prices excluding VAT



No. 4674

Reinforced Volleyball Nets

These nets can be used in a wide variety of ways and the HUCK system of knots is used to reinforce different mesh and net sizes for all types of sport.

No. 4674 **Volleyball net equipment**, ready to install complete with beams, tensioning cords at the sides and volleyball net in polyester with steel core (reinforced textile net), approx. 2.5/5 mm dia., 1 m × 9.50 m, mesh size 100 mm
Colour: ● € 1.873,16 / each

No. 4674-1 **Volleyball net in polyester with steel core** (reinforced textile net), approx. 2.5/5 mm dia., 100 mm mesh. Dimensions per International standards: 1 m × 9.50 m.
Colour: ● € 1.290,10 / each

Volleyball net system with steel posts available upon request!

Dralo® Volleyball Nets

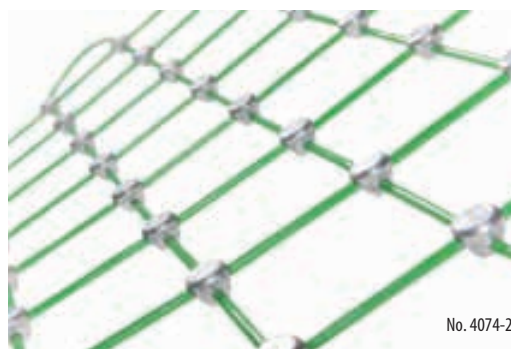
An attractive volleyball net that cannot be cut.

No. 4074-1 **Volleyball net made of galvanised steel wire ropes (Dralo®)**, approx. 2 mm in diameter, with a mesh size of 100 mm. The net measures 1 m 9.50 m in accordance with international regulations. **For use with standard volleyball posts.** Tape, 160 mm wide, made of coated woven fabric and bearing the Huck logo.
€ 829,— / each

No. 4074-2 **Volleyball net as no. 4074-1, but PA-coated steel rope 1.8/2.5 mm**, in green (see small picture).
€ 1.001,70 / each

See page 9.3 for boundary marking (item 555-04).

Further information about Dralo® can be found on page 10.7.



No. 4074-2





Equipment for Neighbourhood Playgrounds as multi-functional games equipment in residential areas

Multifunctional games equipment has an important social function in residential areas. **A place where the young can meet and unwind, on their own, or as a team**, without running the risk of breaking windows or urban property by accident.

Equipping these facilities with anti-vandalism sports nets not only makes them extremely durable but also improves the quality of residential areas.

No. 4305-100 Safety & stop nets in polyester with steel wire (reinforced textile net), approx. 2.5/5 mm dia., with a mesh opening of approx 100 mm.
Devised to partition fields or to stop balls behind goal posts.
Colour: ● € 87,50 / m²

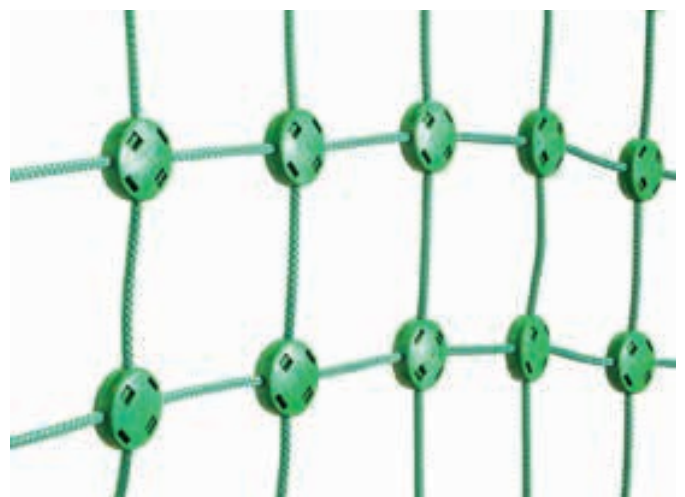
No. 4305-045 Safety & stop nets as article 4305-100, but: with a mesh opening of approx. 45 mm.
Colour: ● € 135,— / m²

NEW



When used as a vandal-proof ball stop net, our Hercules net has better sound-absorbing properties than wire mesh netting or a steel-lattice fence.

The emission noise-pressure level was measured according to EN ISO 11202.





Huck-DRALO®-ball stop modular fencing system

The Huck-Dralo® ball stop modular fencing system consists of a basic module that comes in a standard 5 m width and 5 m height. As many 5 m x 5 m module extensions as you wish can be added.

The basic module contains two posts, a net (**approx. 3 mm dia.**), plus a crossbar to finish it at the top, tension cables and assembly accessories. Each expansion module comes with an additional post, the net and all the small parts required.

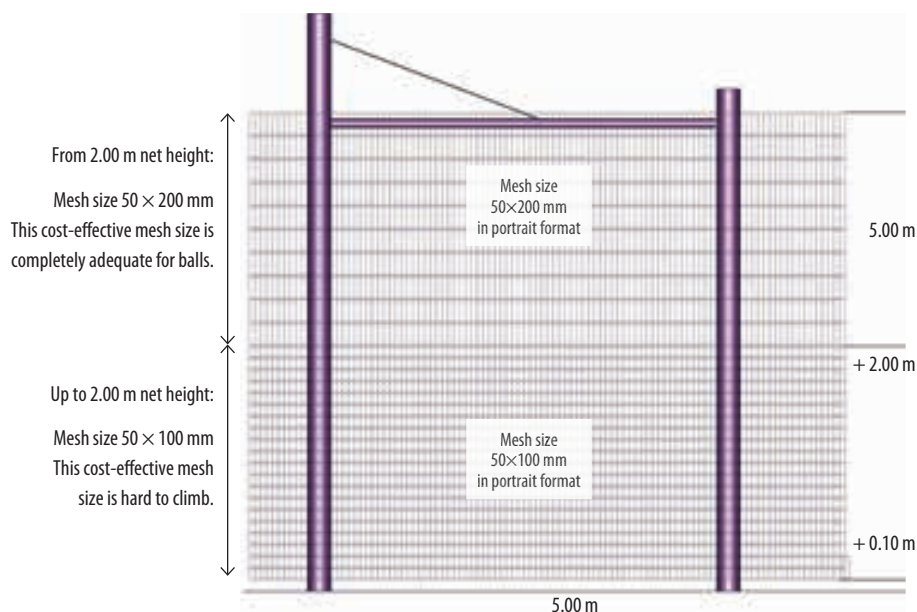
The anchoring device has been specially developed for the system (above) and ensures a very light section profile with maximum stability. This straight finish is also very important to give the look of a wire rope net.

The net areas (net + crossbeam) can easily be assembled by one person on a mobile elevated platform. The system allows efficient assembly with long-lasting, vandal-proof components.

The differing **mesh size design (50 x 100 mm at the bottom, 50 x 200 mm from 2 m up)** prevents people from climbing up the fence and also means it weighs less. Under EN 15312 the horizontal mesh size of ball stop fencing should not exceed 50 mm to make climbing it harder.

For this Huck-Dralo material there is also a general approval by the **building authorities (Z-14.7-765) in the "fall protection" section.**

No. 46500	Huck-Dralo®-ball stop fencing – basic module Width: 5 m, height: 5 m	€ 2.500,— / each	No. 46500-2	Accessory for 90°-corner module	€ 100,— / each
No. 46500-1	Huck-Dralo®-ball stop fencing – extension module Width: 5 m, height: 5 m	€ 2.050,— / each			



– **Low-noise ball catching net:** because of the strong connections of the net knots

– **Anti-vandalism:** thanks to a steel cable net

– **Easy assembly:** thanks to handy module size



Dralo® Anti-Vandalism Nets

Dralo anti-vandalism nets have a modern and attractive appearance. These mechanically produced wire rope nets have a square mesh. They are aesthetically pleasing in spite of their strength. These nets are supplied for use as practice pitch goal nets and safety nets (e.g. stop nets for balls).

When ordering safety and stop nets, please specify whether you require the galvanised or stainless steel design.

Nets can be supplied with the following mesh sizes (MS)/rope diameters: Price on application

	MS 25 x 25 mm	MS 50 x 50 mm	MS 75 x 75 mm	MS 100 x 100 mm	MS 125 x 125 mm	MS 150 x 150 mm	MS 200 x 200 mm	MS 50 x 100 mm	MS 50 x 200 mm
1.5 mm ø	×	×	×	×	×	×	×		
2.0 mm ø	×	×	×	×	×	×	×		
2.5 mm ø		×	×	×	×	×	×		
3.0 mm ø		×	×	×	×	×	×	×	×
4.0 mm ø		×	×	×	×	×	×		
5.0 mm ø			×	×	×	×	×		

Anti-Vandalism Nets from PA - Plastic Coated Steel Cable 1.8/2.5 mm

NEW

	MS 50 x 100 mm	MS 100 x 100 mm	MS 50 x 200 mm
2.5 mm ø	×	×	×

NEW

Price on request !



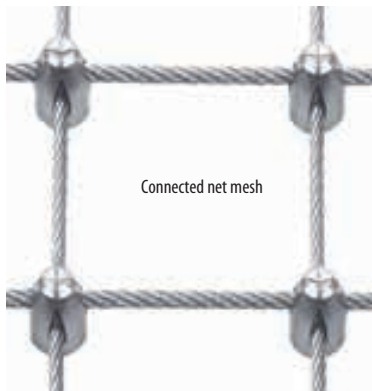
PA-coated steel cable, 1.8/2.5 mm, mesh width: 50 x 100 mm

Prices excluding VAT



DRALO®-nets can be equipped with the following alternative fittings:

- 1 Looped eye
- 2 Female thread fitting
- 3 Thread fitting
- 4 Eye fitting
- 5 Forked fitting

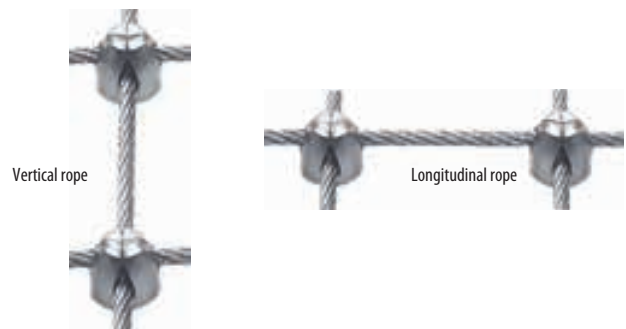


Lateral displacement force where wires cross

Rope in mm	Aluminium clips on galvanised ropes	Aluminium clips on Nirosta ropes	Nirosta clips on Nirosta ropes
1.5 mm	80 kg	80 kg	90 kg
2.0 mm	100 kg	170 kg	170 kg
2.5 mm	110 kg	170 kg	170 kg
3.0 mm	150 kg	300 kg	250 kg
4.0 mm	200 kg	430 kg	330 kg
5.0 mm	300 kg	500 kg	350 kg
6.0 mm	400 kg	750 kg	360 kg
8.0 mm	900 kg	1200 kg	–

Breaking strengths of wire ropes

Galvanised wire ropes			Stainless-steel wire ropes, material 1,4401		
Rope in mm	Constr.	Minimum-breaking strength	Rope in mm	Constr.	Minimum-breaking strength
1.5 mm	7 × 7	1.5 kN	1.5 mm	7 × 7	1.7 kN
2.0 mm	7 × 7	2.5 kN	2.0 mm	7 × 7	2.5 kN
2.5 mm	7 × 7	4.1 kN	2.5 mm	7 × 7	3.9 kN
3.0 mm	7 × 7	5.7 kN	3.0 mm	7 × 7	5.6 kN
4.0 mm	7 × 7	10.2 kN	4.0 mm	7 × 7	9.6 kN
5.0 mm	7 × 19	14.7 kN	5.0 mm	7 × 19	14.9 kN
6.0 mm	7 × 19	21.2 kN	6.0 mm	7 × 19	20.9 kN
8.0 mm	7 × 19	37.6 kN	8.0 mm	–	–



Prices excluding VAT

Terms and conditions of sale

These terms and conditions form an essential part of the purchase agreement. The placing of an order on the part of the buyer shall be deemed as acceptance of these terms and conditions. Any variation of conditions of the buyer is for us even then non-binding, unless we do not formally object to them.

Quote: All quotes on the basis of this list are subject to confirmation, without obligation and are not bound to the acceptance of an order. Quotes over the telephone require confirmation. In case of doubt written confirmation shall apply.

We reserve the right to any technical changes, which are in the interest of further development of our product.

Ordering units: We are entitled to amend, without further enquiry, different ordering quantities to the next volume packaged unit.

Custom-made products:
These are as a matter of principle excluded from our exchange and returns policy, unless they are found to be with defects.

If nets are custom-made with a square mesh, it is **technically not possible to supply all net sizes without a seam**. All nets are manufactured in the greatest possible width in a diagonal mesh and converted to a square mesh. The resultant seams cannot be avoided technically and do not compromise the quality.

Prices, Packaging: The prices are net (without VAT).

All previous price lists are not valid with the arrival of this catalogue!

Our prices are in this respect non-binding, when after the publication of this catalogue, essential changes to raw material prices and salaries arise and as a result the costing fundamentals can no longer be met. Our prices are calculated „ex factory“ including packaging.

Payment terms: Payment method for abroad is by means of irrevocable letter of credit, or payment in advance with a 3% reduction for advance payments.

Late payments will incur 1% interest charges per month from the 31st day after the date of invoice. In the event of late payment we are entitled to charge the debtor any collection costs incurred by any necessary legal measures or those settled out-of-court.

Small orders with a value less than € 25 without VAT incur a handling charge of € 5 net. Deliveries with a total value less than € 50 are not entitled to discount.

Delivery arrangements: On the part of the buyer prescribed delivery terms and their acceptance do not signify a delivery undertaking. No claims can be made on a breach of delivery terms. Force majeure as well as strikes carried out by us or our suppliers shall release the delivery obligations.

In respect of any failure to deliver due to any of the afore-mentioned circumstances the delivery terms shall be extended appropriately.

Notice of defects: Notice of defects in respect of weight, quantity or quality can only be made effectively within eight days after receipt of delivery provided that the buyer is a trader in terms of §310 BGB (German Civil Code). Besides notice of defects in respect of obvious defects are disregarded if they are not made within an 8 day period after receipt of delivery. It is important that the seller is in receipt of the notice of defects for the computation of the time limit of eight days.

Returns shall only be accepted with prior written agreement, otherwise delivery shall be refused.

Guarantee: The legal provisions shall apply
Our nets are textile products, the properties of which can be damaged by UV rays. Therefore the net material is UV stabilised which however only gives extra protection. The guarantee refers solely to the properties guaranteed in a new condition which naturally includes the customary addition of UV stabilizers.

For this reason the manufacturer's test specifications (mesh testing) are to be observed without fail in the use of protection safety nets.

Retention of Title: All sales are based on §449 BGB (German Civil Code). All goods delivered by us remain our property until the account receivables has been settled in full. Should the goods be sold on before payment is received, then the purchase price receivable shall be surrendered to us in its place. Garnishment or any other damnification of our property right is to be immediately reported.

Place of Fulfilment: The place of fulfilment for deliveries and payments is Asslar-Berghausen. Place of jurisdiction deemed to be agreed by the placing of an order and the confirmation of an order for both parties is District Court Wetzlar/ County Court Limburg, provided that both parties are companies.

Notes:

Technical Details

Item	Description	Colour	Diameter (mm)	Mesh size (mm)	Weight g/m ²	Burst strength (kN)
200-020	Polypropylene, high tenacity, knotless	● ● ○ ● ● ● ●	2.3	20	180	0.80
200-025	Polypropylene, high tenacity, knotless	●	2.3	25	145	0.80
200-030	Polypropylene, high tenacity, knotless	○ ●	2.3	30	135	0.80
200-045	Polypropylene, high tenacity, knotless	● ● ○ ● ●	2.3	45	90	0.80
200-100	Polypropylene, high tenacity, knotless	● ○ ● ●	2.3	100	50	0.80
200-120	Polypropylene, high tenacity, knotless	● ● ○ ●	2.3	120	35	0.80
201-020	Polypropylene, high tenacity, knotless	○ ●	1.8	20	130	0.60
201-025	Polypropylene, high tenacity, knotless	● ●	1.8	25	100	0.60
201-030	Polypropylene, high tenacity, knotless	●	1.8	30	85	0.60
1202-020	Polypropylene, high tenacity, knotless	○ ● ●	1.0	20	50	0.20
1202-030	Polypropylene, high tenacity, knotless	○ ● ●	1.0	30	30	0.20
1202-050	Polypropylene, high tenacity, knotless	○ ● ●	1.0	50	20	0.20
1203-010	Polypropylene, high tenacity, knotless	● (diagonal)	1.5	10	150	0.25
203-020	Polypropylene, high tenacity, knotless	●	1.5	20	80	0.25
203-028	Polypropylene, high tenacity, knotless	●	1.5	28	44	0.25
203-030	Polypropylene, high tenacity, knotless	○ ●	1.5	30	50	0.25
203-050	Polypropylene, high tenacity, knotless	●	1.5	50	35	0.25
203-060	Polypropylene, high tenacity, knotless	●	1.5	60	30	0.25
203-100	Polypropylene, high tenacity, knotless	●	1.5	100	15	0.25
204F008	Polypropylene, high tenacity, knotless	● (hexagonal)	1.8	8	260	0.27
205-100	Polypropylene, high tenacity, knotless	●	2.8	100	60	1.00
205-120	Polypropylene, high tenacity, knotless	●	2.8	120	50	1.00
207-045	Polypropylene, high tenacity, knotless	● ●	3.5	45	200	1.40
207-100	Polypropylene, high tenacity, knotless	● ●	3.5	100	100	1.40
207-120	Polypropylene, high tenacity, knotless	● ●	3.5	120	70	1.40
209-030	Polypropylene, high tenacity, knotless	●	3.0	30	260	1.10
209-045	Polypropylene, high tenacity, knotless	● ○ ● ● ● ● ● ●	3.0	45	148	1.10
209-100	Polypropylene, high tenacity, knotless	● ● ○ ● ●	3.0	100	75	1.10
209-120	Polypropylene, high tenacity, knotless	● ○ ● ●	3.0	120	65	1.10
210-035	Polyester, knotless	○	4.0	35	350	2.00
210-045	Polyester, knotless	○	4.0	45	285	2.00
210-100	Polyester, knotless	○	4.0	100	150	2.00
210-120	Polyester, knotless	○	4.0	120	100	2.00
212-030	Polypropylene, high tenacity, knotless	● ●	5.0	30	490	3.00
212-045	Polypropylene, high tenacity, knotless	● ○ ● ● ● ● ●	5.0	45	400	3.00
212-060	Polypropylene, high tenacity, knotless	● ● ● ●	5.0	60	300	3.00
212-070	Polypropylene, high tenacity, knotless	● ●	5.0	70	275	3.00
212-100	Polypropylene, high tenacity, knotless	● ○ ● ● ● ● ● ● ●	5.0	100	200	3.00
212-120	Polypropylene, high tenacity, knotless	● ○	5.0	120	170	3.00
213-100	Polypropylene, high tenacity, knotless	○	6.0	100	360	4.20
214-045	Polypropylene, high tenacity, knotless	●	4.2	45	230	1.80
215-030	Polypropylene, high tenacity, knotless	● ●	4.0	30	330	1.60
215-045	Polypropylene, high tenacity, knotless	● ○ ● ● ● ● ●	4.0	45	210	1.60
215-100	Polypropylene, high tenacity, knotless	● ○ ● ● ● ● ● ● ●	4.0	100	110	1.60
215-120	Polypropylene, high tenacity, knotless	● ○ ● ● ● ● ●	4.0	120	90	1.60
216-035	Polyester, knotless	○	3.0	35	230	1.25
216-045	Polyester, knotless	○	3.0	45	185	1.25
216-100	Polyester, knotless	○	3.0	100	90	1.25
216-130	Polyester, knotless	○	3.0	130	70	1.25
PL210-120	PLA (polylactic acid)	○	4.0	120	130	1.00

Here are more top products from HUCK:



Construction sector: Huck construction safety nets

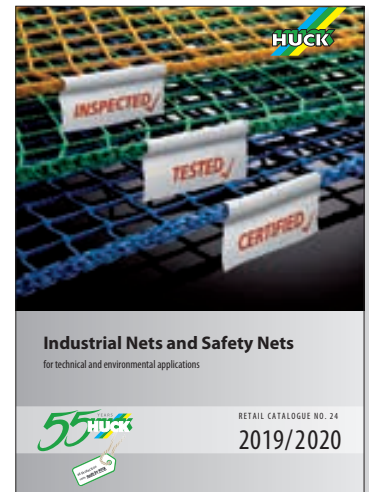
for all needs You can find details of the nets required on building sites in our specialist safety net catalogue for the construction industry. Collection nets, brick guard rail nets and full information about our assembly service and rental of collection nets.

Just ask for a copy of our catalogue.

Industrial sector: Industrial Nets – for all applications

Lifting, tying, loading, covering, protecting, securing – a world of technology needs a world of nets. Few materials meet the diverse requirements of the industrial sector with the same variety or as economically as net.

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Leisure sector: Huck rope technology

We have extended our playground range again this year. Products in this range, including climbing nets, swings, net bridges, rope ladders, climbing ropes and net playgrounds, can be found in our catalogue "Huck Rope Technology".

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D-35614 Asslar-Berghausen, Germany

Postfach 1206,
D - 35608 Asslar, Germany

Tel.: + 49 (0) 64 43 / 63-0
Fax: + 49 (0) 64 43 / 63 29

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Netherlands: Huck Torimex BV, Kalkbranderstraat 5 · NL - 2222 BH Katwijk ZH-Netherlands · Tel. + 31 71 409 77 00 · Fax + 31 71 409 77 01

United Kingdom: Huck Nets (U.K.) Ltd, Gore Cross Business Park · Corbin Way · Bradpole · GB - Dorset DT6 3UX-England · Tel. + 44 1308 425 100 · Fax + 44 1308 458 109

Austria: Berger GmbH, Industriestraße 9 · A - 2000 Stockerau-Austria · Tel. + 43 22 66 6 21 26-0 · Fax + 43 22 66 6 21 26-27

France: Huck Occitania S.A., Les Clauzolles · F - 81 470 Maurens Scopont-France · Tel. + 33 563 82 51 31 · Fax + 33 563 82 51 36

Czech Republic: Berger-Huck s.r.o., Vanišova 552 · CZ - 533 74 Horní Jelení-Czech Republic · Tel. + 420 466 67 33 06 · Fax + 420 466 67 33 05

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Asslarer Weg 13-15
D-35614 Asslar-Berghausen
Germany

Telefon +49 (0) 64 43 63-0
Telefax +49 (0) 64 43 63-29
E-Mail sales.de@huck.net
Web www.huck.net



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